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# Poleas Dentadas

Poleas para correas dentadas  
en milímetros y en pulgadas

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## Más información

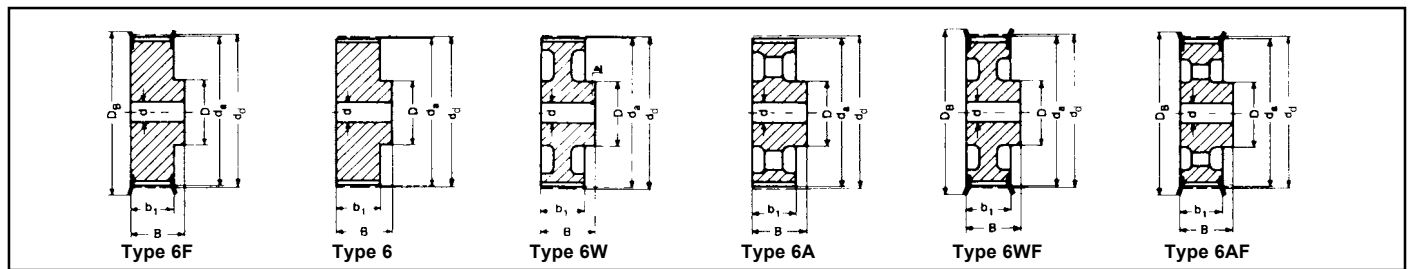
[ventas@bg-sa.com.ar](mailto:ventas@bg-sa.com.ar)

**WhatsApp** +54 (11) 2591.7751

**Teléfonos** +54 (11) 2029.6255/1536

4 de Febrero 3999, CP (B1651 BIA)

San Andrés, Buenos Aires — Argentina

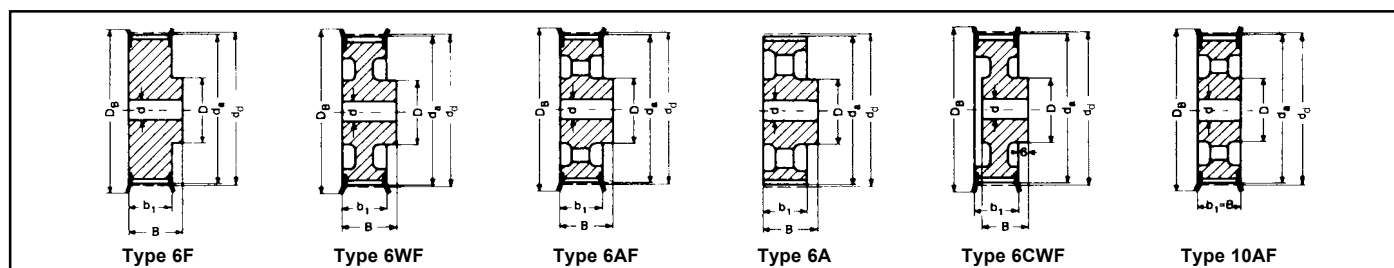


## Type XL – Pitch 5,08 mm for belt width 025, 031, 037

| Part No.  | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Grub screw | Weight (= kg) | Euro each | £ each |
|-----------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|------------|---------------|-----------|--------|
| 10 XL 037 | 10           | 6F   | St       | 16.17               | 15.66               | 23                  | 14.3                | 19.8   | 9.5    | 5.0               | 6.4                                 | M3         | 0.02          |           |        |
| 11 XL 037 | 11           | 6F   | St       | 17.79               | 17.28               | 23                  | 14.3                | 19.8   | 9.5    | 5.0               | 6.4                                 | M3         | 0.02          |           |        |
| 12 XL 037 | 12           | 6F   | St       | 19.40               | 18.89               | 25                  | 14.3                | 19.8   | 12.7   | 5.0               | 7.9                                 | M3         | 0.03          |           |        |
| 14 XL 037 | 14           | 6F   | St       | 22.64               | 22.13               | 28                  | 14.3                | 19.8   | 14.3   | 6.0               | 9.5                                 | M4         | 0.04          |           |        |
| 15 XL 037 | 15           | 6F   | St       | 24.26               | 23.75               | 28                  | 14.3                | 19.8   | 15.9   | 6.0               | 11.1                                | M4         | 0.04          |           |        |
| 16 XL 037 | 16           | 6F   | St       | 25.87               | 25.36               | 32                  | 14.3                | 19.8   | 17.5   | 6.0               | 12.7                                | M4         | 0.05          |           |        |
| 18 XL 037 | 18           | 6F   | St       | 29.11               | 28.60               | 36                  | 14.3                | 19.8   | 19.0   | 6.0               | 14.3                                | M4         | 0.06          |           |        |
| 20 XL 037 | 20           | 6F   | St       | 32.34               | 31.83               | 38                  | 14.3                | 22.2   | 23.8   | 6.0               | 17.5                                | M4         | 0.08          |           |        |
| 21 XL 037 | 21           | 6F   | St       | 33.96               | 33.45               | 38                  | 14.3                | 22.2   | 23.8   | 6.0               | 17.5                                | M4         | 0.09          |           |        |
| 22 XL 037 | 22           | 6F   | St       | 35.57               | 35.06               | 42                  | 14.3                | 22.2   | 25.4   | 6.0               | 19.1                                | M4         | 0.10          |           |        |
| 24 XL 037 | 24           | 6F   | St       | 38.81               | 38.30               | 44                  | 14.3                | 22.2   | 27.0   | 6.0               | 20.6                                | M4         | 0.12          |           |        |
| 26 XL 037 | 26           | 6F   | St       | 42.04               | 41.53               | 48                  | 14.3                | 22.2   | 30.0   | 6.0               | 23.0                                | M4         | 0.14          |           |        |
| 28 XL 037 | 28           | 6F   | St       | 45.28               | 44.77               | 51                  | 14.3                | 22.2   | 30.2   | 6.0               | 23.0                                | M4         | 0.16          |           |        |
| 30 XL 037 | 30           | 6F   | St       | 48.51               | 48.00               | 54                  | 14.3                | 22.2   | 34.9   | 6.0               | 23.0                                | M4         | 0.19          |           |        |
| 32 XL 037 | 32           | 6    | Al       | 51.74               | 51.23               | —                   | 14.3                | 25.4   | 38.0   | 8.0               | 23.0                                | M4         | 0.11          |           |        |
| 36 XL 037 | 36           | 6    | Al       | 58.21               | 57.70               | —                   | 14.3                | 25.4   | 38.0   | 8.0               | 23.0                                | M4         | 0.13          |           |        |
| 40 XL 037 | 40           | 6    | Al       | 64.68               | 64.17               | —                   | 14.3                | 25.4   | 38.0   | 8.0               | 23.0                                | M4         | 0.17          |           |        |
| 42 XL 037 | 42           | 6W   | Al       | 67.91               | 67.40               | —                   | 14.3                | 25.4   | 38.0   | 8.0               | 23.0                                | M4         | 0.13          |           |        |
| 44 XL 037 | 44           | 6W   | Al       | 71.15               | 70.64               | —                   | 14.3                | 25.4   | 38.0   | 8.0               | 23.0                                | M4         | 0.15          |           |        |
| 48 XL 037 | 48           | 6W   | Al       | 77.62               | 77.11               | —                   | 14.3                | 25.4   | 38.0   | 8.0               | 23.0                                | M4         | 0.16          |           |        |
| 60 XL 037 | 60           | 6A   | Al       | 97.02               | 96.51               | —                   | 14.3                | 25.4   | 38.0   | 8.0               | 23.0                                | M4         | 0.18          |           |        |
| 72 XL 037 | 72           | 6A   | Al       | 116.43              | 115.92              | —                   | 14.3                | 25.4   | 38.0   | 8.0               | 23.0                                | M4         | 0.23          |           |        |

## Type L – Pitch 9,525 mm for belt width 050

|          |    |     |    |        |        |     |    |    |    |      |      |   |      |  |  |
|----------|----|-----|----|--------|--------|-----|----|----|----|------|------|---|------|--|--|
| 10 L 050 | 10 | 6F  | St | 30.32  | 29.56  | 36  | 19 | 26 | 22 | 6.0  | 13.0 | — | 0.11 |  |  |
| 12 L 050 | 12 | 6F  | St | 36.38  | 35.62  | 42  | 19 | 26 | 28 | 6.0  | 17.0 | — | 0.19 |  |  |
| 13 L 050 | 13 | 6F  | St | 39.41  | 38.65  | 44  | 19 | 26 | 30 | 6.0  | 19.0 | — | 0.21 |  |  |
| 14 L 050 | 14 | 6F  | St | 42.45  | 41.68  | 48  | 19 | 26 | 33 | 8.0  | 20.0 | — | 0.25 |  |  |
| 15 L 050 | 15 | 6F  | St | 45.48  | 44.72  | 51  | 19 | 26 | 36 | 8.0  | 23.0 | — | 0.30 |  |  |
| 16 L 050 | 16 | 6F  | St | 48.51  | 47.75  | 54  | 19 | 26 | 38 | 8.0  | 23.0 | — | 0.33 |  |  |
| 17 L 050 | 17 | 6F  | St | 51.54  | 50.78  | 57  | 19 | 26 | 40 | 10.0 | 24.0 | — | 0.36 |  |  |
| 18 L 050 | 18 | 6F  | St | 54.57  | 53.81  | 60  | 19 | 26 | 40 | 10.0 | 24.0 | — | 0.41 |  |  |
| 19 L 050 | 19 | 6F  | St | 57.61  | 56.84  | 60  | 19 | 26 | 40 | 10.0 | 24.0 | — | 0.45 |  |  |
| 20 L 050 | 20 | 6F  | St | 60.64  | 59.88  | 66  | 19 | 26 | 46 | 10.0 | 28.0 | — | 0.50 |  |  |
| 21 L 050 | 21 | 6F  | St | 63.67  | 62.91  | 71  | 19 | 26 | 46 | 10.0 | 28.0 | — | 0.55 |  |  |
| 22 L 050 | 22 | 6F  | St | 66.70  | 65.94  | 75  | 19 | 26 | 50 | 10.0 | 30.0 | — | 0.62 |  |  |
| 24 L 050 | 24 | 6F  | St | 72.77  | 72.00  | 79  | 19 | 26 | 50 | 12.0 | 30.0 | — | 0.68 |  |  |
| 26 L 050 | 26 | 6F  | St | 78.83  | 78.07  | 87  | 19 | 26 | 50 | 12.0 | 30.0 | — | 0.82 |  |  |
| 28 L 050 | 28 | 6F  | St | 84.89  | 84.13  | 91  | 19 | 26 | 50 | 12.0 | 30.0 | — | 0.92 |  |  |
| 30 L 050 | 30 | 6F  | St | 90.96  | 90.20  | 97  | 19 | 26 | 50 | 12.0 | 30.0 | — | 1.10 |  |  |
| 32 L 050 | 32 | 6F  | St | 97.02  | 96.26  | 103 | 19 | 26 | 50 | 12.0 | 30.0 | — | 1.20 |  |  |
| 36 L 050 | 36 | 6WF | GG | 109.15 | 108.24 | 115 | 19 | 26 | 50 | 12.0 | 30.0 | — | 1.00 |  |  |
| 40 L 050 | 40 | 6WF | GG | 121.28 | 120.51 | 127 | 19 | 26 | 50 | 12.0 | 30.0 | — | 1.10 |  |  |
| 44 L 050 | 44 | 6AF | GG | 133.40 | 132.64 | 140 | 19 | 26 | 50 | 12.0 | 30.0 | — | 1.20 |  |  |
| 48 L 050 | 48 | 6AF | GG | 145.53 | 144.77 | 152 | 19 | 26 | 50 | 12.0 | 30.0 | — | 1.30 |  |  |
| 60 L 050 | 60 | 6A  | GG | 181.91 | 181.15 | —   | 19 | 28 | 50 | 15.0 | 30.0 | — | 1.30 |  |  |
| 72 L 050 | 72 | 6A  | GG | 218.30 | 217.53 | —   | 19 | 28 | 50 | 15.0 | 30.0 | — | 1.70 |  |  |
| 84 L 050 | 84 | 6A  | GG | 254.68 | 253.92 | —   | 19 | 28 | 50 | 15.0 | 30.0 | — | 1.90 |  |  |

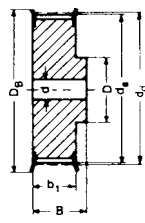


## Type L – Pitch 9,525 mm for belt width 075

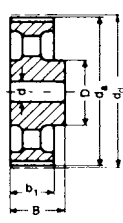
| Part No. | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|----------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 10 L 075 | 10           | 6F   | St       | 30.32               | 29.59               | 36                  | 25                  | 32     | 22     | 6                 | 13                                  | 0.15          |           |        |
| 12 L 075 | 12           | 6F   | St       | 36.38               | 35.62               | 42                  | 25                  | 32     | 28     | 8                 | 17                                  | 0.23          |           |        |
| 13 L 075 | 13           | 6F   | St       | 39.41               | 38.65               | 44                  | 25                  | 32     | 30     | 8                 | 19                                  | 0.26          |           |        |
| 14 L 075 | 14           | 6F   | St       | 42.45               | 41.68               | 48                  | 25                  | 32     | 33     | 8                 | 20                                  | 0.32          |           |        |
| 15 L 075 | 15           | 6F   | St       | 45.48               | 44.72               | 51                  | 25                  | 32     | 36     | 8                 | 23                                  | 0.35          |           |        |
| 16 L 075 | 16           | 6F   | St       | 48.51               | 47.75               | 54                  | 25                  | 32     | 38     | 8                 | 23                                  | 0.42          |           |        |
| 17 L 075 | 17           | 6F   | St       | 51.54               | 50.78               | 57                  | 25                  | 32     | 40     | 10                | 24                                  | 0.45          |           |        |
| 18 L 075 | 18           | 6F   | St       | 54.57               | 53.81               | 60                  | 25                  | 32     | 40     | 10                | 24                                  | 0.51          |           |        |
| 19 L 075 | 19           | 6F   | St       | 57.61               | 56.84               | 60                  | 25                  | 32     | 40     | 10                | 24                                  | 0.57          |           |        |
| 20 L 075 | 20           | 6F   | St       | 60.64               | 59.88               | 66                  | 25                  | 32     | 46     | 10                | 28                                  | 0.63          |           |        |
| 21 L 075 | 21           | 6F   | St       | 63.67               | 62.91               | 71                  | 25                  | 32     | 46     | 10                | 28                                  | 0.70          |           |        |
| 22 L 075 | 22           | 6F   | St       | 66.70               | 65.94               | 75                  | 25                  | 32     | 50     | 10                | 30                                  | 0.75          |           |        |
| 24 L 075 | 24           | 6F   | St       | 72.77               | 72.00               | 79                  | 25                  | 32     | 50     | 12                | 30                                  | 0.85          |           |        |
| 26 L 075 | 26           | 6F   | St       | 78.83               | 78.07               | 87                  | 25                  | 32     | 50     | 12                | 30                                  | 1.00          |           |        |
| 28 L 075 | 28           | 6F   | St       | 84.89               | 84.13               | 91                  | 25                  | 32     | 50     | 12                | 30                                  | 1.20          |           |        |
| 30 L 075 | 30           | 6F   | St       | 90.96               | 90.20               | 97                  | 25                  | 32     | 50     | 12                | 30                                  | 1.40          |           |        |
| 32 L 075 | 32           | 6F   | St       | 97.02               | 96.26               | 103                 | 25                  | 32     | 50     | 12                | 30                                  | 1.50          |           |        |
| 36 L 075 | 36           | 6WF  | GG       | 109.15              | 108.38              | 115                 | 25                  | 32     | 55     | 12                | 32                                  | 1.30          |           |        |
| 40 L 075 | 40           | 6WF  | GG       | 121.28              | 120.51              | 127                 | 25                  | 32     | 60     | 12                | 35                                  | 1.60          |           |        |
| 44 L 075 | 44           | 6AF  | GG       | 133.40              | 132.64              | 140                 | 25                  | 32     | 60     | 12                | 35                                  | 1.70          |           |        |
| 48 L 075 | 48           | 6AF  | GG       | 145.53              | 144.77              | 152                 | 25                  | 32     | 60     | 12                | 35                                  | 1.90          |           |        |
| 60 L 075 | 60           | 6A   | GG       | 181.91              | 181.15              | —                   | 26                  | 35     | 60     | 15                | 35                                  | 1.80          |           |        |
| 72 L 075 | 72           | 6A   | GG       | 218.30              | 217.53              | —                   | 26                  | 35     | 60     | 15                | 35                                  | 2.30          |           |        |
| 84 L 075 | 84           | 6A   | GG       | 254.68              | 253.92              | —                   | 26                  | 35     | 60     | 15                | 35                                  | 2.50          |           |        |

## Type L – Pitch 9,525 mm for belt width 100

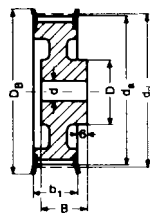
| Part No. | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|----------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 10 L 100 | 10           | 6F   | St       | 30.32               | 29.59               | 36                  | 31                  | 38     | 22     | 6                 | 13                                  | 0.81          |           |        |
| 12 L 100 | 12           | 6F   | St       | 36.38               | 35.62               | 42                  | 31                  | 38     | 28     | 8                 | 17                                  | 0.29          |           |        |
| 13 L 100 | 13           | 6F   | St       | 39.41               | 38.65               | 44                  | 31                  | 38     | 30     | 8                 | 19                                  | 0.30          |           |        |
| 14 L 100 | 14           | 6F   | St       | 42.45               | 41.68               | 48                  | 31                  | 38     | 33     | 8                 | 20                                  | 0.38          |           |        |
| 15 L 100 | 15           | 6F   | St       | 45.48               | 44.72               | 51                  | 31                  | 38     | 36     | 8                 | 23                                  | 0.40          |           |        |
| 16 L 100 | 16           | 6F   | St       | 48.51               | 47.75               | 54                  | 31                  | 38     | 38     | 8                 | 23                                  | 0.51          |           |        |
| 17 L 100 | 17           | 6F   | St       | 51.54               | 50.78               | 57                  | 31                  | 38     | 40     | 10                | 24                                  | 0.54          |           |        |
| 18 L 100 | 18           | 6F   | St       | 54.57               | 53.81               | 60                  | 31                  | 38     | 40     | 10                | 24                                  | 0.62          |           |        |
| 19 L 100 | 19           | 6F   | St       | 57.61               | 56.84               | 60                  | 31                  | 38     | 40     | 10                | 24                                  | 0.69          |           |        |
| 20 L 100 | 20           | 6F   | St       | 60.64               | 59.88               | 66                  | 31                  | 38     | 46     | 10                | 28                                  | 0.76          |           |        |
| 21 L 100 | 21           | 6F   | St       | 63.67               | 62.91               | 71                  | 31                  | 38     | 46     | 10                | 28                                  | 0.82          |           |        |
| 22 L 100 | 22           | 6F   | St       | 66.70               | 65.94               | 75                  | 31                  | 38     | 50     | 10                | 30                                  | 0.92          |           |        |
| 24 L 100 | 24           | 6F   | St       | 72.77               | 72.00               | 79                  | 31                  | 38     | 50     | 12                | 30                                  | 1.10          |           |        |
| 26 L 100 | 26           | 6F   | St       | 78.83               | 78.07               | 87                  | 31                  | 38     | 50     | 12                | 30                                  | 1.30          |           |        |
| 28 L 100 | 28           | 6F   | St       | 84.89               | 84.13               | 91                  | 31                  | 38     | 50     | 12                | 30                                  | 1.40          |           |        |
| 30 L 100 | 30           | 6F   | St       | 90.96               | 90.20               | 97                  | 31                  | 38     | 50     | 12                | 30                                  | 1.70          |           |        |
| 32 L 100 | 32           | 6F   | St       | 97.02               | 96.26               | 103                 | 31                  | 38     | 50     | 12                | 30                                  | 1.80          |           |        |
| 36 L 100 | 36           | 6CWF | GG       | 109.15              | 108.38              | 115                 | 32                  | 32     | 55     | 12                | 32                                  | 1.50          |           |        |
| 40 L 100 | 40           | 6CWF | GG       | 121.28              | 120.51              | 127                 | 32                  | 32     | 60     | 12                | 35                                  | 1.80          |           |        |
| 44 L 100 | 44           | 10AF | GG       | 133.40              | 132.64              | 140                 | 32                  | 32     | 60     | 12                | 35                                  | 1.90          |           |        |
| 48 L 100 | 48           | 10AF | GG       | 145.53              | 144.77              | 152                 | 32                  | 32     | 60     | 12                | 35                                  | 2.10          |           |        |
| 60 L 100 | 60           | 6A   | GG       | 181.91              | 181.15              | —                   | 32                  | 35     | 60     | 15                | 35                                  | 2.00          |           |        |
| 72 L 100 | 72           | 6A   | GG       | 218.30              | 217.53              | —                   | 32                  | 35     | 60     | 15                | 35                                  | 2.50          |           |        |
| 84 L 100 | 84           | 6A   | GG       | 254.68              | 253.92              | —                   | 32                  | 35     | 60     | 15                | 35                                  | 2.70          |           |        |



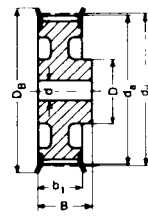
Type 6F



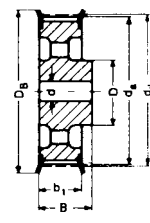
Type 6A



Type 6CWF



Type 6WF



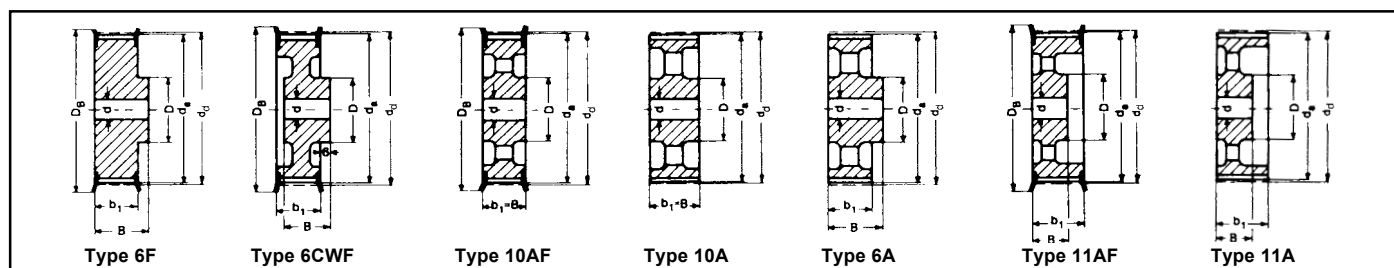
Type 6AF

## Type H – Pitch 12,7 mm for belt width 075

| Part No. | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|----------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 14 H 075 | 14           | 6F   | St       | 56.60               | 55.22               | 64.0                | 26.4                | 40     | 40     | 10                | 24                                  | 0.50          |           |        |
| 16 H 075 | 16           | 6F   | St       | 64.67               | 63.31               | 70.0                | 26.4                | 40     | 46     | 10                | 26                                  | 0.60          |           |        |
| 18 H 075 | 18           | 6F   | St       | 72.77               | 71.39               | 79.0                | 26.4                | 40     | 54     | 12                | 32                                  | 0.80          |           |        |
| 19 H 075 | 19           | 6F   | St       | 76.81               | 75.44               | 82.5                | 26.4                | 40     | 58     | 12                | 35                                  | 1.00          |           |        |
| 20 H 075 | 20           | 6F   | St       | 80.85               | 79.48               | 87.0                | 26.4                | 40     | 62     | 12                | 35                                  | 1.10          |           |        |
| 21 H 075 | 21           | 6F   | St       | 84.89               | 83.52               | 91.0                | 26.4                | 40     | 67     | 12                | 38                                  | 1.20          |           |        |
| 22 H 075 | 22           | 6F   | St       | 88.94               | 87.56               | 94.0                | 26.4                | 40     | 70     | 12                | 38                                  | 1.40          |           |        |
| 24 H 075 | 24           | 6F   | St       | 97.02               | 95.65               | 102.0               | 26.4                | 40     | 75     | 12                | 42                                  | 1.60          |           |        |
| 26 H 075 | 26           | 6F   | St       | 105.11              | 103.73              | 112.0               | 26.4                | 40     | 80     | 15                | 45                                  | 1.80          |           |        |
| 28 H 075 | 28           | 6F   | GG       | 113.19              | 111.82              | 120.0               | 26.4                | 40     | 80     | 15                | 45                                  | 2.00          |           |        |
| 30 H 075 | 30           | 6F   | GG       | 121.28              | 119.90              | 128.0               | 26.4                | 40     | 80     | 15                | 45                                  | 2.10          |           |        |
| 32 H 075 | 32           | 6F   | GG       | 129.36              | 127.99              | 135.0               | 27.0                | 40     | 70     | 15                | 45                                  | 2.20          |           |        |
| 36 H 075 | 36           | 6F   | GG       | 145.53              | 144.16              | 152.0               | 26.4                | 40     | 80     | 20                | 45                                  | 2.40          |           |        |
| 40 H 075 | 40           | 6F   | GG       | 161.70              | 160.33              | 168.0               | 26.4                | 40     | 80     | 20                | 45                                  | 2.80          |           |        |
| 44 H 075 | 44           | 6AF  | GG       | 177.87              | 176.50              | 184.0               | 26.4                | 40     | 80     | 20                | 45                                  | 2.70          |           |        |
| 48 H 075 | 48           | 6AF  | GG       | 194.04              | 192.67              | 200.0               | 26.4                | 40     | 90     | 20                | 50                                  | 3.00          |           |        |

## Type H – Pitch 12,7 mm for belt width 100

| Part No.   | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 14 H 100   | 14           | 6F   | St       | 56.60               | 55.22               | 63                  | 31                  | 41     | 40     | 10                | 24                                  | 0.65          |           |        |
| 16 H 100   | 16           | 6F   | St       | 64.68               | 63.31               | 71                  | 31                  | 41     | 46     | 10                | 28                                  | 0.85          |           |        |
| 18 H 100   | 18           | 6F   | St       | 72.77               | 71.39               | 79                  | 31                  | 41     | 54     | 12                | 32                                  | 1.10          |           |        |
| 19 H 100   | 19           | 6F   | St       | 76.81               | 75.44               | 83                  | 31                  | 41     | 58     | 12                | 34                                  | 1.20          |           |        |
| 20 H 100   | 20           | 6F   | St       | 80.85               | 79.48               | 87                  | 31                  | 41     | 62     | 12                | 35                                  | 1.40          |           |        |
| 21 H 100   | 21           | 6F   | St       | 84.89               | 83.52               | 91                  | 31                  | 41     | 67     | 12                | 38                                  | 1.60          |           |        |
| 22 H 100   | 22           | 6F   | St       | 88.94               | 87.56               | 93                  | 31                  | 41     | 70     | 12                | 41                                  | 1.70          |           |        |
| 24 H 100   | 24           | 6F   | St       | 97.02               | 95.65               | 103                 | 31                  | 41     | 75     | 12                | 45                                  | 2.00          |           |        |
| 26 H 100   | 26           | 6CWF | GG       | 105.11              | 103.73              | 111                 | 32                  | 32     | 55     | 15                | 32                                  | 1.40          |           |        |
| 28 H 100   | 28           | 6CWF | GG       | 113.19              | 111.82              | 119                 | 32                  | 32     | 60     | 15                | 35                                  | 1.60          |           |        |
| 30 H 100   | 30           | 6CWF | GG       | 121.28              | 119.90              | 127                 | 32                  | 32     | 60     | 15                | 35                                  | 1.70          |           |        |
| 32 H 100   | 32           | 6WF  | GG       | 129.36              | 127.99              | 135                 | 32                  | 40     | 70     | 20                | 40                                  | 2.20          |           |        |
| 36 H 100   | 36           | 6WF  | GG       | 145.53              | 144.16              | 152                 | 32                  | 40     | 80     | 20                | 45                                  | 3.00          |           |        |
| 40 H 100   | 40           | 6AF  | GG       | 161.70              | 160.33              | 168                 | 32                  | 40     | 80     | 20                | 45                                  | 2.80          |           |        |
| 44 H 100   | 44           | 6AF  | GG       | 177.87              | 176.50              | 184                 | 32                  | 40     | 80     | 20                | 45                                  | 3.10          |           |        |
| 48 H 100   | 48           | 6AF  | GG       | 194.04              | 192.67              | 200                 | 32                  | 40     | 80     | 20                | 45                                  | 3.30          |           |        |
| 60 H 100   | 60           | 6A   | GG       | 242.55              | 241.18              | —                   | 34                  | 45     | 80     | 20                | 45                                  | 5.50          |           |        |
| 72 H 100   | 72           | 6A   | GG       | 291.06              | 289.69              | —                   | 34                  | 45     | 80     | 20                | 45                                  | 7.10          |           |        |
| 84 H 100*  | 84           | 6A   | GG       | 339.57              | 338.20              | —                   | 34                  | 45     | 80     | 20                | 45                                  | 8.20          |           |        |
| 96 H 100*  | 96           | 6A   | GG       | 388.08              | 386.71              | —                   | 34                  | 45     | 80     | 20                | 45                                  | 9.90          |           |        |
| 120 H 100* | 120          | 6A   | GG       | 485.10              | 483.73              | —                   | 34                  | 50     | 90     | 20                | 50                                  | 13.10         |           |        |

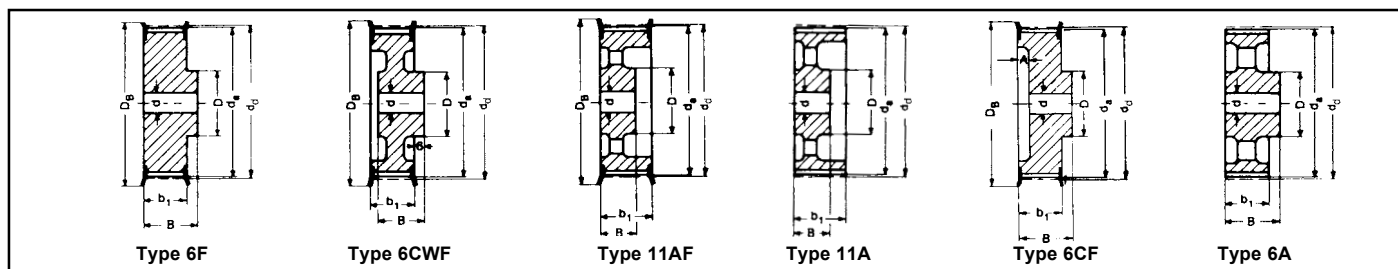


## Type H – Pitch 12,7 mm for belt width 150

| Part No.   | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 14 H 150   | 14           | 6F   | St       | 56.60               | 55.22               | 63                  | 44                  | 54     | 40     | 12                | 24                                  | 0.82          |           |        |
| 16 H 150   | 16           | 6F   | St       | 64.68               | 63.31               | 71                  | 44                  | 54     | 46     | 12                | 28                                  | 1.10          |           |        |
| 18 H 150   | 18           | 6F   | St       | 72.77               | 71.39               | 79                  | 44                  | 54     | 54     | 12                | 32                                  | 1.50          |           |        |
| 19 H 150   | 19           | 6F   | St       | 76.81               | 75.44               | 83                  | 44                  | 54     | 58     | 12                | 34                                  | 1.70          |           |        |
| 20 H 150   | 20           | 6F   | St       | 80.85               | 79.48               | 87                  | 44                  | 54     | 62     | 12                | 35                                  | 1.80          |           |        |
| 21 H 150   | 21           | 6F   | St       | 84.89               | 83.52               | 91                  | 44                  | 54     | 67     | 12                | 38                                  | 2.20          |           |        |
| 22 H 150   | 22           | 6F   | St       | 88.94               | 87.56               | 93                  | 44                  | 54     | 70     | 12                | 41                                  | 2.30          |           |        |
| 24 H 150   | 24           | 6F   | St       | 97.02               | 95.65               | 103                 | 44                  | 54     | 75     | 12                | 45                                  | 2.60          |           |        |
| 26 H 150   | 26           | 6CWF | GG       | 105.11              | 103.73              | 111                 | 45                  | 35     | 55     | 15                | 32                                  | 1.70          |           |        |
| 28 H 150   | 28           | 6CWF | GG       | 113.19              | 111.82              | 119                 | 45                  | 35     | 60     | 15                | 35                                  | 1.90          |           |        |
| 30 H 150   | 30           | 6CWF | GG       | 121.28              | 119.90              | 127                 | 45                  | 35     | 60     | 15                | 35                                  | 2.10          |           |        |
| 32 H 150   | 32           | 6CWF | GG       | 129.36              | 127.99              | 135                 | 45                  | 45     | 70     | 20                | 40                                  | 2.60          |           |        |
| 36 H 150   | 36           | 6CWF | GG       | 145.53              | 144.16              | 152                 | 45                  | 45     | 80     | 20                | 45                                  | 3.20          |           |        |
| 40 H 150   | 40           | 10AF | GG       | 161.70              | 160.33              | 168                 | 45                  | 45     | 80     | 20                | 45                                  | 3.80          |           |        |
| 44 H 150   | 44           | 10AF | GG       | 177.87              | 176.50              | 184                 | 45                  | 45     | 80     | 20                | 45                                  | 3.70          |           |        |
| 48 H 150   | 48           | 10AF | GG       | 194.04              | 192.67              | 200                 | 45                  | 45     | 80     | 20                | 45                                  | 4.00          |           |        |
| 60 H 150   | 60           | 10A  | GG       | 242.55              | 241.18              | —                   | 46                  | 46     | 85     | 20                | 48                                  | 5.10          |           |        |
| 72 H 150   | 72           | 10A  | GG       | 291.06              | 289.69              | —                   | 46                  | 46     | 85     | 20                | 48                                  | 7.90          |           |        |
| 84 H 150*  | 84           | 10A  | GG       | 339.57              | 338.20              | —                   | 46                  | 46     | 85     | 20                | 48                                  | 8.90          |           |        |
| 96 H 150*  | 96           | 10A  | GG       | 388.08              | 386.71              | —                   | 46                  | 46     | 85     | 20                | 48                                  | 10.10         |           |        |
| 120 H 150* | 120          | 6A   | GG       | 485.10              | 483.73              | —                   | 46                  | 55     | 95     | 24                | 55                                  | 17.20         |           |        |

## Type H – Pitch 12,7 mm for belt width 200

| Part No.   | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 14 H 200   | 14           | 6F   | St       | 56.60               | 55.22               | 63                  | 58                  | 68     | 40     | 12                | 24                                  | 1.1           |           |        |
| 16 H 200   | 16           | 6F   | St       | 64.68               | 63.31               | 71                  | 58                  | 68     | 46     | 15                | 28                                  | 1.4           |           |        |
| 18 H 200   | 18           | 6F   | St       | 72.77               | 71.39               | 79                  | 58                  | 68     | 54     | 15                | 32                                  | 1.8           |           |        |
| 19 H 200   | 19           | 6F   | St       | 76.81               | 75.44               | 83                  | 58                  | 68     | 58     | 15                | 34                                  | 2.1           |           |        |
| 20 H 200   | 20           | 6F   | St       | 80.85               | 79.48               | 87                  | 58                  | 68     | 62     | 15                | 35                                  | 2.3           |           |        |
| 21 H 200   | 21           | 6F   | St       | 84.89               | 83.52               | 91                  | 58                  | 68     | 67     | 15                | 38                                  | 2.6           |           |        |
| 22 H 200   | 22           | 6F   | St       | 88.94               | 87.56               | 93                  | 58                  | 68     | 70     | 15                | 41                                  | 2.8           |           |        |
| 24 H 200   | 24           | 6F   | St       | 97.02               | 95.65               | 103                 | 58                  | 68     | 75     | 15                | 45                                  | 3.4           |           |        |
| 26 H 200   | 26           | 6CWF | GG       | 105.11              | 103.73              | 111                 | 58                  | 42     | 60     | 15                | 35                                  | 2.3           |           |        |
| 28 H 200   | 28           | 6CWF | GG       | 113.19              | 111.82              | 119                 | 58                  | 42     | 60     | 15                | 35                                  | 2.5           |           |        |
| 30 H 200   | 30           | 6CWF | GG       | 121.28              | 119.90              | 127                 | 58                  | 42     | 70     | 15                | 40                                  | 2.9           |           |        |
| 32 H 200   | 32           | 6CWF | GG       | 129.36              | 127.99              | 135                 | 58                  | 47     | 70     | 20                | 40                                  | 3.2           |           |        |
| 36 H 200   | 36           | 6CWF | GG       | 145.53              | 144.16              | 152                 | 58                  | 47     | 80     | 20                | 45                                  | 3.8           |           |        |
| 40 H 200   | 40           | 11AF | GG       | 161.70              | 160.33              | 168                 | 58                  | 45     | 80     | 20                | 45                                  | 4.1           |           |        |
| 44 H 200   | 44           | 11AF | GG       | 177.87              | 176.50              | 184                 | 58                  | 45     | 80     | 20                | 45                                  | 4.4           |           |        |
| 48 H 200   | 48           | 11AF | GG       | 194.04              | 192.67              | 200                 | 58                  | 45     | 85     | 20                | 48                                  | 5.1           |           |        |
| 60 H 200   | 60           | 11A  | GG       | 242.55              | 241.18              | —                   | 60                  | 50     | 90     | 20                | 50                                  | 7.1           |           |        |
| 72 H 200   | 72           | 11A  | GG       | 291.06              | 289.69              | —                   | 60                  | 50     | 90     | 20                | 50                                  | 8.0           |           |        |
| 84 H 200*  | 84           | 11A  | GG       | 339.57              | 338.20              | —                   | 60                  | 50     | 90     | 20                | 50                                  | 12.0          |           |        |
| 96 H 200*  | 96           | 11A  | GG       | 388.08              | 386.71              | —                   | 60                  | 50     | 90     | 20                | 50                                  | 13.6          |           |        |
| 120 H 200* | 120          | 10A  | GG       | 485.10              | 483.73              | —                   | 60                  | 60     | 100    | 24                | 57                                  | 16.6          |           |        |

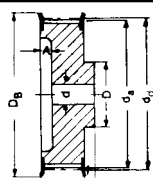


## Type H – Pitch 12,7 mm for belt width 300

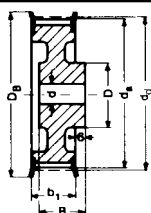
| Part No.   | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | A (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 16 H 300   | 16           | 6F   | St       | 64.68               | 63.31               | 71                  | 84                  | 94     | 46     | —      | 15                | 28                                  | 2.0           |           |        |
| 18 H 300   | 18           | 6F   | St       | 72.77               | 71.39               | 79                  | 84                  | 94     | 54     | —      | 15                | 32                                  | 2.6           |           |        |
| 19 H 300   | 19           | 6F   | St       | 76.81               | 75.44               | 83                  | 84                  | 94     | 58     | —      | 15                | 34                                  | 2.9           |           |        |
| 20 H 300   | 20           | 6F   | St       | 80.85               | 79.48               | 87                  | 84                  | 94     | 62     | —      | 15                | 35                                  | 3.2           |           |        |
| 21 H 300   | 21           | 6F   | St       | 84.89               | 83.52               | 91                  | 84                  | 94     | 67     | —      | 15                | 38                                  | 3.6           |           |        |
| 22 H 300   | 22           | 6F   | St       | 88.94               | 87.56               | 93                  | 84                  | 94     | 70     | —      | 15                | 41                                  | 4.0           |           |        |
| 24 H 300   | 24           | 6F   | St       | 97.02               | 95.65               | 103                 | 84                  | 94     | 75     | —      | 15                | 45                                  | 4.7           |           |        |
| 26 H 300   | 26           | 6CWF | GG       | 105.11              | 103.73              | 111                 | 84                  | 57     | 60     | —      | 15                | 35                                  | 3.3           |           |        |
| 28 H 300   | 28           | 6CWF | GG       | 113.19              | 111.82              | 119                 | 84                  | 57     | 60     | —      | 15                | 35                                  | 3.6           |           |        |
| 30 H 300   | 30           | 6CWF | GG       | 121.28              | 119.90              | 127                 | 84                  | 57     | 70     | —      | 15                | 40                                  | 4.2           |           |        |
| 32 H 300   | 32           | 6CWF | GG       | 129.36              | 127.99              | 135                 | 84                  | 57     | 70     | —      | 20                | 40                                  | 4.3           |           |        |
| 36 H 300   | 36           | 6CWF | GG       | 145.53              | 144.16              | 152                 | 84                  | 57     | 80     | —      | 20                | 45                                  | 5.2           |           |        |
| 40 H 300   | 40           | 11AF | GG       | 161.70              | 160.33              | 168                 | 84                  | 55     | 80     | —      | 20                | 45                                  | 5.6           |           |        |
| 44 H 300   | 44           | 11AF | GG       | 177.87              | 176.50              | 184                 | 84                  | 55     | 80     | —      | 20                | 45                                  | 5.9           |           |        |
| 48 H 300   | 48           | 11AF | GG       | 194.04              | 192.67              | 200                 | 84                  | 55     | 85     | —      | 20                | 48                                  | 6.6           |           |        |
| 60 H 300   | 60           | 11A  | GG       | 242.55              | 241.18              | —                   | 86                  | 55     | 100    | —      | 20                | 57                                  | 9.9           |           |        |
| 72 H 300   | 72           | 11A  | GG       | 291.06              | 289.69              | —                   | 86                  | 55     | 100    | —      | 20                | 57                                  | 13.0          |           |        |
| 84 H 300*  | 84           | 11A  | GG       | 339.57              | 338.20              | —                   | 86                  | 55     | 100    | —      | 20                | 57                                  | 15.1          |           |        |
| 96 H 300*  | 96           | 11A  | GG       | 388.08              | 386.71              | —                   | 86                  | 55     | 100    | —      | 20                | 57                                  | 18.2          |           |        |
| 120 H 300* | 120          | 11A  | GG       | 485.10              | 483.73              | —                   | 86                  | 65     | 110    | —      | 24                | 62                                  | 26.0          |           |        |

## Type XH – Pitch 22,225 mm for belt width 200

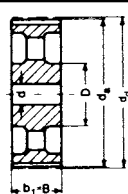
|            |    |      |    |        |        |     |      |    |     |    |    |    |      |  |  |
|------------|----|------|----|--------|--------|-----|------|----|-----|----|----|----|------|--|--|
| 18 XH 200* | 18 | 6CF  | GG | 127.34 | 124.55 | 142 | 64.4 | 60 | 85  | 18 | 20 | 50 | 5.0  |  |  |
| 20 XH 200* | 20 | 6CF  | GG | 141.49 | 138.69 | 155 | 64.4 | 60 | 95  | 18 | 20 | 55 | 6.0  |  |  |
| 22 XH 200* | 22 | 6CF  | GG | 155.64 | 152.84 | 170 | 64.4 | 60 | 110 | 18 | 20 | 65 | 7.2  |  |  |
| 24 XH 200* | 24 | 6CF  | GG | 169.79 | 166.69 | 184 | 64.4 | 60 | 125 | 18 | 25 | 70 | 8.6  |  |  |
| 26 XH 200* | 26 | 6CF  | GG | 183.94 | 181.14 | 198 | 64.4 | 60 | 140 | 18 | 25 | 80 | 10.1 |  |  |
| 28 XH 200* | 28 | 6CWF | GG | 198.08 | 195.29 | 212 | 64.4 | 60 | 120 | 18 | 25 | 70 | 9.6  |  |  |
| 30 XH 200* | 30 | 6CWF | GG | 212.23 | 209.44 | 227 | 64.4 | 60 | 120 | 18 | 25 | 70 | 10.4 |  |  |
| 32 XH 200* | 32 | 6CWF | GG | 226.38 | 223.59 | 240 | 64.4 | 60 | 130 | 18 | 25 | 75 | 11.2 |  |  |
| 40 XH 200* | 40 | 6CWF | GG | 282.98 | 280.18 | 297 | 64.4 | 60 | 140 | 18 | 25 | 80 | 16.0 |  |  |
| 48 XH 200* | 48 | 6A   | GG | 339.57 | 336.78 | —   | 65.0 | 80 | 150 | —  | 30 | 85 | 18.4 |  |  |
| 60 XH 200* | 60 | 6A   | GG | 424.47 | 421.67 | —   | 65.0 | 80 | 150 | —  | 30 | 85 | 24.3 |  |  |
| 72 XH 200* | 72 | 6A   | GG | 509.36 | 506.57 | —   | 65.0 | 80 | 150 | —  | 40 | 85 | 28.1 |  |  |
| 84 XH 200* | 84 | 6A   | GG | 594.25 | 591.46 | —   | 65.0 | 80 | 160 | —  | 40 | 90 | 31.9 |  |  |
| 96 XH 200* | 96 | 6A   | GG | 679.15 | 676.35 | —   | 65.0 | 80 | 160 | —  | 40 | 90 | 37.0 |  |  |



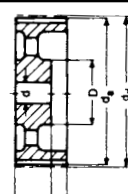
Type 6CF



Type 6CWF



Type 10A



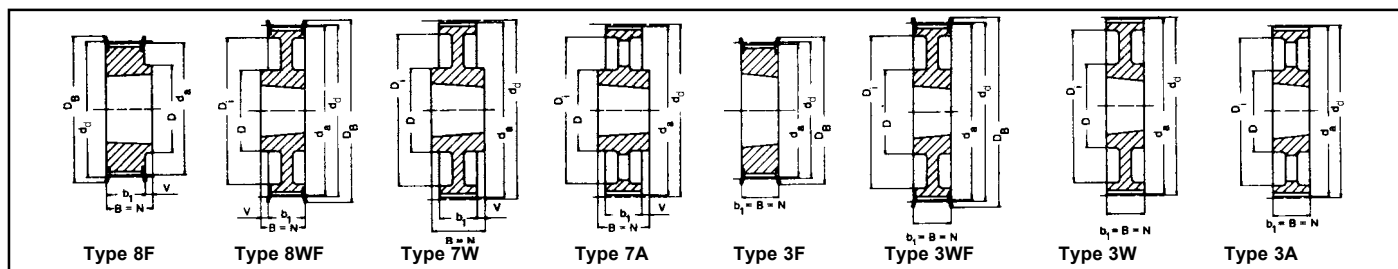
Type 11A

## Type XH – Pitch 22,225 mm for belt width 300

| Part No.   | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | A (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 18 XH 300* | 18           | 6CF  | GG       | 127.34              | 124.55              | 142                 | 91.4                | 70     | 85     | 35     | 20                | 50                                  | 6.8           |           |        |
| 20 XH 300* | 20           | 6CF  | GG       | 141.49              | 138.69              | 155                 | 91.4                | 70     | 95     | 35     | 20                | 55                                  | 7.4           |           |        |
| 22 XH 300* | 22           | 6CF  | GG       | 155.64              | 152.84              | 170                 | 91.4                | 70     | 110    | 35     | 20                | 65                                  | 9.0           |           |        |
| 24 XH 300* | 24           | 6CF  | GG       | 169.79              | 166.69              | 184                 | 91.4                | 70     | 125    | 35     | 25                | 70                                  | 10.6          |           |        |
| 26 XH 300* | 26           | 6CF  | GG       | 183.94              | 181.14              | 198                 | 91.4                | 70     | 140    | 35     | 25                | 80                                  | 13.0          |           |        |
| 28 XH 300* | 28           | 6CWF | GG       | 198.08              | 195.29              | 212                 | 91.4                | 70     | 120    | 35     | 25                | 70                                  | 12.0          |           |        |
| 30 XH 300* | 30           | 6CWF | GG       | 212.23              | 209.44              | 227                 | 91.4                | 70     | 120    | 35     | 25                | 70                                  | 13.0          |           |        |
| 32 XH 300* | 32           | 6CWF | GG       | 226.38              | 223.59              | 240                 | 91.4                | 70     | 130    | 35     | 25                | 75                                  | 14.7          |           |        |
| 40 XH 300* | 40           | 6CWF | GG       | 282.98              | 280.18              | 297                 | 91.4                | 70     | 140    | 35     | 25                | 80                                  | 19.9          |           |        |
| 48 XH 300* | 48           | 10A  | GG       | 339.57              | 336.78              | —                   | 92.0                | 92     | 150    | —      | 30                | 85                                  | 22.5          |           |        |
| 60 XH 300* | 60           | 10A  | GG       | 424.47              | 421.67              | —                   | 92.0                | 92     | 150    | —      | 30                | 85                                  | 31.5          |           |        |
| 72 XH 300* | 72           | 10A  | GG       | 509.36              | 506.57              | —                   | 92.0                | 92     | 150    | —      | 40                | 85                                  | 36.4          |           |        |
| 84 XH 300* | 84           | 10A  | GG       | 594.25              | 591.46              | —                   | 92.0                | 92     | 160    | —      | 40                | 90                                  | 43.4          |           |        |
| 96 XH 300* | 96           | 10A  | GG       | 679.15              | 676.35              | —                   | 92.0                | 92     | 160    | —      | 40                | 90                                  | 48.5          |           |        |

## Type XH – Pitch 22,225 mm for belt width 400

| Part No.   | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | A (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 18 XH 400* | 18           | 6CF  | GG       | 127.34              | 124.55              | 142                 | 118.4               | 85     | 85     | 47     | 20                | 50                                  | 8.5           |           |        |
| 20 XH 400* | 20           | 6CF  | GG       | 141.49              | 138.69              | 155                 | 118.4               | 85     | 95     | 47     | 20                | 55                                  | 9.4           |           |        |
| 22 XH 400* | 22           | 6CF  | GG       | 155.64              | 152.84              | 170                 | 118.4               | 85     | 110    | 47     | 20                | 65                                  | 11.5          |           |        |
| 24 XH 400* | 24           | 6CF  | GG       | 169.79              | 166.69              | 184                 | 118.4               | 85     | 125    | 47     | 25                | 70                                  | 13.4          |           |        |
| 26 XH 400* | 26           | 6CF  | GG       | 183.94              | 181.14              | 198                 | 118.4               | 85     | 140    | 47     | 25                | 80                                  | 15.6          |           |        |
| 28 XH 400* | 28           | 6CWF | GG       | 198.08              | 195.29              | 212                 | 118.4               | 85     | 120    | 47     | 25                | 70                                  | 14.5          |           |        |
| 30 XH 400* | 30           | 6CWF | GG       | 212.23              | 209.44              | 227                 | 118.4               | 85     | 120    | 47     | 25                | 70                                  | 16.0          |           |        |
| 32 XH 400* | 32           | 6CWF | GG       | 226.38              | 223.59              | 240                 | 118.4               | 85     | 130    | 47     | 25                | 75                                  | 18.0          |           |        |
| 40 XH 400* | 40           | 6CWF | GG       | 282.98              | 280.18              | 297                 | 118.4               | 85     | 140    | 47     | 25                | 80                                  | 24.0          |           |        |
| 48 XH 400* | 48           | 11A  | GG       | 339.57              | 336.78              | —                   | 119.0               | 92     | 150    | —      | 30                | 85                                  | 30.8          |           |        |
| 60 XH 400* | 60           | 11A  | GG       | 424.47              | 421.67              | —                   | 119.0               | 92     | 150    | —      | 30                | 85                                  | 36.2          |           |        |
| 72 XH 400* | 72           | 11A  | GG       | 509.36              | 506.57              | —                   | 119.0               | 92     | 150    | —      | 40                | 85                                  | 42.7          |           |        |
| 84 XH 400* | 84           | 11A  | GG       | 594.25              | 591.46              | —                   | 119.0               | 92     | 160    | —      | 40                | 90                                  | 49.7          |           |        |
| 96 XH 400* | 96           | 11A  | GG       | 679.15              | 676.35              | —                   | 119.0               | 92     | 160    | —      | 40                | 90                                  | 59.9          |           |        |



## Type L – Pitch 9,525 mm for belt width 050

| Part No.     | No. of teeth | Type | Material | $d_d$ (mm) | $d_a$ (mm) | $D_B$ (mm) | $b_1$ (mm) | B (mm) | N (mm) | V (mm) | Z (mm) | D (mm) | $D_1$ (mm) | Taper bush | Weight without bush (= kg) | Euro/each without bush | £/each without bush |
|--------------|--------------|------|----------|------------|------------|------------|------------|--------|--------|--------|--------|--------|------------|------------|----------------------------|------------------------|---------------------|
| TB 18 L 050  | 18           | 8F   | St       | 54.57      | 53.81      | 60         | 19.0       | 22.0   | 22.0   | 3.0    | —      | 44     | —          | 1108       | 0.2                        |                        |                     |
| TB 19 L 050  | 19           | 8F   | St       | 57.61      | 56.84      | 60         | 19.0       | 22.0   | 22.0   | 3.0    | —      | 44     | —          | 1108       | 0.2                        |                        |                     |
| TB 20 L 050  | 20           | 8F   | St       | 60.64      | 59.88      | 66         | 19.0       | 22.0   | 22.0   | 3.0    | —      | 48     | —          | 1108       | 0.2                        |                        |                     |
| TB 21 L 050  | 21           | 8F   | St       | 63.67      | 62.91      | 71         | 19.0       | 22.0   | 22.0   | 3.0    | —      | 48     | —          | 1108       | 0.3                        |                        |                     |
| TB 22 L 050  | 22           | 8F   | St       | 66.70      | 65.94      | 75         | 19.0       | 22.0   | 22.0   | 3.0    | —      | 51     | —          | 1108       | 0.3                        |                        |                     |
| TB 23 L 050  | 23           | 8F   | GG       | 69.73      | 68.97      | 79         | 19.0       | 22.0   | 22.0   | 3.0    | —      | 54     | —          | 1108       | 0.4                        |                        |                     |
| TB 24 L 050  | 24           | 8F   | GG       | 72.77      | 72.00      | 79         | 19.0       | 22.0   | 22.0   | 3.0    | —      | 54     | —          | 1108       | 0.4                        |                        |                     |
| TB 25 L 050  | 25           | 8F   | GG       | 75.80      | 75.04      | 83         | 19.0       | 22.0   | 22.0   | 3.0    | —      | 56     | —          | 1108       | 0.5                        |                        |                     |
| TB 26 L 050  | 26           | 8F   | GG       | 78.83      | 78.07      | 87         | 19.0       | 22.0   | 22.0   | 3.0    | —      | 60     | —          | 1108       | 0.5                        |                        |                     |
| TB 27 L 050  | 27           | 8F   | GG       | 81.86      | 81.10      | 87         | 19.0       | 22.0   | 22.0   | 3.0    | —      | 65     | —          | 1108       | 0.6                        |                        |                     |
| TB 28 L 050  | 28           | 8F   | GG       | 84.89      | 84.13      | 91         | 19.0       | 22.0   | 22.0   | 3.0    | —      | 65     | —          | 1108       | 0.6                        |                        |                     |
| TB 30 L 050  | 30           | 8F   | GG       | 90.96      | 90.20      | 97         | 19.0       | 22.0   | 22.0   | 3.0    | —      | 70     | —          | 1108       | 0.8                        |                        |                     |
| TB 32 L 050  | 32           | 8F   | GG       | 97.02      | 96.26      | 103        | 19.0       | 22.0   | 22.0   | 3.0    | —      | 74     | —          | 1108       | 0.9                        |                        |                     |
| TB 36 L 050  | 36           | 8F   | GG       | 109.15     | 108.39     | 115        | 19.0       | 22.0   | 22.0   | 3.0    | —      | 87     | —          | 1108       | 1.2                        |                        |                     |
| TB 40 L 050  | 40           | 8F   | GG       | 121.28     | 120.51     | 127        | 19.0       | 25.0   | 25.0   | 6.0    | —      | 97     | —          | 1610       | 1.5                        |                        |                     |
| TB 48 L 050  | 48           | 8WF  | GG       | 145.53     | 144.77     | 152        | 19.0       | 25.0   | 25.0   | 6.0    | —      | 88     | 124        | 1610       | 2.3                        |                        |                     |
| TB 60 L 050  | 60           | 7W   | GG       | 181.91     | 181.15     | —          | 19.0       | 25.0   | 25.0   | 3.0    | —      | 92     | 166        | 1610       | 2.0                        |                        |                     |
| TB 72 L 050  | 72           | 7A   | GG       | 218.30     | 217.53     | —          | 19.0       | 25.0   | 25.0   | 3.0    | —      | 92     | 202        | 1610       | 3.0                        |                        |                     |
| TB 84 L 050  | 84           | 7A   | GG       | 254.68     | 253.90     | —          | 19.0       | 25.0   | 25.0   | 3.0    | —      | 92     | 236        | 1610       | 4.0                        |                        |                     |
| TB 96 L 050  | 96           | 7A   | GG       | 291.06     | 290.30     | —          | 19.0       | 32.0   | 32.0   | 6.5    | —      | 106    | 270        | 2012       | 5.5                        |                        |                     |
| TB 120 L 050 | 120          | 7A   | GG       | 363.83     | 363.07     | —          | 19.0       | 32.0   | 32.0   | 6.5    | —      | 106    | 343        | 2012       | 6.8                        |                        |                     |

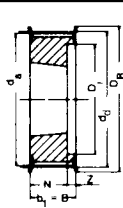
## Type L – Pitch 9,525 mm for belt width 075

|              |     |     |    |        |        |     |      |      |      |     |   |     |     |      |     |  |  |
|--------------|-----|-----|----|--------|--------|-----|------|------|------|-----|---|-----|-----|------|-----|--|--|
| TB 18 L 075  | 18  | 3F  | St | 54.57  | 53.81  | 60  | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1108 | 0.2 |  |  |
| TB 19 L 075  | 19  | 3F  | St | 57.61  | 56.84  | 60  | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1108 | 0.3 |  |  |
| TB 20 L 075  | 20  | 3F  | St | 60.64  | 59.88  | 66  | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1108 | 0.3 |  |  |
| TB 21 L 075  | 21  | 3F  | St | 63.67  | 62.91  | 71  | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1108 | 0.4 |  |  |
| TB 22 L 075  | 22  | 3F  | St | 66.70  | 65.94  | 75  | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1108 | 0.4 |  |  |
| TB 23 L 075  | 23  | 3F  | GG | 69.73  | 68.97  | 79  | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1108 | 0.4 |  |  |
| TB 24 L 075  | 24  | 3F  | GG | 72.77  | 72.00  | 79  | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1108 | 0.5 |  |  |
| TB 25 L 075  | 25  | 3F  | GG | 75.80  | 75.04  | 83  | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1108 | 0.6 |  |  |
| TB 26 L 075  | 26  | 3F  | GG | 78.83  | 78.07  | 87  | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1108 | 0.6 |  |  |
| TB 27 L 075  | 27  | 3F  | GG | 81.86  | 81.10  | 87  | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1108 | 0.7 |  |  |
| TB 28 L 075  | 28  | 3F  | GG | 84.89  | 84.13  | 91  | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1108 | 0.7 |  |  |
| TB 30 L 075  | 30  | 3F  | GG | 90.96  | 90.20  | 97  | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1108 | 0.9 |  |  |
| TB 32 L 075  | 32  | 3F  | GG | 97.02  | 96.26  | 103 | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1108 | 1.0 |  |  |
| TB 36 L 075  | 36  | 3F  | GG | 109.15 | 108.39 | 115 | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1610 | 1.2 |  |  |
| TB 40 L 075  | 40  | 3F  | GG | 121.28 | 120.51 | 127 | 25.0 | 25.0 | 25.0 | —   | — | —   | —   | 1610 | 1.7 |  |  |
| TB 48 L 075  | 48  | 3WF | GG | 145.53 | 144.77 | 152 | 25.0 | 25.0 | 25.0 | —   | — | 92  | 124 | 1610 | 2.5 |  |  |
| TB 60 L 075  | 60  | 3W  | GG | 181.91 | 181.15 | —   | 25.0 | 25.0 | 25.0 | —   | — | 92  | 166 | 1610 | 3.0 |  |  |
| TB 72 L 075  | 72  | 3A  | GG | 218.30 | 217.53 | —   | 25.0 | 25.0 | 25.0 | —   | — | 92  | 202 | 1610 | 4.0 |  |  |
| TB 84 L 075  | 84  | 7A  | GG | 254.68 | 253.90 | —   | 25.0 | 32.0 | 32.0 | 3.5 | — | 106 | 236 | 2012 | 5.2 |  |  |
| TB 96 L 075  | 96  | 7A  | GG | 291.06 | 290.30 | —   | 25.0 | 32.0 | 32.0 | 3.5 | — | 106 | 270 | 2012 | 6.5 |  |  |
| TB 120 L 075 | 120 | 7A  | GG | 363.83 | 363.07 | —   | 25.0 | 32.0 | 32.0 | 3.5 | — | 106 | 343 | 2012 | 7.6 |  |  |

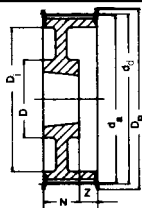
|                                 |       |       |       |
|---------------------------------|-------|-------|-------|
| Taper bush                      | 1108  | 1610  | 2012  |
| Bore $d_2$ (mm) from ... to ... | 10-28 | 14-42 | 14-50 |
| Euro/each                       |       |       |       |
| £/each                          |       |       |       |

St = Steel  
GG = Cast iron  
We reserve the right to make technical changes

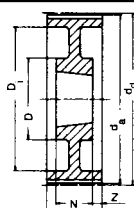
Bore diameters  $d_2$  see page 3



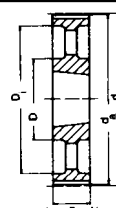
Type 5F



Type 5WF



Type 9W



Type 3A

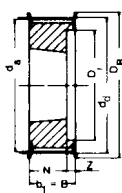
## Type L – Pitch 9,525 mm for belt width 100

| Part No.     | No. of teeth | Type | Material | $d_d$ (mm) | $d_a$ (mm) | $D_B$ (mm) | $b_1$ (mm) | B (mm) | N (mm) | V (mm) | Z (mm) | D (mm) | $D_i$ (mm) | Taper bush | Weight without bush (≈ kg) | Euro/each without bush | £/each without bush |
|--------------|--------------|------|----------|------------|------------|------------|------------|--------|--------|--------|--------|--------|------------|------------|----------------------------|------------------------|---------------------|
| TB 18 L 100  | 18           | 5F   | St       | 54.57      | 53.81      | 60         | 31.0       | 31.0   | 22.0   | —      | 9.0    | —      | 38         | 1108       | 0.2                        |                        |                     |
| TB 19 L 100  | 19           | 5F   | St       | 57.61      | 56.84      | 60         | 31.0       | 31.0   | 22.0   | —      | 9.0    | —      | 38         | 1108       | 0.3                        |                        |                     |
| TB 20 L 100  | 20           | 5F   | St       | 60.64      | 59.88      | 66         | 31.0       | 31.0   | 22.0   | —      | 9.0    | —      | 45         | 1108       | 0.4                        |                        |                     |
| TB 21 L 100  | 21           | 5F   | St       | 63.67      | 62.91      | 71         | 31.0       | 31.0   | 22.0   | —      | 9.0    | —      | 47         | 1108       | 0.4                        |                        |                     |
| TB 22 L 100  | 22           | 5F   | St       | 66.70      | 65.94      | 75         | 31.0       | 31.0   | 22.0   | —      | 9.0    | —      | 51         | 1108       | 0.4                        |                        |                     |
| TB 23 L 100  | 23           | 5F   | GG       | 69.73      | 68.97      | 79         | 32.0       | 32.0   | 22.0   | —      | 10.0   | —      | 54         | 1108       | 0.5                        |                        |                     |
| TB 24 L 100  | 24           | 5F   | GG       | 72.77      | 72.00      | 79         | 32.0       | 32.0   | 22.0   | —      | 10.0   | —      | 54         | 1108       | 0.6                        |                        |                     |
| TB 25 L 100  | 25           | 5F   | GG       | 75.80      | 75.04      | 83         | 32.0       | 32.0   | 22.0   | —      | 10.0   | —      | 56         | 1108       | 0.6                        |                        |                     |
| TB 26 L 100  | 26           | 5F   | GG       | 78.83      | 78.07      | 87         | 32.0       | 32.0   | 22.0   | —      | 10.0   | —      | 60         | 1108       | 0.7                        |                        |                     |
| TB 27 L 100  | 27           | 5F   | GG       | 81.86      | 81.10      | 87         | 32.0       | 32.0   | 22.0   | —      | 10.0   | —      | 62         | 1108       | 0.8                        |                        |                     |
| TB 28 L 100  | 28           | 5F   | GG       | 84.89      | 84.13      | 91         | 32.0       | 32.0   | 22.0   | —      | 10.0   | —      | 65         | 1108       | 0.8                        |                        |                     |
| TB 30 L 100  | 30           | 5F   | GG       | 90.96      | 90.20      | 97         | 32.0       | 32.0   | 25.0   | —      | 7.0    | —      | 71         | 1210       | 0.9                        |                        |                     |
| TB 32 L 100  | 32           | 5F   | GG       | 97.02      | 96.26      | 103        | 32.0       | 32.0   | 25.0   | —      | 7.0    | —      | 75         | 1210       | 1.0                        |                        |                     |
| TB 36 L 100  | 36           | 5F   | GG       | 109.15     | 108.39     | 115        | 32.0       | 32.0   | 25.0   | —      | 7.0    | —      | 89         | 1610       | 1.4                        |                        |                     |
| TB 40 L 100  | 40           | 5F   | GG       | 121.28     | 120.51     | 127        | 32.0       | 32.0   | 25.0   | —      | 7.0    | —      | 101        | 1610       | 1.7                        |                        |                     |
| TB 48 L 100  | 48           | 5WF  | GG       | 145.53     | 144.77     | 152        | 32.0       | 32.0   | 25.0   | —      | 7.0    | 92     | 124        | 1610       | 2.7                        |                        |                     |
| TB 60 L 100  | 60           | 9W   | GG       | 181.91     | 181.15     | —          | 32.0       | 32.0   | 25.0   | —      | 3.5    | 92     | 166        | 1610       | 2.4                        |                        |                     |
| TB 72 L 100  | 72           | 3A   | GG       | 218.30     | 217.53     | —          | 32.0       | 32.0   | 32.0   | —      | —      | 106    | 202        | 2012       | 4.4                        |                        |                     |
| TB 84 L 100  | 84           | 3A   | GG       | 254.68     | 253.90     | —          | 32.0       | 32.0   | 32.0   | —      | —      | 106    | 236        | 2012       | 6.0                        |                        |                     |
| TB 96 L 100  | 96           | 3A   | GG       | 291.06     | 290.30     | —          | 32.0       | 32.0   | 32.0   | —      | —      | 106    | 270        | 2012       | 7.1                        |                        |                     |
| TB 120 L 100 | 120          | 3A   | GG       | 363.83     | 363.07     | —          | 32.0       | 32.0   | 32.0   | —      | —      | 106    | 343        | 2012       | 8.5                        |                        |                     |

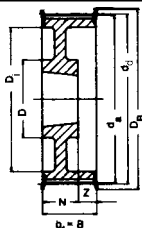
|                                 |       |       |       |       |
|---------------------------------|-------|-------|-------|-------|
| Taper bush                      | 1108  | 1210  | 1610  | 2012  |
| Bore $d_2$ (mm) from ... to ... | 10-28 | 11-32 | 14-42 | 14-50 |
| Euro/each                       |       |       |       |       |
| £/each                          |       |       |       |       |

St = Steel  
GG = Cast iron  
We reserve the right to make technical changes

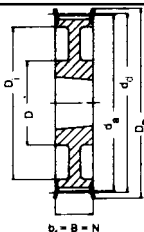
Bore diameters  $d_2$  see page 3



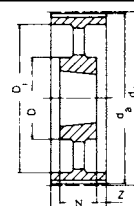
Type 5F



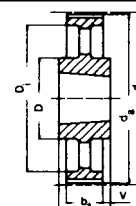
**Type 5WF**



Type 3WF



### Type 9A



### Type 7A

### Type H – Pitch 12,7 mm for belt width 100

| Part No.      | No.<br>of<br>teeth | Type | Material | d <sub>d</sub><br>(mm) | d <sub>a</sub><br>(mm) | D <sub>B</sub><br>(mm) | b <sub>1</sub><br>(mm) | B<br>(mm) | N<br>(mm) | V<br>(mm) | Z<br>(mm) | D<br>(mm) | D <sub>i</sub><br>(mm) | Taper<br>bush | Weight<br>without<br>bush<br>(= kg) | Euro/each<br>without<br>bush | £/each<br>without<br>bush |
|---------------|--------------------|------|----------|------------------------|------------------------|------------------------|------------------------|-----------|-----------|-----------|-----------|-----------|------------------------|---------------|-------------------------------------|------------------------------|---------------------------|
| TB 16 H 100   | 16                 | 5F   | St       | 64.68                  | 63.31                  | 71                     | 31.0                   | 31.0      | 22.0      | —         | 9.0       | —         | 45                     | 1108          | 0.4                                 |                              |                           |
| TB 18 H 100   | 18                 | 5F   | St       | 72.77                  | 71.39                  | 79                     | 31.0                   | 31.0      | 25.0      | —         | 6.0       | —         | 52                     | 1210          | 0.5                                 |                              |                           |
| TB 19 H 100   | 19                 | 5F   | St       | 76.81                  | 75.44                  | 83                     | 31.0                   | 31.0      | 25.0      | —         | 6.0       | —         | 56                     | 1210          | 0.6                                 |                              |                           |
| TB 20 H 100   | 20                 | 5F   | St       | 80.55                  | 79.48                  | 87                     | 31.0                   | 31.0      | 25.0      | —         | 6.0       | —         | 60                     | 1210          | 0.7                                 |                              |                           |
| TB 21 H 100   | 21                 | 5F   | GG       | 84.89                  | 83.52                  | 91                     | 32.0                   | 32.0      | 25.0      | —         | 7.0       | —         | 63                     | 1210          | 0.8                                 |                              |                           |
| TB 22 H 100   | 22                 | 5F   | GG       | 88.94                  | 87.56                  | 93                     | 32.0                   | 32.0      | 25.0      | —         | 7.0       | —         | 67                     | 1210          | 0.9                                 |                              |                           |
| TB 23 H 100   | 23                 | 5F   | GG       | 92.98                  | 91.61                  | 97                     | 32.0                   | 32.0      | 25.0      | —         | 7.0       | —         | 71                     | 1610          | 0.9                                 |                              |                           |
| TB 24 H 100   | 24                 | 5F   | GG       | 97.02                  | 95.65                  | 103                    | 32.0                   | 32.0      | 25.0      | —         | 7.0       | —         | 75                     | 1610          | 1.0                                 |                              |                           |
| TB 25 H 100   | 25                 | 5F   | GG       | 101.06                 | 99.69                  | 106                    | 32.0                   | 32.0      | 25.0      | —         | 7.0       | —         | 79                     | 1610          | 1.0                                 |                              |                           |
| TB 26 H 100   | 26                 | 5F   | GG       | 105.11                 | 103.73                 | 111                    | 32.0                   | 32.0      | 25.0      | —         | 7.0       | —         | 83                     | 1610          | 1.2                                 |                              |                           |
| TB 27 H 100   | 27                 | 5F   | GG       | 109.15                 | 107.78                 | 115                    | 32.0                   | 32.0      | 25.0      | —         | 7.0       | —         | 87                     | 1610          | 1.3                                 |                              |                           |
| TB 28 H 100   | 28                 | 5F   | GG       | 113.19                 | 111.82                 | 119                    | 32.0                   | 32.0      | 25.0      | —         | 7.0       | —         | 91                     | 1610          | 1.5                                 |                              |                           |
| TB 30 H 100   | 30                 | 5F   | GG       | 121.28                 | 119.90                 | 127                    | 32.0                   | 32.0      | 25.0      | —         | 7.0       | —         | 99                     | 1610          | 1.7                                 |                              |                           |
| TB 32 H 100   | 32                 | 5WF  | GG       | 129.36                 | 127.99                 | 135                    | 32.0                   | 32.0      | 25.0      | —         | 7.0       | 92        | 108                    | 1610          | 2.0                                 |                              |                           |
| TB 36 H 100   | 36                 | 5WF  | GG       | 145.53                 | 144.16                 | 152                    | 32.0                   | 32.0      | 25.0      | —         | 7.0       | 92        | 124                    | 1610          | 2.7                                 |                              |                           |
| TB 40 H 100   | 40                 | 5WF  | GG       | 161.70                 | 160.33                 | 168                    | 32.0                   | 32.0      | 25.0      | —         | 7.0       | 92        | 140                    | 1610          | 3.6                                 |                              |                           |
| TB 44 H 100   | 44                 | 3WF  | GG       | 177.87                 | 176.50                 | 184                    | 32.0                   | 32.0      | 32.0      | —         | —         | 106       | 153                    | 2012          | 3.8                                 |                              |                           |
| TB 48 H 100   | 48                 | 3WF  | GG       | 194.04                 | 192.67                 | 200                    | 32.0                   | 32.0      | 32.0      | —         | —         | 106       | 169                    | 2012          | 3.2                                 |                              |                           |
| TB 60 H 100   | 60                 | 9A   | GG       | 242.55                 | 241.18                 | —                      | 34.0                   | 34.0      | 32.0      | —         | 1.0       | 106       | 223                    | 2012          | 4.8                                 |                              |                           |
| TB 72 H 100   | 72                 | 9A   | GG       | 291.06                 | 289.69                 | —                      | 34.0                   | 34.0      | 32.0      | —         | 1.0       | 106       | 270                    | 2012          | 5.7                                 |                              |                           |
| TB 84 H 100*  | 84                 | 9A   | GG       | 339.57                 | 338.20                 | —                      | 34.0                   | 34.0      | 32.0      | —         | 1.0       | 106       | 318                    | 2012          | 6.8                                 |                              |                           |
| TB 96 H 100*  | 96                 | 7A   | GG       | 388.08                 | 386.71                 | —                      | 34.0                   | 45.0      | 45.0      | 5.5       | —         | 119       | 366                    | 2517          | 8.2                                 |                              |                           |
| TB 120 H 100* | 120                | 7A   | GG       | 485.10                 | 483.73                 | —                      | 34.0                   | 45.0      | 45.0      | 5.5       | —         | 119       | 462                    | 2517          | 12.1                                |                              |                           |

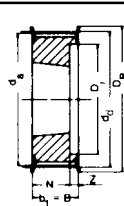
**Type H – Pitch 12,7 mm for belt width 150**

|        |        |     |     |    |        |        |     |      |      |      |   |      |     |     |      |      |  |  |
|--------|--------|-----|-----|----|--------|--------|-----|------|------|------|---|------|-----|-----|------|------|--|--|
| TB 18  | H 150  | 18  | 5F  | St | 72.77  | 71.39  | 79  | 45.0 | 45.0 | 25.0 | — | 20.0 | —   | 53  | 1210 | 0.6  |  |  |
| TB 19  | H 150  | 19  | 5F  | St | 76.81  | 75.44  | 83  | 45.0 | 45.0 | 25.0 | — | 20.0 | —   | 56  | 1210 | 0.7  |  |  |
| TB 20  | H 150  | 20  | 5F  | St | 80.55  | 79.48  | 87  | 45.0 | 45.0 | 25.0 | — | 20.0 | —   | 60  | 1210 | 0.8  |  |  |
| TB 21  | H 150  | 21  | 5F  | GG | 84.89  | 83.52  | 91  | 45.0 | 45.0 | 25.0 | — | 20.0 | —   | 64  | 1210 | 1.0  |  |  |
| TB 22  | H 150  | 22  | 5F  | GG | 88.94  | 87.56  | 93  | 45.0 | 45.0 | 25.0 | — | 20.0 | —   | 68  | 1210 | 1.2  |  |  |
| TB 23  | H 150  | 23  | 5F  | GG | 92.98  | 91.61  | 97  | 45.0 | 45.0 | 25.0 | — | 20.0 | —   | 71  | 1610 | 1.3  |  |  |
| TB 24  | H 150  | 24  | 5F  | GG | 97.02  | 95.65  | 103 | 45.0 | 45.0 | 25.0 | — | 20.0 | —   | 74  | 1610 | 1.2  |  |  |
| TB 25  | H 150  | 25  | 5F  | GG | 101.06 | 99.69  | 106 | 45.0 | 45.0 | 25.0 | — | 20.0 | —   | 78  | 1610 | 1.2  |  |  |
| TB 26  | H 150  | 26  | 5F  | GG | 105.11 | 103.73 | 111 | 45.0 | 45.0 | 25.0 | — | 20.0 | —   | 82  | 1610 | 1.4  |  |  |
| TB 27  | H 150  | 27  | 5F  | GG | 109.15 | 107.78 | 115 | 45.0 | 45.0 | 25.0 | — | 20.0 | —   | 87  | 1610 | 1.6  |  |  |
| TB 28  | H 150  | 28  | 5F  | GG | 113.19 | 111.82 | 119 | 45.0 | 45.0 | 25.0 | — | 20.0 | —   | 91  | 1610 | 1.8  |  |  |
| TB 30  | H 150  | 30  | 5F  | GG | 121.28 | 119.90 | 127 | 45.0 | 45.0 | 25.0 | — | 20.0 | —   | 99  | 1610 | 2.0  |  |  |
| TB 32  | H 150  | 32  | 5WF | GG | 129.36 | 127.99 | 135 | 45.0 | 45.0 | 25.0 | — | 20.0 | 92  | 108 | 1610 | 2.3  |  |  |
| TB 36  | H 150  | 36  | 5WF | GG | 145.53 | 144.16 | 152 | 45.0 | 45.0 | 25.0 | — | 20.0 | 92  | 124 | 1610 | 3.1  |  |  |
| TB 40  | H 150  | 40  | 5WF | GG | 161.70 | 160.33 | 168 | 45.0 | 45.0 | 25.0 | — | 20.0 | 92  | 140 | 1610 | 4.0  |  |  |
| TB 44  | H 150  | 44  | 5WF | GG | 177.87 | 176.50 | 184 | 45.0 | 45.0 | 32.0 | — | 13.0 | 106 | 153 | 2012 | 4.4  |  |  |
| TB 48  | H 150  | 48  | 5WF | GG | 194.04 | 192.67 | 200 | 45.0 | 45.0 | 32.0 | — | 13.0 | 106 | 169 | 2012 | 4.8  |  |  |
| TB 60  | H 150  | 60  | 9A  | GG | 242.55 | 241.18 | —   | 46.0 | 46.0 | 32.0 | — | 7.0  | 106 | 223 | 2012 | 5.4  |  |  |
| TB 72  | H 150  | 72  | 9A  | GG | 291.06 | 289.69 | —   | 46.0 | 46.0 | 32.0 | — | 7.0  | 106 | 270 | 2012 | 6.5  |  |  |
| TB 84  | H 150* | 84  | 9A  | GG | 339.57 | 338.20 | —   | 46.0 | 46.0 | 32.0 | — | 7.0  | 106 | 320 | 2012 | 8.4  |  |  |
| TB 96  | H 150* | 96  | 9A  | GG | 388.08 | 386.71 | —   | 46.0 | 46.0 | 45.0 | — | 0.5  | 119 | 366 | 2517 | 11.0 |  |  |
| TB 120 | H 150* | 120 | 9A  | GG | 485.10 | 483.73 | —   | 46.0 | 46.0 | 45.0 | — | 0.5  | 119 | 462 | 2517 | 14.8 |  |  |

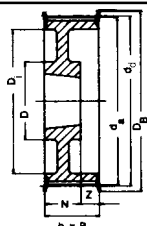
|                                          |       |       |       |       |       |
|------------------------------------------|-------|-------|-------|-------|-------|
| Taper bush                               | 1108  | 1210  | 1610  | 2012  | 2517  |
| Bore d <sub>2</sub> (mm) from ... to ... | 10-28 | 11-32 | 14-42 | 14-50 | 16-60 |
| <b>Euro/each</b>                         |       |       |       |       |       |
| <b>£/each</b>                            |       |       |       |       |       |

St = Steel  
GG = Cast iron  
We reserve the right to make technical changes  
\* Non stock items

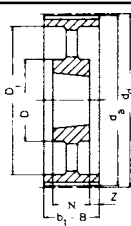
Bore diameters  $d_2$  see page 3



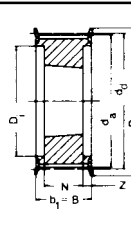
Type 5F



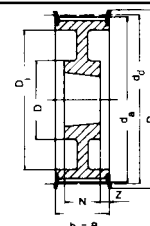
Type 5WF



Type 9A



Type 4F



Type 4WF

## Type H – Pitch 12,7 mm for belt width 200

| Part No.      | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | N (mm) | V (mm) | Z (mm) | D (mm) | D <sub>i</sub> (mm) | Taper bush | Weight without bush (≈ kg) | Euro/each without bush | £/each without bush |
|---------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|--------|--------|--------|---------------------|------------|----------------------------|------------------------|---------------------|
| TB 18 H 200   | 18           | 5F   | St       | 72.77               | 71.39               | 79                  | 58.0                | 58.0   | 25.0   | —      | 33.0   | —      | 52                  | 1210       | 0.8                        |                        |                     |
| TB 19 H 200   | 19           | 5F   | St       | 76.81               | 75.44               | 83                  | 58.0                | 58.0   | 25.0   | —      | 33.0   | —      | 56                  | 1610       | 0.9                        |                        |                     |
| TB 20 H 200   | 20           | 5F   | St       | 80.55               | 79.48               | 87                  | 58.0                | 58.0   | 25.0   | —      | 33.0   | —      | 60                  | 1610       | 1.0                        |                        |                     |
| TB 21 H 200   | 21           | 5F   | GG       | 84.89               | 83.52               | 91                  | 58.0                | 58.0   | 25.0   | —      | 33.0   | —      | 64                  | 1610       | 1.7                        |                        |                     |
| TB 22 H 200   | 22           | 5F   | GG       | 88.94               | 87.56               | 93                  | 58.0                | 58.0   | 25.0   | —      | 33.0   | —      | 68                  | 1610       | 1.5                        |                        |                     |
| TB 23 H 200   | 23           | 5F   | GG       | 92.98               | 91.61               | 97                  | 58.0                | 58.0   | 25.0   | —      | 33.0   | —      | 71                  | 1610       | 1.8                        |                        |                     |
| TB 24 H 200   | 24           | 5F   | GG       | 97.02               | 95.65               | 103                 | 58.0                | 58.0   | 25.0   | —      | 33.0   | —      | 74                  | 1610       | 1.5                        |                        |                     |
| TB 25 H 200   | 25           | 5F   | GG       | 101.06              | 99.69               | 106                 | 58.0                | 58.0   | 25.0   | —      | 33.0   | —      | 78                  | 1610       | 1.5                        |                        |                     |
| TB 26 H 200   | 26           | 5F   | GG       | 105.11              | 103.73              | 111                 | 58.0                | 58.0   | 25.0   | —      | 33.0   | —      | 82                  | 1610       | 1.8                        |                        |                     |
| TB 27 H 200   | 27           | 5F   | GG       | 109.15              | 107.78              | 115                 | 58.0                | 58.0   | 25.0   | —      | 33.0   | —      | 87                  | 1610       | 1.9                        |                        |                     |
| TB 28 H 200   | 28           | 5F   | GG       | 113.19              | 111.82              | 119                 | 58.0                | 58.0   | 25.0   | —      | 33.0   | —      | 91                  | 1610       | 1.9                        |                        |                     |
| TB 30 H 200   | 30           | 5F   | GG       | 121.28              | 119.90              | 127                 | 58.0                | 58.0   | 25.0   | —      | 33.0   | —      | 99                  | 1610       | 2.3                        |                        |                     |
| TB 32 H 200   | 32           | 5F   | GG       | 129.36              | 127.99              | 135                 | 58.0                | 58.0   | 32.0   | —      | 26.0   | —      | 107                 | 2012       | 3.0                        |                        |                     |
| TB 36 H 200   | 36           | 5WF  | GG       | 145.53              | 144.16              | 152                 | 58.0                | 58.0   | 32.0   | —      | 26.0   | 102    | 124                 | 2012       | 3.0                        |                        |                     |
| TB 40 H 200   | 40           | 5WF  | GG       | 161.70              | 160.33              | 168                 | 58.0                | 58.0   | 32.0   | —      | 26.0   | 106    | 140                 | 2012       | 3.6                        |                        |                     |
| TB 44 H 200   | 44           | 5WF  | GG       | 177.87              | 176.50              | 184                 | 58.0                | 58.0   | 32.0   | —      | 26.0   | 106    | 153                 | 2012       | 4.5                        |                        |                     |
| TB 48 H 200   | 48           | 5WF  | GG       | 194.04              | 192.67              | 200                 | 58.0                | 58.0   | 45.0   | —      | 13.0   | 119    | 169                 | 2517       | 4.6                        |                        |                     |
| TB 60 H 200   | 60           | 9A   | GG       | 242.55              | 241.18              | —                   | 60.0                | 60.0   | 45.0   | —      | 7.5    | 119    | 223                 | 2517       | 7.0                        |                        |                     |
| TB 72 H 200   | 72           | 9A   | GG       | 291.06              | 289.69              | —                   | 60.0                | 60.0   | 45.0   | —      | 7.5    | 119    | 270                 | 2517       | 8.0                        |                        |                     |
| TB 84 H 200*  | 84           | 9A   | GG       | 339.57              | 338.20              | —                   | 60.0                | 60.0   | 45.0   | —      | 7.5    | 119    | 320                 | 2517       | 9.0                        |                        |                     |
| TB 96 H 200*  | 96           | 9A   | GG       | 388.08              | 386.71              | —                   | 60.0                | 60.0   | 45.0   | —      | 7.5    | 119    | 366                 | 2517       | 11.5                       |                        |                     |
| TB 120 H 200* | 120          | 9A   | GG       | 485.10              | 483.73              | —                   | 60.0                | 60.0   | 45.0   | —      | 7.5    | 119    | 462                 | 2517       | 15.4                       |                        |                     |

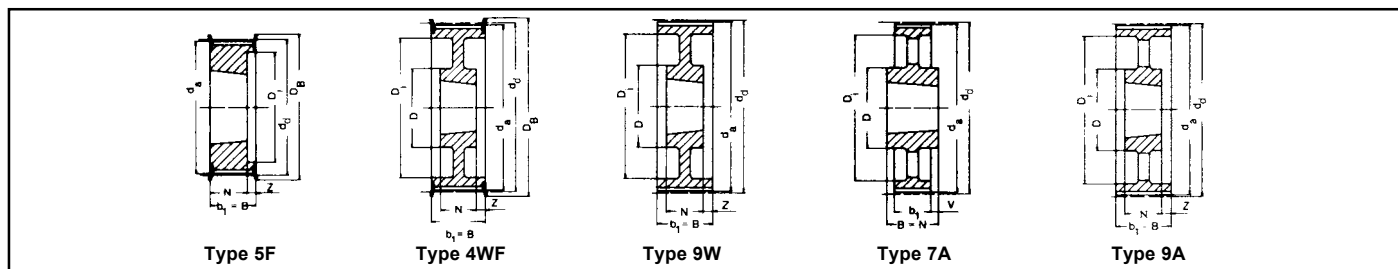
## Type H – Pitch 12,7 mm for belt width 300

|               |     |     |    |        |        |     |      |      |      |   |      |     |     |      |      |  |  |
|---------------|-----|-----|----|--------|--------|-----|------|------|------|---|------|-----|-----|------|------|--|--|
| TB 20 H 300   | 20  | 4F  | St | 80.55  | 79.48  | 87  | 84.0 | 84.0 | 38.0 | — | 23.0 | —   | 65  | 1615 | 1.5  |  |  |
| TB 21 H 300   | 21  | 4F  | GG | 84.89  | 83.52  | 91  | 84.0 | 84.0 | 38.0 | — | 23.0 | —   | 66  | 1615 | 1.2  |  |  |
| TB 22 H 300   | 22  | 4F  | GG | 88.94  | 87.56  | 93  | 84.0 | 84.0 | 38.0 | — | 23.0 | —   | 67  | 1615 | 1.6  |  |  |
| TB 23 H 300   | 23  | 4F  | GG | 92.98  | 91.61  | 97  | 84.0 | 84.0 | 38.0 | — | 23.0 | —   | 71  | 1615 | 1.8  |  |  |
| TB 24 H 300   | 24  | 4F  | GG | 97.02  | 95.65  | 103 | 84.0 | 84.0 | 38.0 | — | 23.0 | —   | 75  | 1615 | 2.1  |  |  |
| TB 25 H 300   | 25  | 4F  | GG | 101.06 | 99.69  | 106 | 84.0 | 84.0 | 38.0 | — | 23.0 | —   | 79  | 1615 | 2.0  |  |  |
| TB 26 H 300   | 26  | 4F  | GG | 105.11 | 103.73 | 111 | 84.0 | 84.0 | 38.0 | — | 23.0 | —   | 83  | 1615 | 2.7  |  |  |
| TB 27 H 300   | 27  | 4F  | GG | 109.15 | 107.78 | 115 | 84.0 | 84.0 | 32.0 | — | 26.0 | —   | 87  | 2012 | 3.0  |  |  |
| TB 28 H 300   | 28  | 4F  | GG | 113.19 | 111.82 | 119 | 84.0 | 84.0 | 32.0 | — | 26.0 | —   | 91  | 2012 | 2.4  |  |  |
| TB 30 H 300   | 30  | 4F  | GG | 121.28 | 119.90 | 127 | 84.0 | 84.0 | 32.0 | — | 26.0 | —   | 99  | 2012 | 2.9  |  |  |
| TB 32 H 300   | 32  | 4F  | GG | 129.36 | 127.99 | 135 | 84.0 | 84.0 | 45.0 | — | 19.5 | —   | 107 | 2517 | 3.3  |  |  |
| TB 36 H 300   | 36  | 4F  | GG | 145.53 | 144.16 | 152 | 84.0 | 84.0 | 45.0 | — | 19.5 | —   | 124 | 2517 | 4.5  |  |  |
| TB 40 H 300   | 40  | 4F  | GG | 161.70 | 160.33 | 168 | 84.0 | 84.0 | 45.0 | — | 19.5 | —   | 137 | 2517 | 6.0  |  |  |
| TB 44 H 300   | 44  | 4WF | GG | 177.87 | 176.50 | 184 | 86.0 | 86.0 | 45.0 | — | 20.5 | 119 | 153 | 2517 | 6.6  |  |  |
| TB 48 H 300   | 48  | 4WF | GG | 194.04 | 192.67 | 200 | 86.0 | 86.0 | 45.0 | — | 20.5 | 119 | 169 | 2517 | 7.6  |  |  |
| TB 60 H 300   | 60  | 9A  | GG | 242.55 | 241.18 | —   | 86.0 | 86.0 | 45.0 | — | 20.5 | 119 | 223 | 2517 | 8.4  |  |  |
| TB 72 H 300   | 72  | 9A  | GG | 291.06 | 289.69 | —   | 86.0 | 86.0 | 45.0 | — | 20.5 | 119 | 270 | 2517 | 10.4 |  |  |
| TB 84 H 300*  | 84  | 9A  | GG | 339.57 | 338.20 | —   | 86.0 | 86.0 | 45.0 | — | 20.5 | 119 | 320 | 2517 | 12.5 |  |  |
| TB 96 H 300*  | 96  | 9A  | GG | 388.08 | 386.71 | —   | 86.0 | 86.0 | 76.0 | — | 5.0  | 150 | 362 | 3030 | 14.2 |  |  |
| TB 120 H 300* | 120 | 9A  | GG | 485.10 | 483.73 | —   | 86.0 | 86.0 | 76.0 | — | 5.0  | 150 | 460 | 3030 | 18.8 |  |  |

|                                          |       |       |       |       |       |       |
|------------------------------------------|-------|-------|-------|-------|-------|-------|
| Taper bush                               | 1210  | 1610  | 1615  | 2012  | 2517  | 3030  |
| Bore d <sub>2</sub> (mm) from ... to ... | 11-32 | 14-42 | 14-42 | 14-50 | 16-60 | 35-75 |
| Euro/each                                |       |       |       |       |       |       |
| £/each                                   |       |       |       |       |       |       |

St = Steel  
GG = Cast iron  
We reserve the right to make technical changes  
\* Non stock items

Bore diameters d<sub>2</sub> see page 3



## Type XH – Pitch 22,225 mm for belt width 200

| Part No.      | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | N  | V (mm) | Z (mm) | D (mm) | D <sub>1</sub> (mm) | Taper bush | Weight without bush (= kg) | Euro/each without bush | £/each without bush |
|---------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|----|--------|--------|--------|---------------------|------------|----------------------------|------------------------|---------------------|
| TB 18 XH 200* | 18           | 5F   | GG       | 127.34              | 124.55              | 138                 | 64                  | 64     | 45 | —      | 20.0   | —      | 95                  | 2517       | 2.6                        |                        |                     |
| TB 20 XH 200* | 20           | 5F   | GG       | 141.49              | 138.69              | 154                 | 64                  | 64     | 45 | —      | 20.0   | —      | 110                 | 2517       | 3.6                        |                        |                     |
| TB 22 XH 200* | 22           | 5F   | GG       | 155.64              | 152.84              | 168                 | 64                  | 64     | 45 | —      | 20.0   | —      | 120                 | 2517       | 4.8                        |                        |                     |
| TB 24 XH 200* | 24           | 5F   | GG       | 169.79              | 166.69              | 183                 | 64                  | 64     | 45 | —      | 20.0   | —      | 135                 | 2517       | 6.1                        |                        |                     |
| TB 26 XH 200* | 26           | 5F   | GG       | 183.94              | 181.14              | 198                 | 64                  | 64     | 45 | —      | 20.0   | —      | 150                 | 2517       | 7.4                        |                        |                     |
| TB 28 XH 200* | 28           | 4WF  | GG       | 198.08              | 195.29              | 211                 | 64                  | 64     | 45 | —      | 10.0   | 120    | 165                 | 2517       | 9.0                        |                        |                     |
| TB 30 XH 200* | 30           | 4WF  | GG       | 212.23              | 209.44              | 226                 | 64                  | 64     | 45 | —      | 10.0   | 120    | 180                 | 2517       | 8.6                        |                        |                     |
| TB 32 XH 200* | 32           | 4WF  | GG       | 226.38              | 223.59              | 240                 | 64                  | 64     | 45 | —      | 10.0   | 120    | 195                 | 2517       | 9.8                        |                        |                     |
| TB 40 XH 200* | 40           | 4WF  | GG       | 282.98              | 280.18              | 296                 | 64                  | 64     | 51 | —      | 7.0    | 160    | 245                 | 3020       | 13.3                       |                        |                     |
| TB 48 XH 200* | 48           | 9W   | GG       | 339.57              | 336.78              | —                   | 64                  | 64     | 51 | —      | 7.0    | 160    | 300                 | 3020       | 19.0                       |                        |                     |

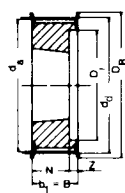
## Type XH – Pitch 22,225 mm for belt width 300

|               |    |     |    |        |        |     |    |    |    |   |      |     |     |      |      |  |  |
|---------------|----|-----|----|--------|--------|-----|----|----|----|---|------|-----|-----|------|------|--|--|
| TB 18 XH 300* | 18 | 5F  | GG | 127.34 | 124.55 | 138 | 90 | 90 | 45 | — | 45.0 | —   | 95  | 2517 | 3.7  |  |  |
| TB 20 XH 300* | 20 | 5F  | GG | 141.49 | 138.69 | 154 | 90 | 90 | 45 | — | 45.0 | —   | 110 | 2517 | 4.7  |  |  |
| TB 22 XH 300* | 22 | 5F  | GG | 155.64 | 152.84 | 168 | 90 | 90 | 45 | — | 45.0 | —   | 120 | 2517 | 6.0  |  |  |
| TB 24 XH 300* | 24 | 5F  | GG | 169.79 | 166.69 | 183 | 90 | 90 | 45 | — | 45.0 | —   | 135 | 2517 | 7.6  |  |  |
| TB 26 XH 300* | 26 | 5F  | GG | 183.94 | 181.14 | 198 | 90 | 90 | 45 | — | 45.0 | —   | 150 | 2517 | 9.8  |  |  |
| TB 28 XH 300* | 28 | 5F  | GG | 198.08 | 195.29 | 211 | 90 | 90 | 51 | — | 39.0 | —   | 165 | 3020 | 11.6 |  |  |
| TB 30 XH 300* | 30 | 5F  | GG | 212.23 | 209.44 | 226 | 90 | 90 | 51 | — | 39.0 | —   | 180 | 3020 | 11.9 |  |  |
| TB 32 XH 300* | 32 | 5F  | GG | 226.38 | 223.59 | 240 | 90 | 90 | 51 | — | 39.0 | —   | 195 | 3020 | 13.8 |  |  |
| TB 40 XH 300* | 40 | 4WF | GG | 282.98 | 280.18 | 296 | 90 | 90 | 51 | — | 19.5 | 160 | 245 | 3020 | 19.5 |  |  |
| TB 48 XH 300* | 48 | 9W  | GG | 339.57 | 336.78 | —   | 90 | 90 | 51 | — | 19.5 | 160 | 300 | 3020 | 27.0 |  |  |

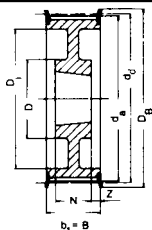
|                                          |       |       |       |        |
|------------------------------------------|-------|-------|-------|--------|
| Taper bush                               | 2517  | 3020  | 3535  | 4040   |
| Bore d <sub>2</sub> (mm) from ... to ... | 16-60 | 25-75 | 35-90 | 40-100 |
| Euro/each                                |       |       |       |        |
| £/each                                   |       |       |       |        |

GG = Cast iron  
We reserve the right to make technical changes  
\* Non stock items

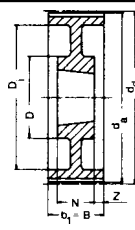
Bore diameters d<sub>2</sub> see page 3



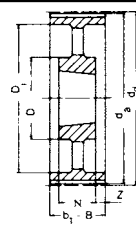
Type 5F



**Type 4WF**



### Type 9W



### Type 9A

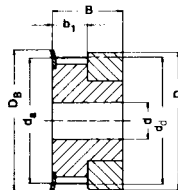
### Type XH – Pitch 22,225 mm for belt width 400

| Part No.      | No.<br>of<br>teeth | Type | Material | d <sub>d</sub><br>(mm) | d <sub>a</sub><br>(mm) | D <sub>B</sub><br>(mm) | b <sub>1</sub><br>(mm) | B<br>(mm) | N<br>(mm) | V<br>(mm) | Z<br>(mm) | D<br>(mm) | D <sub>i</sub><br>(mm) | Taper<br>bush | Weight<br>without<br>bush<br>(= kg) | Euro/each<br>without<br>bush | £/each<br>without<br>bush |
|---------------|--------------------|------|----------|------------------------|------------------------|------------------------|------------------------|-----------|-----------|-----------|-----------|-----------|------------------------|---------------|-------------------------------------|------------------------------|---------------------------|
| TB 20 XH 400* | 20                 | 5F   | GG       | 141.49                 | 138.69                 | 154                    | 119                    | 119       | 45        | —         | 74.0      | —         | 110                    | 2517          | 6.0                                 |                              |                           |
| TB 22 XH 400* | 22                 | 5F   | GG       | 155.64                 | 152.84                 | 168                    | 119                    | 119       | 45        | —         | 74.0      | —         | 120                    | 2517          | 7.2                                 |                              |                           |
| TB 24 XH 400* | 24                 | 5F   | GG       | 169.79                 | 166.69                 | 183                    | 119                    | 119       | 51        | —         | 68.0      | —         | 135                    | 3020          | 8.4                                 |                              |                           |
| TB 26 XH 400* | 26                 | 5F   | GG       | 183.94                 | 181.14                 | 198                    | 119                    | 119       | 51        | —         | 68.0      | —         | 150                    | 3020          | 10.3                                |                              |                           |
| TB 28 XH 400* | 28                 | 5F   | GG       | 198.08                 | 195.29                 | 211                    | 119                    | 119       | 51        | —         | 68.0      | —         | 165                    | 3020          | 12.3                                |                              |                           |
| TB 30 XH 400* | 30                 | 5F   | GG       | 212.23                 | 209.44                 | 226                    | 119                    | 119       | 51        | —         | 68.0      | —         | 180                    | 3020          | 14.3                                |                              |                           |
| TB 32 XH 400* | 32                 | 5F   | GG       | 226.38                 | 223.59                 | 240                    | 119                    | 119       | 51        | —         | 68.0      | —         | 195                    | 3020          | 19.9                                |                              |                           |
| TB 40 XH 400* | 40                 | 4WF  | GG       | 282.98                 | 280.18                 | 296                    | 119                    | 119       | 89        | —         | 15.0      | 190       | 245                    | 3535          | 24.6                                |                              |                           |
| TB 48 XH 400* | 48                 | 9W   | GG       | 339.57                 | 336.78                 | —                      | 119                    | 119       | 89        | —         | 15.0      | 190       | 300                    | 3535          | 30.0                                |                              |                           |

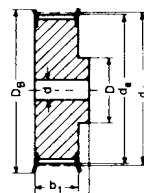
|                                          |       |       |       |        |
|------------------------------------------|-------|-------|-------|--------|
| Taper bush                               | 2517  | 3020  | 3535  | 4040   |
| Bore d <sub>2</sub> (mm) from ... to ... | 16-60 | 25-75 | 35-90 | 40-100 |
| <b>Euro/each</b>                         |       |       |       |        |
| <b>£/each</b>                            |       |       |       |        |

GG = Cast iron  
We reserve the right to make technical changes  
\* Non stock items

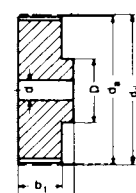
Bore diameters  $d_2$  see page 3



Type 1F



Type 6F



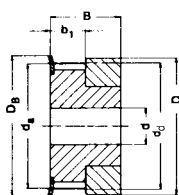
Type 6

## Section 3M – Pitch 3 mm for belt width 6 mm (Non stock items)

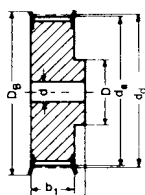
| Part No. | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each  | £ each     |
|----------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|---------------|------------|------------|
| 10-3M-6  | 10           | 1F   | Al       | 9.55                | 8.79                | 13.0                | 7.2                 | 14.5   | 13.0   | —                 | 3                                   |               | on request | on request |
| 12-3M-6  | 12           | 1F   | Al       | 11.46               | 10.70               | 15.0                | 7.2                 | 14.5   | 15.0   | —                 | 5                                   |               |            |            |
| 14-3M-6  | 14           | 1F   | Al       | 13.37               | 12.61               | 16.0                | 7.2                 | 14.5   | 16.0   | —                 | 6                                   |               |            |            |
| 15-3M-6  | 15           | 1F   | Al       | 14.32               | 13.56               | 17.5                | 7.2                 | 14.5   | 17.5   | —                 | 6                                   |               |            |            |
| 16-3M-6  | 16           | 6F   | Al       | 15.28               | 14.52               | 18.0                | 9.8                 | 17.5   | 10.0   | 4                 | 7                                   |               |            |            |
| 18-3M-6  | 18           | 6F   | Al       | 17.19               | 16.43               | 19.5                | 9.8                 | 17.5   | 11.0   | 6                 | 8                                   |               |            |            |
| 20-3M-6  | 20           | 6F   | Al       | 19.10               | 18.34               | 23.0                | 9.8                 | 17.5   | 13.0   | 6                 | 9                                   |               |            |            |
| 21-3M-6  | 21           | 6F   | Al       | 20.05               | 19.29               | 25.0                | 9.8                 | 17.5   | 14.0   | 6                 | 9                                   |               |            |            |
| 22-3M-6  | 22           | 6F   | Al       | 21.01               | 20.25               | 25.0                | 9.8                 | 17.5   | 14.0   | 6                 | 9                                   |               |            |            |
| 24-3M-6  | 24           | 6F   | Al       | 22.92               | 22.16               | 25.0                | 9.8                 | 17.5   | 14.0   | 6                 | 9                                   |               |            |            |
| 26-3M-6  | 26           | 6F   | Al       | 24.83               | 24.07               | 28.0                | 9.8                 | 17.5   | 16.0   | 6                 | 11                                  |               |            |            |
| 28-3M-6  | 28           | 6F   | Al       | 26.74               | 25.98               | 32.0                | 9.8                 | 17.5   | 18.0   | 6                 | 12                                  |               |            |            |
| 30-3M-6  | 30           | 6F   | Al       | 28.65               | 27.89               | 32.0                | 9.8                 | 17.5   | 20.0   | 6                 | 14                                  |               |            |            |
| 32-3M-6  | 32           | 6F   | Al       | 30.56               | 29.80               | 36.0                | 9.8                 | 17.5   | 22.0   | 6                 | 15                                  |               |            |            |
| 36-3M-6  | 36           | 6F   | Al       | 34.38               | 33.62               | 38.0                | 10.3                | 18.0   | 26.0   | 6                 | 16                                  |               |            |            |
| 40-3M-6  | 40           | 6F   | Al       | 38.20               | 37.44               | 42.0                | 10.3                | 18.0   | 28.0   | 6                 | 18                                  |               |            |            |
| 44-3M-6  | 44           | 6F   | Al       | 42.02               | 41.26               | 48.0                | 10.3                | 18.0   | 33.0   | 6                 | 20                                  |               |            |            |
| 48-3M-6  | 48           | 6    | Al       | 45.84               | 45.08               | —                   | 10.3                | 18.6   | 33.0   | 8                 | 20                                  |               |            |            |
| 60-3M-6  | 60           | 6    | Al       | 57.30               | 56.54               | —                   | 10.3                | 18.6   | 33.0   | 8                 | 20                                  |               |            |            |
| 72-3M-6  | 72           | 6    | Al       | 68.75               | 67.99               | —                   | 10.3                | 18.6   | 33.0   | 8                 | 20                                  |               |            |            |

## Section 3M – Pitch 3 mm for belt width 9 mm

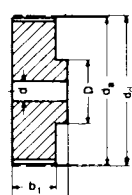
|         |    |    |    |       |       |      |      |      |      |   |    |       |  |  |
|---------|----|----|----|-------|-------|------|------|------|------|---|----|-------|--|--|
| 10-3M-9 | 10 | 1F | Al | 9.55  | 8.79  | 13.0 | 10.2 | 17.5 | 13.0 | — | 3  | 0.004 |  |  |
| 12-3M-9 | 12 | 1F | Al | 11.46 | 10.70 | 15.0 | 10.2 | 17.5 | 15.0 | — | 5  | 0.006 |  |  |
| 14-3M-9 | 14 | 1F | Al | 13.37 | 12.61 | 16.0 | 10.2 | 17.5 | 16.0 | — | 6  | 0.007 |  |  |
| 15-3M-9 | 15 | 1F | Al | 14.32 | 13.56 | 17.5 | 10.2 | 17.5 | 17.5 | — | 6  | 0.008 |  |  |
| 16-3M-9 | 16 | 6F | Al | 15.28 | 14.52 | 18.0 | 12.8 | 20.6 | 10.0 | 4 | 7  | 0.007 |  |  |
| 18-3M-9 | 18 | 6F | Al | 17.19 | 16.43 | 19.5 | 12.8 | 20.6 | 11.0 | 6 | 8  | 0.008 |  |  |
| 20-3M-9 | 20 | 6F | Al | 19.10 | 18.34 | 23.0 | 12.8 | 20.6 | 13.0 | 6 | 9  | 0.010 |  |  |
| 21-3M-9 | 21 | 6F | Al | 20.05 | 19.29 | 25.0 | 12.8 | 20.6 | 14.0 | 6 | 9  | 0.013 |  |  |
| 22-3M-9 | 22 | 6F | Al | 21.01 | 20.25 | 25.0 | 12.8 | 20.6 | 14.0 | 6 | 9  | 0.014 |  |  |
| 24-3M-9 | 24 | 6F | Al | 22.92 | 22.16 | 25.0 | 12.8 | 20.6 | 14.0 | 6 | 9  | 0.016 |  |  |
| 26-3M-9 | 26 | 6F | Al | 24.83 | 24.07 | 28.0 | 12.8 | 20.6 | 16.0 | 6 | 11 | 0.018 |  |  |
| 28-3M-9 | 28 | 6F | Al | 26.74 | 25.98 | 32.0 | 12.8 | 20.6 | 18.0 | 6 | 12 | 0.024 |  |  |
| 30-3M-9 | 30 | 6F | Al | 28.65 | 27.89 | 32.0 | 12.8 | 20.6 | 20.0 | 6 | 14 | 0.028 |  |  |
| 32-3M-9 | 32 | 6F | Al | 30.56 | 29.80 | 36.0 | 12.8 | 20.6 | 22.0 | 6 | 15 | 0.032 |  |  |
| 36-3M-9 | 36 | 6F | Al | 34.38 | 33.62 | 38.0 | 13.4 | 22.2 | 26.0 | 6 | 16 | 0.045 |  |  |
| 40-3M-9 | 40 | 6F | Al | 38.20 | 37.44 | 42.0 | 13.4 | 22.2 | 28.0 | 6 | 18 | 0.055 |  |  |
| 44-3M-9 | 44 | 6F | Al | 42.02 | 41.26 | 48.0 | 13.4 | 22.2 | 33.0 | 6 | 20 | 0.074 |  |  |
| 48-3M-9 | 48 | 6  | Al | 45.84 | 45.08 | —    | 13.4 | 22.2 | 33.0 | 8 | 20 | 0.074 |  |  |
| 60-3M-9 | 60 | 6  | Al | 57.30 | 56.54 | —    | 13.4 | 22.2 | 33.0 | 8 | 20 | 0.106 |  |  |
| 72-3M-9 | 72 | 6  | Al | 68.75 | 67.99 | —    | 13.4 | 22.2 | 33.0 | 8 | 20 | 0.145 |  |  |



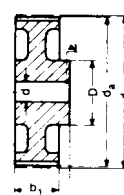
Type 1F



Type 6F



Type 6



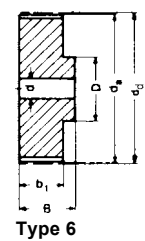
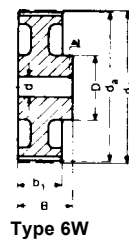
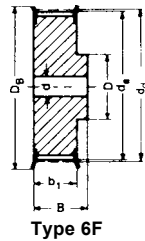
Type 6W

## Section 3M – Pitch 3 mm for belt width 15 mm

| Part No. | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|----------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 10-3M-15 | 10           | 1F   | Al       | 9.55                | 8.79                | 13.0                | 17.0                | 26     | 13.0   | —                 | 3                                   | 0.006         |           |        |
| 12-3M-15 | 12           | 1F   | Al       | 11.46               | 10.70               | 15.0                | 17.0                | 26     | 15.0   | —                 | 5                                   | 0.008         |           |        |
| 14-3M-15 | 14           | 1F   | Al       | 13.37               | 12.61               | 16.0                | 17.0                | 26     | 16.0   | —                 | 6                                   | 0.010         |           |        |
| 15-3M-15 | 15           | 1F   | Al       | 14.32               | 13.56               | 17.5                | 17.0                | 26     | 17.5   | —                 | 6                                   | 0.012         |           |        |
| 16-3M-15 | 16           | 6F   | Al       | 15.28               | 14.52               | 18.0                | 19.5                | 26     | 10.0   | 4                 | 7                                   | 0.010         |           |        |
| 18-3M-15 | 18           | 6F   | Al       | 17.19               | 16.43               | 19.5                | 19.5                | 26     | 11.0   | 6                 | 8                                   | 0.012         |           |        |
| 20-3M-15 | 20           | 6F   | Al       | 19.10               | 18.34               | 23.0                | 19.5                | 26     | 13.0   | 6                 | 9                                   | 0.014         |           |        |
| 21-3M-15 | 21           | 6F   | Al       | 20.05               | 19.29               | 25.0                | 19.5                | 26     | 14.0   | 6                 | 9                                   | 0.016         |           |        |
| 22-3M-15 | 22           | 6F   | Al       | 21.01               | 20.25               | 25.0                | 19.5                | 26     | 14.0   | 6                 | 9                                   | 0.018         |           |        |
| 24-3M-15 | 24           | 6F   | Al       | 22.92               | 22.16               | 25.0                | 19.5                | 26     | 14.0   | 6                 | 9                                   | 0.020         |           |        |
| 26-3M-15 | 26           | 6F   | Al       | 24.83               | 24.07               | 28.0                | 19.5                | 26     | 16.0   | 6                 | 11                                  | 0.027         |           |        |
| 28-3M-15 | 28           | 6F   | Al       | 26.74               | 25.98               | 32.0                | 19.5                | 26     | 18.0   | 6                 | 12                                  | 0.030         |           |        |
| 30-3M-15 | 30           | 6F   | Al       | 28.65               | 27.89               | 32.0                | 19.5                | 26     | 20.0   | 6                 | 14                                  | 0.035         |           |        |
| 32-3M-15 | 32           | 6F   | Al       | 30.56               | 29.80               | 36.0                | 19.5                | 26     | 22.0   | 6                 | 15                                  | 0.042         |           |        |
| 36-3M-15 | 36           | 6F   | Al       | 34.38               | 33.62               | 38.0                | 20.0                | 30     | 26.0   | 6                 | 16                                  | 0.060         |           |        |
| 40-3M-15 | 40           | 6F   | Al       | 38.20               | 37.44               | 42.0                | 20.0                | 30     | 28.0   | 6                 | 18                                  | 0.075         |           |        |
| 44-3M-15 | 44           | 6F   | Al       | 42.02               | 41.26               | 48.0                | 20.0                | 30     | 33.0   | 6                 | 20                                  | 0.100         |           |        |
| 48-3M-15 | 48           | 6    | Al       | 45.84               | 45.08               | —                   | 20.0                | 30     | 33.0   | 8                 | 20                                  | 0.103         |           |        |
| 60-3M-15 | 60           | 6    | Al       | 57.30               | 56.54               | —                   | 20.0                | 30     | 33.0   | 8                 | 20                                  | 0.150         |           |        |
| 72-3M-15 | 72           | 6    | Al       | 68.75               | 67.99               | —                   | 20.0                | 30     | 33.0   | 8                 | 20                                  | 0.212         |           |        |

## Section 5M – Pitch 5 mm for belt width 9 mm

|         |    |    |    |        |        |    |      |      |      |   |    |       |  |  |
|---------|----|----|----|--------|--------|----|------|------|------|---|----|-------|--|--|
| 12-5M-9 | 12 | 6F | St | 19.10  | 17.96  | 23 | 14.5 | 20.0 | 13.0 | 4 | 7  | 0.028 |  |  |
| 14-5M-9 | 14 | 6F | St | 22.28  | 21.14  | 25 | 14.5 | 20.0 | 14.0 | 6 | 8  | 0.034 |  |  |
| 15-5M-9 | 15 | 6F | St | 23.87  | 22.73  | 28 | 14.5 | 20.0 | 16.0 | 6 | 10 | 0.042 |  |  |
| 16-5M-9 | 16 | 6F | St | 25.46  | 24.32  | 28 | 14.5 | 20.0 | 16.5 | 6 | 10 | 0.050 |  |  |
| 18-5M-9 | 18 | 6F | St | 28.65  | 27.51  | 32 | 14.5 | 20.0 | 20.0 | 6 | 12 | 0.070 |  |  |
| 20-5M-9 | 20 | 6F | St | 31.83  | 30.69  | 36 | 14.5 | 22.5 | 23.0 | 6 | 14 | 0.094 |  |  |
| 21-5M-9 | 21 | 6F | St | 33.42  | 32.28  | 38 | 14.5 | 22.5 | 24.0 | 6 | 14 | 0.110 |  |  |
| 22-5M-9 | 22 | 6F | St | 35.01  | 33.87  | 38 | 14.5 | 22.5 | 25.5 | 6 | 14 | 0.118 |  |  |
| 24-5M-9 | 24 | 6F | St | 38.20  | 37.06  | 42 | 14.5 | 22.5 | 27.0 | 6 | 16 | 0.145 |  |  |
| 26-5M-9 | 26 | 6F | St | 41.38  | 40.24  | 44 | 14.5 | 22.5 | 30.0 | 6 | 18 | 0.170 |  |  |
| 28-5M-9 | 28 | 6F | St | 44.56  | 43.42  | 48 | 14.5 | 22.5 | 30.5 | 6 | 18 | 0.200 |  |  |
| 30-5M-9 | 30 | 6F | St | 47.75  | 46.61  | 51 | 14.5 | 22.5 | 35.0 | 6 | 20 | 0.236 |  |  |
| 32-5M-9 | 32 | 6F | St | 50.93  | 49.79  | 54 | 14.5 | 22.5 | 38.0 | 8 | 22 | 0.270 |  |  |
| 36-5M-9 | 36 | 6F | St | 57.30  | 56.16  | 60 | 14.5 | 22.5 | 38.0 | 8 | 22 | 0.324 |  |  |
| 40-5M-9 | 40 | 6F | St | 63.66  | 62.52  | 71 | 14.5 | 22.5 | 38.0 | 8 | 22 | 0.400 |  |  |
| 44-5M-9 | 44 | 6W | Al | 70.03  | 68.89  | —  | 14.5 | 25.5 | 38.0 | 8 | 22 | 0.170 |  |  |
| 48-5M-9 | 48 | 6W | Al | 76.39  | 75.25  | —  | 14.5 | 25.5 | 45.0 | 8 | 25 | 0.182 |  |  |
| 60-5M-9 | 60 | 6W | Al | 95.49  | 94.35  | —  | 14.5 | 25.5 | 45.0 | 8 | 25 | 0.230 |  |  |
| 72-5M-9 | 72 | 6W | Al | 114.59 | 113.45 | —  | 14.5 | 25.5 | 45.0 | 8 | 25 | 0.270 |  |  |

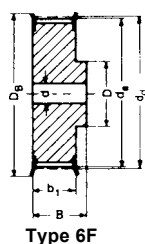


## Section 5M – Pitch 5 mm for belt width 15 mm

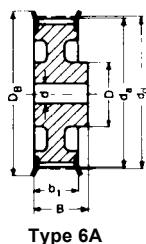
| Part No. | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|----------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 12-5M-15 | 12           | 6F   | St       | 19.10               | 17.96               | 25                  | 20.5                | 26     | 13.0   | 4                 | 7                                   | 0.034         |           |        |
| 14-5M-15 | 14           | 6F   | St       | 22.28               | 21.14               | 25                  | 20.5                | 26     | 14.0   | 6                 | 8                                   | 0.046         |           |        |
| 15-5M-15 | 15           | 6F   | St       | 23.87               | 22.73               | 28                  | 20.5                | 26     | 16.0   | 6                 | 10                                  | 0.056         |           |        |
| 16-5M-15 | 16           | 6F   | St       | 25.46               | 24.32               | 28                  | 20.5                | 26     | 16.5   | 6                 | 10                                  | 0.064         |           |        |
| 18-5M-15 | 18           | 6F   | St       | 28.65               | 27.51               | 32                  | 20.5                | 26     | 20.0   | 6                 | 12                                  | 0.086         |           |        |
| 20-5M-15 | 20           | 6F   | St       | 31.83               | 30.69               | 36                  | 20.5                | 26     | 23.0   | 6                 | 14                                  | 0.112         |           |        |
| 21-5M-15 | 21           | 6F   | St       | 33.42               | 32.28               | 38                  | 20.5                | 26     | 24.0   | 6                 | 14                                  | 0.130         |           |        |
| 22-5M-15 | 22           | 6F   | St       | 35.01               | 33.87               | 38                  | 20.5                | 26     | 25.5   | 6                 | 14                                  | 0.140         |           |        |
| 24-5M-15 | 24           | 6F   | St       | 38.20               | 37.06               | 42                  | 20.5                | 28     | 27.0   | 6                 | 16                                  | 0.180         |           |        |
| 26-5M-15 | 26           | 6F   | St       | 41.38               | 40.24               | 44                  | 20.5                | 28     | 30.0   | 6                 | 18                                  | 0.220         |           |        |
| 28-5M-15 | 28           | 6F   | St       | 44.56               | 43.42               | 48                  | 20.5                | 28     | 30.5   | 6                 | 18                                  | 0.250         |           |        |
| 30-5M-15 | 30           | 6F   | St       | 47.75               | 46.61               | 51                  | 20.5                | 28     | 35.0   | 6                 | 20                                  | 0.300         |           |        |
| 32-5M-15 | 32           | 6F   | St       | 50.93               | 49.79               | 54                  | 20.5                | 28     | 38.0   | 8                 | 22                                  | 0.350         |           |        |
| 36-5M-15 | 36           | 6F   | St       | 57.30               | 56.16               | 60                  | 20.5                | 28     | 38.0   | 8                 | 22                                  | 0.426         |           |        |
| 40-5M-15 | 40           | 6F   | St       | 63.66               | 62.52               | 71                  | 20.5                | 28     | 38.0   | 8                 | 22                                  | 0.520         |           |        |
| 44-5M-15 | 44           | 6W   | Al       | 70.03               | 68.89               | —                   | 20.5                | 30     | 38.0   | 8                 | 22                                  | 0.225         |           |        |
| 48-5M-15 | 48           | 6W   | Al       | 76.39               | 75.25               | —                   | 20.5                | 30     | 38.0   | 8                 | 25                                  | 0.187         |           |        |
| 60-5M-15 | 60           | 6W   | Al       | 95.49               | 94.35               | —                   | 20.5                | 30     | 50.0   | 8                 | 25                                  | 0.305         |           |        |
| 72-5M-15 | 72           | 6W   | Al       | 114.59              | 113.45              | —                   | 20.5                | 30     | 50.0   | 8                 | 25                                  | 0.375         |           |        |

## Section 5M – Pitch 5 mm for belt width 25 mm

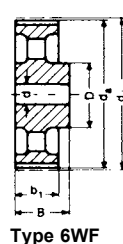
| Part No. | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|----------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 12-5M-25 | 12           | 6F   | St       | 19.10               | 17.96               | 25                  | 30                  | 36     | 13.0   | 4                 | 7                                   | 0.050         |           |        |
| 14-5M-25 | 14           | 6F   | St       | 22.28               | 21.14               | 25                  | 30                  | 36     | 14.0   | 6                 | 8                                   | 0.070         |           |        |
| 15-5M-25 | 15           | 6F   | St       | 23.87               | 22.73               | 28                  | 30                  | 36     | 16.0   | 6                 | 10                                  | 0.080         |           |        |
| 16-5M-25 | 16           | 6F   | St       | 25.46               | 24.32               | 28                  | 30                  | 36     | 16.5   | 6                 | 10                                  | 0.100         |           |        |
| 18-5M-25 | 18           | 6F   | St       | 28.65               | 27.51               | 32                  | 30                  | 36     | 20.0   | 6                 | 12                                  | 0.120         |           |        |
| 20-5M-25 | 20           | 6F   | St       | 31.83               | 30.69               | 36                  | 30                  | 36     | 23.0   | 6                 | 14                                  | 0.160         |           |        |
| 21-5M-25 | 21           | 6F   | St       | 33.42               | 32.28               | 38                  | 30                  | 38     | 24.0   | 6                 | 14                                  | 0.190         |           |        |
| 22-5M-25 | 22           | 6F   | St       | 35.01               | 33.87               | 38                  | 30                  | 38     | 25.5   | 6                 | 14                                  | 0.210         |           |        |
| 24-5M-25 | 24           | 6F   | St       | 38.20               | 37.06               | 42                  | 30                  | 38     | 27.0   | 6                 | 16                                  | 0.250         |           |        |
| 26-5M-25 | 26           | 6F   | St       | 41.38               | 40.24               | 44                  | 30                  | 38     | 30.0   | 6                 | 18                                  | 0.300         |           |        |
| 28-5M-25 | 28           | 6F   | St       | 44.56               | 43.42               | 48                  | 30                  | 38     | 30.5   | 6                 | 18                                  | 0.350         |           |        |
| 30-5M-25 | 30           | 6F   | St       | 47.75               | 46.61               | 51                  | 30                  | 38     | 35.0   | 6                 | 20                                  | 0.420         |           |        |
| 32-5M-25 | 32           | 6F   | St       | 50.93               | 49.79               | 54                  | 30                  | 38     | 38.0   | 8                 | 22                                  | 0.480         |           |        |
| 36-5M-25 | 36           | 6F   | St       | 57.30               | 56.16               | 60                  | 30                  | 38     | 38.0   | 8                 | 22                                  | 0.590         |           |        |
| 40-5M-25 | 40           | 6F   | St       | 63.66               | 62.52               | 71                  | 30                  | 38     | 38.0   | 8                 | 22                                  | 0.740         |           |        |
| 44-5M-25 | 44           | 6W   | Al       | 70.03               | 68.89               | —                   | 30                  | 40     | 38.0   | 8                 | 22                                  | 0.320         |           |        |
| 48-5M-25 | 48           | 6W   | Al       | 76.39               | 75.25               | —                   | 30                  | 40     | 38.0   | 8                 | 25                                  | 0.275         |           |        |
| 60-5M-25 | 60           | 6W   | Al       | 95.49               | 94.35               | —                   | 30                  | 40     | 50.0   | 8                 | 25                                  | 0.435         |           |        |
| 72-5M-25 | 72           | 6W   | Al       | 114.59              | 113.45              | —                   | 30                  | 40     | 50.0   | 8                 | 25                                  | 0.525         |           |        |



Type 6F



Type 6A



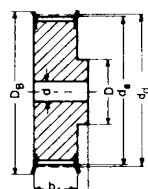
Type 6WF

## Section 8M – Pitch 8 mm for belt width 20 mm

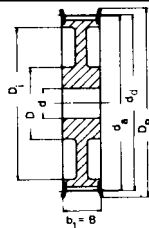
| Part No.  | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | D <sub>i</sub> (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|-----------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|---------------------|-------------------|-------------------------------------|---------------|-----------|--------|
| 22-8M-20  | 22           | 6F   | St       | 56.02               | 54.65               | 60.0                | 28                  | 38     | 43     | —                   | 12                | 30                                  | 0.54          |           |        |
| 24-8M-20  | 24           | 6F   | St       | 61.12               | 59.75               | 66.0                | 28                  | 38     | 45     | —                   | 12                | 30                                  | 0.65          |           |        |
| 26-8M-20  | 26           | 6F   | St       | 66.21               | 64.84               | 71.0                | 28                  | 38     | 50     | —                   | 12                | 35                                  | 0.80          |           |        |
| 28-8M-20  | 28           | 6F   | St       | 71.30               | 70.08               | 75.0                | 28                  | 38     | 50     | —                   | 15                | 35                                  | 0.87          |           |        |
| 30-8M-20  | 30           | 6F   | St       | 76.39               | 75.13               | 83.0                | 28                  | 38     | 55     | —                   | 15                | 35                                  | 1.02          |           |        |
| 32-8M-20  | 32           | 6F   | St       | 81.49               | 80.16               | 87.0                | 28                  | 38     | 60     | —                   | 15                | 40                                  | 1.20          |           |        |
| 34-8M-20  | 34           | 6F   | St       | 86.58               | 85.22               | 91.0                | 28                  | 38     | 70     | —                   | 15                | 45                                  | 1.40          |           |        |
| 36-8M-20  | 36           | 6F   | St       | 91.67               | 90.30               | 98.5                | 28                  | 38     | 70     | —                   | 15                | 45                                  | 1.55          |           |        |
| 38-8M-20  | 38           | 6F   | St       | 96.77               | 95.39               | 103.0               | 28                  | 38     | 75     | —                   | 15                | 45                                  | 1.65          |           |        |
| 40-8M-20  | 40           | 6F   | GG       | 101.86              | 100.49              | 106.0               | 28                  | 38     | 75     | —                   | 15                | 45                                  | 1.80          |           |        |
| 44-8M-20  | 44           | 6F   | GG       | 112.05              | 110.67              | 119.0               | 28                  | 38     | 75     | —                   | 15                | 45                                  | 2.10          |           |        |
| 48-8M-20  | 48           | 6F   | GG       | 122.23              | 120.86              | 127.0               | 28                  | 38     | 75     | —                   | 15                | 45                                  | 2.44          |           |        |
| 56-8M-20  | 56           | 6WF  | GG       | 142.60              | 141.23              | 148.0               | 28                  | 38     | 80     | 117                 | 15                | 45                                  | 2.60          |           |        |
| 64-8M-20  | 64           | 6WF  | GG       | 162.97              | 161.60              | 168.0               | 28                  | 38     | 80     | 137                 | 15                | 45                                  | 2.90          |           |        |
| 72-8M-20  | 72           | 6WF  | GG       | 183.35              | 181.97              | 192.0               | 28                  | 38     | 80     | 158                 | 15                | 45                                  | 3.10          |           |        |
| 80-8M-20  | 80           | 6A   | GG       | 203.72              | 202.35              | —                   | 28                  | 38     | 90     | 180                 | 15                | 50                                  | 3.80          |           |        |
| 90-8M-20  | 90           | 6A   | GG       | 229.18              | 227.81              | —                   | 28                  | 38     | 90     | 204                 | 15                | 50                                  | 4.20          |           |        |
| 112-8M-20 | 112          | 6A   | GG       | 285.21              | 283.83              | —                   | 28                  | 38     | 90     | 260                 | 18                | 50                                  | 5.20          |           |        |
| 144-8M-20 | 144          | 6A   | GG       | 366.69              | 365.32              | —                   | 28                  | 38     | 90     | 341                 | 20                | 50                                  | 7.50          |           |        |
| 168-8M-20 | 168          | 6A   | GG       | 427.81              | 426.44              | —                   | 28                  | 38     | 100    | 402                 | 20                | 55                                  | 10.00         |           |        |
| 192-8M-20 | 192          | 6A   | GG       | 488.92              | 487.55              | —                   | 28                  | 38     | 100    | 463                 | 20                | 55                                  | 14.40         |           |        |

## Section 8M – Pitch 8 mm for belt width 30 mm

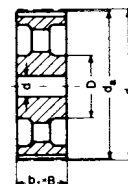
| Part No.  | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | D <sub>i</sub> (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|-----------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|---------------------|-------------------|-------------------------------------|---------------|-----------|--------|
| 22-8M-30  | 22           | 6F   | St       | 56.02               | 54.65               | 60.0                | 38                  | 48     | 43     | —                   | 12                | 30                                  | 0.69          |           |        |
| 24-8M-30  | 24           | 6F   | St       | 61.12               | 59.75               | 66.0                | 38                  | 48     | 45     | —                   | 12                | 30                                  | 0.84          |           |        |
| 26-8M-30  | 26           | 6F   | St       | 66.21               | 64.84               | 71.0                | 38                  | 48     | 50     | —                   | 12                | 35                                  | 1.00          |           |        |
| 28-8M-30  | 28           | 6F   | St       | 71.30               | 70.08               | 75.0                | 38                  | 48     | 50     | —                   | 15                | 35                                  | 1.12          |           |        |
| 30-8M-30  | 30           | 6F   | St       | 76.39               | 75.13               | 83.0                | 38                  | 48     | 55     | —                   | 15                | 35                                  | 1.32          |           |        |
| 32-8M-30  | 32           | 6F   | St       | 81.49               | 80.16               | 87.0                | 38                  | 48     | 60     | —                   | 15                | 40                                  | 1.50          |           |        |
| 34-8M-30  | 34           | 6F   | St       | 86.58               | 85.22               | 91.0                | 38                  | 48     | 70     | —                   | 15                | 45                                  | 1.80          |           |        |
| 36-8M-30  | 36           | 6F   | St       | 91.67               | 90.30               | 98.5                | 38                  | 48     | 70     | —                   | 15                | 45                                  | 1.99          |           |        |
| 38-8M-30  | 38           | 6F   | St       | 96.77               | 95.39               | 103.0               | 38                  | 48     | 75     | —                   | 15                | 45                                  | 2.27          |           |        |
| 40-8M-30  | 40           | 6F   | GG       | 101.86              | 100.49              | 106.0               | 38                  | 48     | 75     | —                   | 15                | 45                                  | 2.40          |           |        |
| 44-8M-30  | 44           | 6F   | GG       | 112.05              | 110.67              | 119.0               | 38                  | 48     | 75     | —                   | 15                | 45                                  | 2.80          |           |        |
| 48-8M-30  | 48           | 6F   | GG       | 122.23              | 120.86              | 127.0               | 38                  | 48     | 75     | —                   | 15                | 45                                  | 3.20          |           |        |
| 56-8M-30  | 56           | 6WF  | GG       | 142.60              | 141.23              | 148.0               | 38                  | 48     | 90     | 117                 | 15                | 50                                  | 3.60          |           |        |
| 64-8M-30  | 64           | 6WF  | GG       | 162.97              | 161.60              | 168.0               | 38                  | 48     | 90     | 137                 | 15                | 50                                  | 4.30          |           |        |
| 72-8M-30  | 72           | 6WF  | GG       | 183.35              | 181.97              | 192.0               | 38                  | 48     | 95     | 158                 | 15                | 50                                  | 4.80          |           |        |
| 80-8M-30  | 80           | 6A   | GG       | 203.72              | 202.35              | —                   | 38                  | 48     | 100    | 180                 | 15                | 55                                  | 5.10          |           |        |
| 90-8M-30  | 90           | 6A   | GG       | 229.18              | 227.81              | —                   | 38                  | 48     | 100    | 204                 | 15                | 55                                  | 5.70          |           |        |
| 112-8M-30 | 112          | 6A   | GG       | 285.21              | 283.83              | —                   | 38                  | 48     | 100    | 260                 | 18                | 55                                  | 6.80          |           |        |
| 144-8M-30 | 144          | 6A   | GG       | 366.69              | 365.32              | —                   | 38                  | 48     | 100    | 341                 | 20                | 55                                  | 9.30          |           |        |
| 168-8M-30 | 168          | 6A   | GG       | 427.81              | 426.44              | —                   | 38                  | 48     | 100    | 402                 | 20                | 55                                  | 11.40         |           |        |
| 192-8M-30 | 192          | 6A   | GG       | 488.92              | 487.55              | —                   | 38                  | 48     | 100    | 463                 | 20                | 55                                  | 16.00         |           |        |



Type 6F



Type 10WF



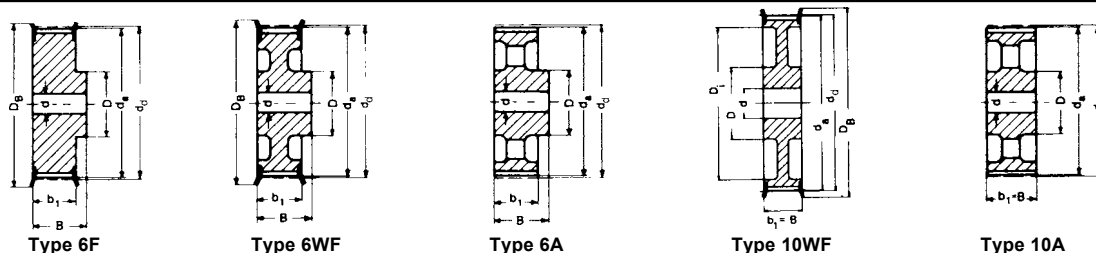
Type 10A

## Section 8M – Pitch 8 mm for belt width 50 mm

| Part No.  | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | D <sub>i</sub> (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (≈ kg) | Euro each | £ each |
|-----------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|---------------------|-------------------|-------------------------------------|---------------|-----------|--------|
| 22-8M-50  | 22           | 6F   | St       | 56.02               | 54.65               | 60.0                | 60                  | 70     | 43     | —                   | 12                | 30                                  | 1.00          |           |        |
| 24-8M-50  | 24           | 6F   | St       | 61.12               | 59.75               | 66.0                | 60                  | 70     | 45     | —                   | 12                | 30                                  | 1.20          |           |        |
| 26-8M-50  | 26           | 6F   | St       | 66.21               | 64.84               | 71.0                | 60                  | 70     | 50     | —                   | 12                | 35                                  | 1.50          |           |        |
| 28-8M-50  | 28           | 6F   | St       | 71.30               | 70.08               | 75.0                | 60                  | 70     | 50     | —                   | 15                | 35                                  | 1.67          |           |        |
| 30-8M-50  | 30           | 6F   | St       | 76.39               | 75.13               | 83.0                | 60                  | 70     | 55     | —                   | 15                | 35                                  | 1.97          |           |        |
| 32-8M-50  | 32           | 6F   | St       | 81.49               | 80.16               | 87.0                | 60                  | 70     | 60     | —                   | 15                | 40                                  | 2.27          |           |        |
| 34-8M-50  | 34           | 6F   | St       | 86.58               | 85.22               | 91.0                | 60                  | 70     | 70     | —                   | 15                | 45                                  | 2.69          |           |        |
| 36-8M-50  | 36           | 6F   | St       | 91.67               | 90.30               | 98.5                | 60                  | 70     | 70     | —                   | 15                | 45                                  | 2.97          |           |        |
| 38-8M-50  | 38           | 6F   | St       | 96.77               | 95.39               | 103.0               | 60                  | 70     | 75     | —                   | 15                | 45                                  | 3.23          |           |        |
| 40-8M-50  | 40           | 6F   | GG       | 101.86              | 100.49              | 106.0               | 60                  | 70     | 75     | —                   | 18                | 45                                  | 3.50          |           |        |
| 44-8M-50  | 44           | 6F   | GG       | 112.05              | 110.67              | 119.0               | 60                  | 70     | 75     | —                   | 18                | 45                                  | 3.90          |           |        |
| 48-8M-50  | 48           | 6F   | GG       | 122.23              | 120.86              | 127.0               | 60                  | 70     | 80     | —                   | 18                | 45                                  | 4.30          |           |        |
| 56-8M-50  | 56           | 10WF | GG       | 142.60              | 141.23              | 148.0               | 60                  | 60     | 90     | 117                 | 18                | 50                                  | 5.00          |           |        |
| 64-8M-50  | 64           | 10WF | GG       | 162.97              | 161.60              | 168.0               | 60                  | 60     | 100    | 137                 | 18                | 55                                  | 5.60          |           |        |
| 72-8M-50  | 72           | 10WF | GG       | 183.35              | 181.97              | 192.0               | 60                  | 60     | 100    | 158                 | 18                | 55                                  | 6.80          |           |        |
| 80-8M-50  | 80           | 10A  | GG       | 203.72              | 202.35              | —                   | 60                  | 60     | 110    | 180                 | 18                | 60                                  | 6.90          |           |        |
| 90-8M-50  | 90           | 10A  | GG       | 229.18              | 227.81              | —                   | 60                  | 60     | 110    | 204                 | 18                | 60                                  | 8.60          |           |        |
| 112-8M-50 | 112          | 10A  | GG       | 285.21              | 283.83              | —                   | 60                  | 60     | 110    | 260                 | 18                | 60                                  | 9.60          |           |        |
| 144-8M-50 | 144          | 10A  | GG       | 366.69              | 365.32              | —                   | 60                  | 60     | 110    | 341                 | 20                | 60                                  | 13.80         |           |        |
| 168-8M-50 | 168          | 10A  | GG       | 427.81              | 426.44              | —                   | 60                  | 60     | 120    | 402                 | 20                | 65                                  | 16.00         |           |        |
| 192-8M-50 | 192          | 10A  | GG       | 488.92              | 487.55              | —                   | 60                  | 60     | 130    | 463                 | 20                | 70                                  | 22.40         |           |        |

## Section 8M – Pitch 8 mm for belt width 85 mm

| Part No.   | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | D <sub>i</sub> (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (≈ kg) | Euro each | £ each |
|------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|---------------------|-------------------|-------------------------------------|---------------|-----------|--------|
| 22-8M-85   | 22           | 6F   | St       | 56.02               | 54.65               | 60.0                | 95                  | 105    | 43     | —                   | 12                | 30                                  | 1.55          |           |        |
| 24-8M-85   | 24           | 6F   | St       | 61.12               | 59.75               | 66.0                | 95                  | 105    | 45     | —                   | 12                | 30                                  | 1.90          |           |        |
| 26-8M-85   | 26           | 6F   | St       | 66.21               | 64.84               | 71.0                | 95                  | 105    | 50     | —                   | 12                | 35                                  | 2.25          |           |        |
| 28-8M-85   | 28           | 6F   | St       | 71.30               | 70.08               | 75.0                | 95                  | 105    | 50     | —                   | 15                | 35                                  | 2.55          |           |        |
| 30-8M-85   | 30           | 6F   | St       | 76.39               | 75.13               | 83.0                | 95                  | 105    | 55     | —                   | 15                | 35                                  | 3.00          |           |        |
| 32-8M-85   | 32           | 6F   | St       | 81.49               | 80.16               | 87.0                | 95                  | 105    | 60     | —                   | 15                | 40                                  | 3.57          |           |        |
| 34-8M-85   | 34           | 6F   | St       | 86.58               | 85.22               | 91.0                | 95                  | 105    | 70     | —                   | 15                | 45                                  | 4.00          |           |        |
| 36-8M-85   | 36           | 6F   | St       | 91.67               | 90.30               | 98.5                | 95                  | 105    | 70     | —                   | 15                | 45                                  | 4.50          |           |        |
| 38-8M-85   | 38           | 6F   | St       | 96.77               | 95.39               | 103.0               | 95                  | 105    | 75     | —                   | 15                | 45                                  | 4.90          |           |        |
| 40-8M-85   | 40           | 6F   | GG       | 101.86              | 100.49              | 106.0               | 95                  | 105    | 75     | —                   | 18                | 45                                  | 5.20          |           |        |
| 44-8M-85   | 44           | 6F   | GG       | 112.05              | 110.67              | 119.0               | 95                  | 105    | 75     | —                   | 18                | 45                                  | 6.60          |           |        |
| 48-8M-85   | 48           | 6F   | GG       | 122.23              | 120.86              | 127.0               | 95                  | 105    | 80     | —                   | 18                | 45                                  | 7.60          |           |        |
| 56-8M-85   | 56           | 6F   | GG       | 142.60              | 141.23              | 148.0               | 95                  | 105    | 80     | —                   | 20                | 50                                  | 9.80          |           |        |
| 64-8M-85   | 64           | 10WF | GG       | 162.97              | 161.60              | 168.0               | 95                  | 95     | 100    | 137                 | 20                | 55                                  | 10.40         |           |        |
| 72-8M-85   | 72           | 10WF | GG       | 183.35              | 181.97              | 192.0               | 95                  | 95     | 110    | 158                 | 20                | 60                                  | 11.40         |           |        |
| 80-8M-85   | 80           | 10A  | GG       | 203.72              | 202.35              | —                   | 95                  | 95     | 110    | 180                 | 20                | 60                                  | 11.10         |           |        |
| 90-8M-85   | 90           | 10A  | GG       | 229.18              | 227.81              | —                   | 95                  | 95     | 110    | 204                 | 20                | 60                                  | 13.20         |           |        |
| 112-8M-85  | 112          | 10A  | GG       | 285.21              | 283.83              | —                   | 95                  | 95     | 110    | 260                 | 24                | 60                                  | 16.30         |           |        |
| 144-8M-85* | 144          | 10A  | GG       | 366.69              | 365.32              | —                   | 95                  | 95     | 120    | 341                 | 24                | 65                                  | 21.50         |           |        |
| 168-8M-85* | 168          | 10A  | GG       | 427.81              | 426.44              | —                   | 95                  | 95     | 120    | 402                 | 24                | 65                                  | 26.10         |           |        |
| 192-8M-85* | 192          | 10A  | GG       | 488.92              | 487.55              | —                   | 95                  | 95     | 130    | 463                 | 24                | 70                                  | 30.60         |           |        |

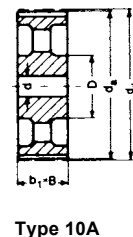
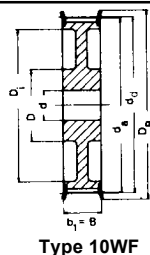
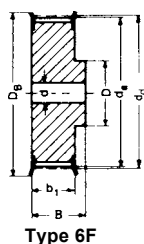


## Section 14M – Pitch 14 mm for belt width 40 mm

| Part No.    | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | D <sub>i</sub> (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|-------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|---------------------|-------------------|-------------------------------------|---------------|-----------|--------|
| 28-14M-40   | 28           | 6F   | GG       | 124.78              | 122.12              | 127                 | 54                  | 69     | 100    | —                   | 24                | 60                                  | 4.73          |           |        |
| 29-14M-40   | 29           | 6F   | GG       | 129.23              | 126.57              | 138                 | 54                  | 69     | 100    | —                   | 24                | 60                                  | 5.09          |           |        |
| 30-14M-40   | 30           | 6F   | GG       | 133.69              | 130.99              | 138                 | 54                  | 69     | 100    | —                   | 24                | 60                                  | 5.45          |           |        |
| 32-14M-40   | 32           | 6F   | GG       | 142.60              | 139.88              | 154                 | 54                  | 69     | 100    | —                   | 24                | 70                                  | 6.17          |           |        |
| 34-14M-40   | 34           | 6F   | GG       | 151.52              | 148.79              | 160                 | 54                  | 69     | 100    | —                   | 24                | 70                                  | 6.88          |           |        |
| 36-14M-40   | 36           | 6F   | GG       | 160.43              | 157.68              | 168                 | 54                  | 69     | 100    | —                   | 24                | 70                                  | 7.60          |           |        |
| 38-14M-40   | 38           | 6F   | GG       | 169.34              | 166.60              | 183                 | 54                  | 69     | 120    | —                   | 24                | 70                                  | 8.28          |           |        |
| 40-14M-40   | 40           | 6F   | GG       | 178.25              | 175.49              | 188                 | 54                  | 69     | 120    | —                   | 24                | 70                                  | 9.26          |           |        |
| 44-14M-40   | 44           | 6F   | GG       | 196.08              | 193.28              | 211                 | 54                  | 69     | 120    | —                   | 24                | 70                                  | 10.32         |           |        |
| 48-14M-40   | 48           | 6WF  | GG       | 213.90              | 211.11              | 226                 | 54                  | 69     | 135    | 172                 | 24                | 70                                  | 11.50         |           |        |
| 56-14M-40   | 56           | 6WF  | GG       | 249.55              | 246.76              | 256                 | 54                  | 69     | 135    | 207                 | 28                | 70                                  | 13.05         |           |        |
| 64-14M-40   | 64           | 6WF  | GG       | 285.21              | 282.41              | 296                 | 54                  | 69     | 135    | 242                 | 28                | 70                                  | 14.40         |           |        |
| 72-14M-40   | 72           | 6A   | GG       | 320.86              | 318.06              | —                   | 54                  | 69     | 135    | 278                 | 28                | 70                                  | 16.90         |           |        |
| 80-14M-40   | 80           | 6A   | GG       | 356.51              | 353.71              | —                   | 54                  | 69     | 135    | 314                 | 28                | 70                                  | 18.50         |           |        |
| 90-14M-40   | 90           | 6A   | GG       | 401.07              | 398.28              | —                   | 54                  | 69     | 135    | 358                 | 28                | 70                                  | 20.00         |           |        |
| 112-14M-40* | 112          | 6A   | GG       | 499.11              | 496.32              | —                   | 54                  | 69     | 135    | 456                 | 28                | 70                                  | 26.70         |           |        |
| 144-14M-40* | 144          | 6A   | GG       | 641.71              | 638.92              | —                   | 54                  | 69     | 135    | 600                 | 28                | 70                                  | 35.00         |           |        |
| 168-14M-40* | 168          | 6A   | GG       | 748.66              | 745.87              | —                   | 54                  | 69     | 135    | 706                 | 28                | 70                                  | 44.20         |           |        |
| 192-14M-40* | 192          | 6A   | GG       | 855.62              | 852.82              | —                   | 54                  | 69     | 135    | 813                 | 28                | 70                                  | 52.20         |           |        |
| 216-14M-40* | 216          | 6A   | GG       | 962.57              | 959.77              | —                   | 54                  | 69     | 150    | 920                 | 28                | 80                                  | 60.00         |           |        |

## Section 14M – Pitch 14 mm for belt width 55 mm

| Part No.    | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | D <sub>i</sub> (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|-------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|---------------------|-------------------|-------------------------------------|---------------|-----------|--------|
| 28-14M-55   | 28           | 6F   | GG       | 124.78              | 122.12              | 127                 | 70                  | 85     | 100    | —                   | 24                | 60                                  | 5.60          |           |        |
| 29-14M-55   | 29           | 6F   | GG       | 129.23              | 126.57              | 138                 | 70                  | 85     | 100    | —                   | 24                | 60                                  | 6.10          |           |        |
| 30-14M-55   | 30           | 6F   | GG       | 133.69              | 130.99              | 138                 | 70                  | 85     | 100    | —                   | 24                | 60                                  | 6.60          |           |        |
| 32-14M-55   | 32           | 6F   | GG       | 142.60              | 139.88              | 154                 | 70                  | 85     | 100    | —                   | 24                | 70                                  | 7.60          |           |        |
| 34-14M-55   | 34           | 6F   | GG       | 151.52              | 148.79              | 160                 | 70                  | 85     | 100    | —                   | 24                | 70                                  | 8.60          |           |        |
| 36-14M-55   | 36           | 6F   | GG       | 160.43              | 157.68              | 168                 | 70                  | 85     | 100    | —                   | 24                | 70                                  | 9.60          |           |        |
| 38-14M-55   | 38           | 6F   | GG       | 169.34              | 166.60              | 183                 | 70                  | 85     | 120    | —                   | 24                | 70                                  | 10.80         |           |        |
| 40-14M-55   | 40           | 6F   | GG       | 178.25              | 175.49              | 188                 | 70                  | 85     | 120    | —                   | 24                | 70                                  | 11.20         |           |        |
| 44-14M-55   | 44           | 6F   | GG       | 196.08              | 193.28              | 211                 | 70                  | 85     | 120    | —                   | 24                | 70                                  | 12.50         |           |        |
| 48-14M-55   | 48           | 10WF | GG       | 213.90              | 211.11              | 226                 | 70                  | 70     | 135    | 172                 | 24                | 70                                  | 13.70         |           |        |
| 56-14M-55   | 56           | 10WF | GG       | 249.55              | 246.76              | 256                 | 70                  | 70     | 135    | 207                 | 28                | 70                                  | 14.50         |           |        |
| 64-14M-55   | 64           | 10WF | GG       | 285.21              | 282.41              | 296                 | 70                  | 70     | 135    | 242                 | 28                | 70                                  | 15.60         |           |        |
| 72-14M-55   | 72           | 10A  | GG       | 320.86              | 318.06              | —                   | 70                  | 70     | 135    | 278                 | 28                | 70                                  | 18.50         |           |        |
| 80-14M-55   | 80           | 10A  | GG       | 356.51              | 353.71              | —                   | 70                  | 70     | 135    | 314                 | 28                | 70                                  | 20.00         |           |        |
| 90-14M-55   | 90           | 10A  | GG       | 401.07              | 398.28              | —                   | 70                  | 70     | 135    | 358                 | 28                | 70                                  | 22.60         |           |        |
| 112-14M-55* | 112          | 10A  | GG       | 499.11              | 496.32              | —                   | 70                  | 70     | 135    | 456                 | 28                | 70                                  | 29.50         |           |        |
| 144-14M-55* | 144          | 10A  | GG       | 641.71              | 638.92              | —                   | 70                  | 70     | 135    | 600                 | 28                | 70                                  | 39.00         |           |        |
| 168-14M-55* | 168          | 10A  | GG       | 748.66              | 745.87              | —                   | 70                  | 70     | 135    | 706                 | 28                | 70                                  | 48.50         |           |        |
| 192-14M-55* | 192          | 10A  | GG       | 855.62              | 852.82              | —                   | 70                  | 70     | 135    | 813                 | 28                | 70                                  | 57.80         |           |        |
| 216-14M-55* | 216          | 10A  | GG       | 962.57              | 959.77              | —                   | 70                  | 70     | 150    | 920                 | 28                | 80                                  | 67.00         |           |        |

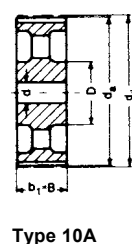
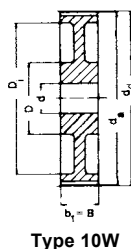
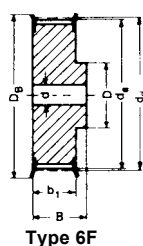


## Section 14M – Pitch 14 mm for belt width 85 mm

| Part No.    | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | D <sub>i</sub> (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (≈ kg) | Euro each | £ each |
|-------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|---------------------|-------------------|-------------------------------------|---------------|-----------|--------|
| 28-14M-85   | 28           | 6F   | GG       | 124.78              | 122.12              | 127                 | 102                 | 117    | 100    | —                   | 24                | 60                                  | 7.70          |           |        |
| 29-14M-85   | 29           | 6F   | GG       | 129.23              | 126.57              | 138                 | 102                 | 117    | 100    | —                   | 24                | 60                                  | 8.40          |           |        |
| 30-14M-85   | 30           | 6F   | GG       | 133.69              | 130.99              | 138                 | 102                 | 117    | 100    | —                   | 24                | 60                                  | 9.10          |           |        |
| 32-14M-85   | 32           | 6F   | GG       | 142.60              | 139.88              | 154                 | 102                 | 117    | 100    | —                   | 24                | 60                                  | 10.50         |           |        |
| 34-14M-85   | 34           | 6F   | GG       | 151.52              | 148.79              | 160                 | 102                 | 117    | 100    | —                   | 24                | 70                                  | 11.90         |           |        |
| 36-14M-85   | 36           | 6F   | GG       | 160.43              | 157.68              | 168                 | 102                 | 117    | 100    | —                   | 32                | 70                                  | 13.20         |           |        |
| 38-14M-85   | 38           | 6F   | GG       | 169.34              | 166.60              | 183                 | 102                 | 117    | 120    | —                   | 32                | 70                                  | 15.15         |           |        |
| 40-14M-85   | 40           | 6F   | GG       | 178.25              | 175.49              | 188                 | 102                 | 117    | 135    | —                   | 32                | 70                                  | 17.10         |           |        |
| 44-14M-85   | 44           | 6F   | GG       | 196.08              | 193.28              | 211                 | 102                 | 117    | 135    | —                   | 32                | 70                                  | 23.30         |           |        |
| 48-14M-85   | 48           | 6F   | GG       | 213.90              | 211.11              | 226                 | 102                 | 117    | 150    | —                   | 32                | 80                                  | 25.00         |           |        |
| 56-14M-85   | 56           | 10WF | GG       | 249.55              | 246.76              | 256                 | 102                 | 102    | 150    | 207                 | 32                | 80                                  | 25.00         |           |        |
| 64-14M-85   | 64           | 10WF | GG       | 285.21              | 282.41              | 296                 | 102                 | 102    | 150    | 242                 | 32                | 80                                  | 28.20         |           |        |
| 72-14M-85   | 72           | 10A  | GG       | 320.86              | 318.06              | —                   | 102                 | 102    | 150    | 278                 | 32                | 80                                  | 28.80         |           |        |
| 80-14M-85   | 80           | 10A  | GG       | 356.51              | 353.71              | —                   | 102                 | 102    | 150    | 314                 | 32                | 80                                  | 30.10         |           |        |
| 90-14M-85   | 90           | 10A  | GG       | 401.07              | 398.28              | —                   | 102                 | 102    | 150    | 358                 | 32                | 80                                  | 33.00         |           |        |
| 112-14M-85* | 112          | 10A  | GG       | 499.11              | 496.32              | —                   | 102                 | 102    | 150    | 456                 | 32                | 80                                  | 41.80         |           |        |
| 144-14M-85* | 144          | 10A  | GG       | 641.71              | 638.92              | —                   | 102                 | 102    | 150    | 600                 | 32                | 80                                  | 52.40         |           |        |
| 168-14M-85* | 168          | 10A  | GG       | 748.66              | 745.87              | —                   | 102                 | 102    | 150    | 706                 | 32                | 80                                  | 60.30         |           |        |
| 192-14M-85* | 192          | 10A  | GG       | 855.62              | 852.82              | —                   | 102                 | 102    | 165    | 813                 | 32                | 90                                  | 70.20         |           |        |
| 216-14M-85* | 216          | 10A  | GG       | 962.57              | 959.77              | —                   | 102                 | 102    | 165    | 920                 | 32                | 90                                  | 81.00         |           |        |

## Section 14M – Pitch 14 mm for belt width 115 mm

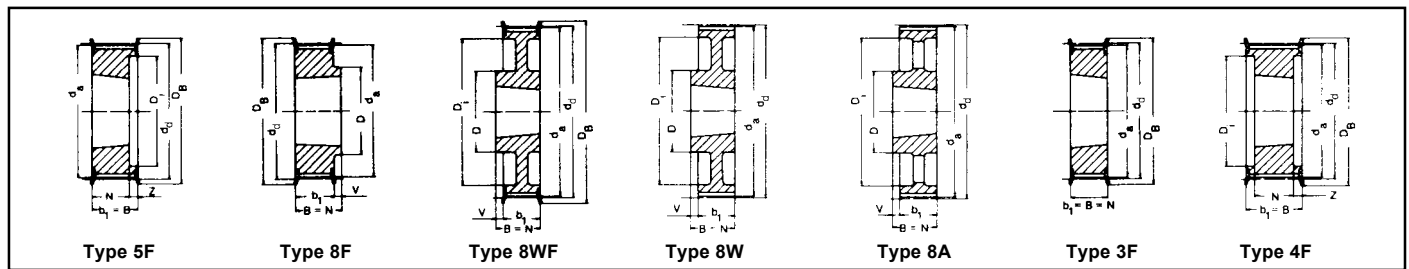
|              |     |      |    |        |        |     |     |     |     |     |    |    |       |  |  |
|--------------|-----|------|----|--------|--------|-----|-----|-----|-----|-----|----|----|-------|--|--|
| 28-14M-115   | 28  | 6F   | GG | 124.78 | 122.12 | 127 | 133 | 148 | 100 | —   | 32 | 60 | 9.20  |  |  |
| 29-14M-115   | 29  | 6F   | GG | 129.23 | 126.57 | 138 | 133 | 148 | 100 | —   | 32 | 60 | 10.20 |  |  |
| 30-14M-115   | 30  | 6F   | GG | 133.69 | 130.99 | 138 | 133 | 148 | 100 | —   | 32 | 60 | 11.20 |  |  |
| 32-14M-115   | 32  | 6F   | GG | 142.60 | 139.88 | 154 | 133 | 148 | 100 | —   | 32 | 60 | 13.20 |  |  |
| 34-14M-115   | 34  | 6F   | GG | 151.52 | 148.79 | 160 | 133 | 148 | 100 | —   | 32 | 70 | 14.80 |  |  |
| 36-14M-115   | 36  | 6F   | GG | 160.43 | 157.68 | 168 | 133 | 148 | 120 | —   | 32 | 70 | 16.60 |  |  |
| 38-14M-115   | 38  | 6F   | GG | 169.34 | 166.60 | 183 | 133 | 148 | 120 | —   | 32 | 70 | 19.20 |  |  |
| 40-14M-115   | 40  | 6F   | GG | 178.25 | 175.49 | 188 | 133 | 148 | 135 | —   | 32 | 70 | 22.10 |  |  |
| 44-14M-115   | 44  | 6F   | GG | 196.08 | 193.28 | 211 | 133 | 148 | 140 | —   | 32 | 80 | 28.00 |  |  |
| 48-14M-115   | 48  | 6F   | GG | 213.90 | 211.11 | 226 | 133 | 148 | 150 | —   | 32 | 80 | 35.00 |  |  |
| 56-14M-115   | 56  | 6F   | GG | 249.55 | 246.76 | 256 | 133 | 148 | 150 | —   | 32 | 80 | 44.20 |  |  |
| 64-14M-115   | 64  | 10WF | GG | 285.21 | 282.41 | 296 | 133 | 133 | 150 | 242 | 32 | 80 | 36.80 |  |  |
| 72-14M-115   | 72  | 10A  | GG | 320.86 | 318.06 | —   | 133 | 133 | 150 | 278 | 32 | 80 | 36.10 |  |  |
| 80-14M-115   | 80  | 10A  | GG | 356.51 | 353.71 | —   | 133 | 133 | 150 | 314 | 32 | 80 | 38.60 |  |  |
| 90-14M-115   | 90  | 10A  | GG | 401.07 | 398.28 | —   | 133 | 133 | 150 | 358 | 32 | 80 | 41.00 |  |  |
| 112-14M-115* | 112 | 10A  | GG | 499.11 | 496.32 | —   | 133 | 133 | 150 | 456 | 32 | 80 | 54.40 |  |  |
| 144-14M-115* | 144 | 10A  | GG | 641.71 | 638.92 | —   | 133 | 133 | 165 | 600 | 32 | 90 | 67.80 |  |  |
| 168-14M-115* | 168 | 10A  | GG | 748.66 | 745.87 | —   | 133 | 133 | 165 | 706 | 32 | 90 | 75.80 |  |  |
| 192-14M-115* | 192 | 10A  | GG | 855.62 | 852.82 | —   | 133 | 133 | 165 | 813 | 32 | 90 | 88.30 |  |  |
| 216-14M-115* | 216 | 10A  | GG | 962.57 | 959.77 | —   | 133 | 133 | 165 | 920 | 32 | 90 | 98.00 |  |  |



## Section 14M – Pitch 14 mm for belt width 170 mm

| Part No.     | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | D <sub>i</sub> (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|--------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|---------------------|-------------------|-------------------------------------|---------------|-----------|--------|
| 28-14M-170*  | 28           | 6F   | GG       | 124.78              | 122.12              | 127                 | 187                 | 202    | 100    | —                   | 32                | 60                                  | 13.80         |           |        |
| 29-14M-170*  | 29           | 6F   | GG       | 129.23              | 126.57              | 138                 | 187                 | 202    | 100    | —                   | 32                | 60                                  | 14.20         |           |        |
| 30-14M-170*  | 30           | 6F   | GG       | 133.69              | 130.99              | 138                 | 187                 | 202    | 100    | —                   | 32                | 60                                  | 15.60         |           |        |
| 32-14M-170*  | 32           | 6F   | GG       | 142.60              | 139.88              | 154                 | 187                 | 202    | 100    | —                   | 32                | 60                                  | 18.10         |           |        |
| 34-14M-170*  | 34           | 6F   | GG       | 151.52              | 148.79              | 160                 | 187                 | 202    | 100    | —                   | 32                | 60                                  | 20.40         |           |        |
| 36-14M-170*  | 36           | 6F   | GG       | 160.43              | 157.68              | 168                 | 187                 | 202    | 120    | —                   | 32                | 70                                  | 23.50         |           |        |
| 38-14M-170*  | 38           | 6F   | GG       | 169.34              | 166.60              | 183                 | 187                 | 202    | 135    | —                   | 32                | 70                                  | 26.50         |           |        |
| 40-14M-170*  | 40           | 6F   | GG       | 178.25              | 175.49              | 188                 | 187                 | 202    | 140    | —                   | 32                | 85                                  | 30.10         |           |        |
| 44-14M-170*  | 44           | 6F   | GG       | 196.08              | 193.28              | 211                 | 187                 | 202    | 160    | —                   | 32                | 85                                  | 37.80         |           |        |
| 48-14M-170*  | 48           | 6F   | GG       | 213.90              | 211.11              | 226                 | 187                 | 202    | 160    | —                   | 32                | 85                                  | 44.50         |           |        |
| 56-14M-170*  | 56           | 6F   | GG       | 249.55              | 246.76              | 256                 | 187                 | 202    | 160    | —                   | 32                | 85                                  | 61.00         |           |        |
| 64-14M-170*  | 64           | 6F   | GG       | 285.21              | 282.41              | 296                 | 187                 | 202    | 180    | —                   | 32                | 100                                 | 81.00         |           |        |
| 72-14M-170*  | 72           | 10W  | GG       | 320.86              | 318.06              | —                   | 187                 | 187    | 180    | 278                 | 32                | 100                                 | 61.40         |           |        |
| 80-14M-170*  | 80           | 10W  | GG       | 356.51              | 353.71              | —                   | 187                 | 187    | 180    | 314                 | 32                | 100                                 | 65.00         |           |        |
| 90-14M-170*  | 90           | 10A  | GG       | 401.07              | 398.28              | —                   | 187                 | 187    | 180    | 358                 | 38                | 100                                 | 68.00         |           |        |
| 112-14M-170* | 112          | 10A  | GG       | 499.11              | 496.32              | —                   | 187                 | 187    | 200    | 456                 | 38                | 110                                 | 87.50         |           |        |
| 144-14M-170* | 144          | 10A  | GG       | 641.71              | 638.92              | —                   | 187                 | 187    | 220    | 600                 | 38                | 120                                 | 114.80        |           |        |
| 168-14M-170* | 168          | 10A  | GG       | 748.66              | 745.87              | —                   | 187                 | 187    | 220    | 706                 | 38                | 120                                 | 125.00        |           |        |
| 192-14M-170* | 192          | 10A  | GG       | 855.62              | 852.82              | —                   | 187                 | 187    | 220    | 813                 | 38                | 120                                 | 136.40        |           |        |
| 216-14M-170* | 216          | 10A  | GG       | 962.57              | 959.77              | —                   | 187                 | 187    | 220    | 920                 | 38                | 120                                 | 147.00        |           |        |

HTD® Pulleys section 20M on request.

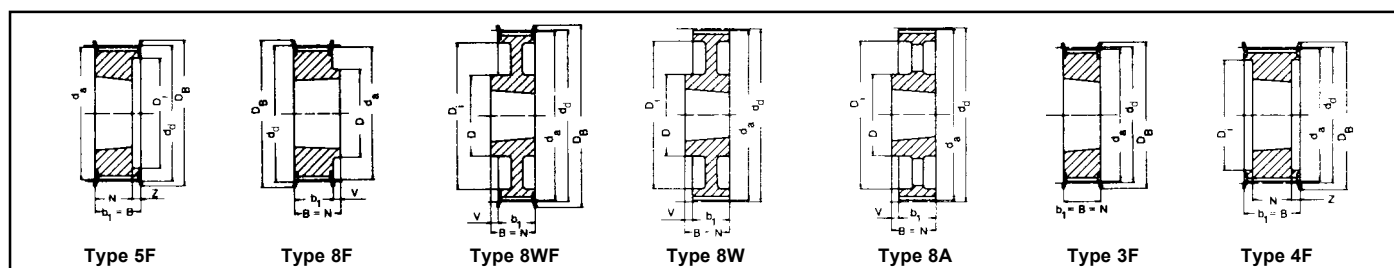


## Section 5M – Pitch 5 mm for belt width 15 mm

| Part No.     | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | N  | V (mm) | Z (mm) | D (mm) | D <sub>1</sub> (mm) | Taper bush | Weight without bush (= kg) | Euro/each without bush | £/each without bush |
|--------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|----|--------|--------|--------|---------------------|------------|----------------------------|------------------------|---------------------|
| TB 34-5M-15  | 34           | 8F   | St       | 54.11               | 52.97               | 57.0                | 20.5                | 22     | 22 | 1.5    | —      | 43     | —                   | 1008       | 0.190                      |                        |                     |
| TB 36-5M-15  | 36           | 8F   | St       | 57.30               | 56.16               | 60.0                | 20.5                | 22     | 22 | 1.5    | —      | 44     | —                   | 1108       | 0.200                      |                        |                     |
| TB 38-5M-15  | 38           | 8F   | St       | 69.48               | 59.34               | 66.0                | 20.5                | 22     | 22 | 1.5    | —      | 48     | —                   | 1108       | 0.250                      |                        |                     |
| TB 40-5M-15  | 40           | 8F   | St       | 63.66               | 62.52               | 71.0                | 20.5                | 22     | 22 | 1.5    | —      | 52     | —                   | 1108       | 0.310                      |                        |                     |
| TB 44-5M-15  | 44           | 8F   | St       | 70.03               | 68.89               | 75.0                | 20.5                | 22     | 22 | 1.5    | —      | 54     | —                   | 1108       | 0.400                      |                        |                     |
| TB 48-5M-15  | 48           | 8F   | St       | 76.39               | 75.25               | 83.0                | 20.5                | 25     | 25 | 4.5    | —      | 64     | —                   | 1210       | 0.450                      |                        |                     |
| TB 56-5M-15  | 56           | 8F   | GG       | 89.13               | 87.99               | 93.0                | 20.5                | 25     | 25 | 4.5    | —      | 70     | —                   | 1210       | 0.670                      |                        |                     |
| TB 64-5M-15  | 64           | 8F   | GG       | 101.86              | 100.72              | 106.0               | 20.5                | 25     | 25 | 4.5    | —      | 78     | —                   | 1210       | 0.960                      |                        |                     |
| TB 72-5M-15  | 72           | 8F   | GG       | 114.59              | 113.45              | 119.0               | 20.5                | 25     | 25 | 4.5    | —      | 90     | —                   | 1610       | 1.190                      |                        |                     |
| TB 80-5M-15  | 80           | 8F   | GG       | 127.32              | 126.18              | 135.0               | 20.5                | 25     | 25 | 4.5    | —      | 92     | —                   | 1610       | 1.570                      |                        |                     |
| TB 90-5M-15  | 90           | 7A   | GG       | 143.24              | 142.10              | —                   | 20.5                | 25     | 25 | 2.3    | —      | 92     | —                   | 1610       | 1.147                      |                        |                     |
| TB 112-5M-15 | 112          | 7A   | GG       | 178.25              | 177.11              | —                   | 20.5                | 25     | 25 | 2.3    | —      | 92     | —                   | 1610       | 1.940                      |                        |                     |
| TB 136-5M-15 | 136          | 7A   | GG       | 216.45              | 215.31              | —                   | 20.5                | 32     | 32 | 5.8    | —      | 106    | —                   | 2012       | 3.060                      |                        |                     |
| TB 150-5M-15 | 150          | 7A   | GG       | 238.73              | 237.59              | —                   | 20.5                | 32     | 32 | 5.8    | —      | 106    | —                   | 2012       | 3.900                      |                        |                     |

|                                          |       |       |       |       |       |
|------------------------------------------|-------|-------|-------|-------|-------|
| Taper bush                               | 1008  | 1108  | 1210  | 1610  | 2012  |
| Bore d <sub>2</sub> (mm) from ... to ... | 10-25 | 10-28 | 11-32 | 14-42 | 14-50 |
| Euro/each                                |       |       |       |       |       |
| £/each                                   |       |       |       |       |       |

GG = Cast iron  
St = Steel  
We reserve the right to make technical changes  
Bore diameters d<sub>2</sub> see page 3



## Section 8M – Pitch 8 mm for belt width 20 mm

| Part No.    | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | N  | V (mm) | Z (mm) | D (mm) | D <sub>i</sub> (mm) | Taper bush | Weight without bush (≈ kg) | Euro/each without bush | £/each without bush |
|-------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|----|--------|--------|--------|---------------------|------------|----------------------------|------------------------|---------------------|
| TB 22-8M-20 | 22           | 5F   | GG       | 56.02               | 54.65               | 60.0                | 28                  | 28     | 22 | —      | 6      | —      | 41                  | 1008       | 0.24                       |                        |                     |
| TB 24-8M-20 | 24           | 5F   | GG       | 61.12               | 59.75               | 66.0                | 28                  | 28     | 22 | —      | 6      | —      | 42                  | 1108       | 0.30                       |                        |                     |
| TB 26-8M-20 | 26           | 5F   | GG       | 66.21               | 64.84               | 71.0                | 28                  | 28     | 22 | —      | 6      | —      | 46                  | 1108       | 0.36                       |                        |                     |
| TB 28-8M-20 | 28           | 5F   | GG       | 71.30               | 70.08               | 75.0                | 28                  | 28     | 22 | —      | 6      | —      | 50                  | 1108       | 0.44                       |                        |                     |
| TB 30-8M-20 | 30           | 5F   | GG       | 76.39               | 75.13               | 83.0                | 28                  | 28     | 22 | —      | 6      | —      | 58                  | 1108       | 0.53                       |                        |                     |
| TB 32-8M-20 | 32           | 5F   | GG       | 81.49               | 80.16               | 87.0                | 28                  | 28     | 25 | —      | 3      | —      | 62                  | 1610       | 0.42                       |                        |                     |
| TB 34-8M-20 | 34           | 5F   | GG       | 86.58               | 85.22               | 91.0                | 28                  | 28     | 25 | —      | 3      | —      | 65                  | 1610       | 0.55                       |                        |                     |
| TB 36-8M-20 | 36           | 5F   | GG       | 91.67               | 90.30               | 98.5                | 28                  | 28     | 25 | —      | 3      | —      | 68                  | 1610       | 0.68                       |                        |                     |
| TB 38-8M-20 | 38           | 5F   | GG       | 96.77               | 95.39               | 103.0               | 28                  | 28     | 25 | —      | 3      | —      | 72                  | 1610       | 0.80                       |                        |                     |
| TB 40-8M-20 | 40           | 5F   | GG       | 101.86              | 100.49              | 106.0               | 28                  | 28     | 25 | —      | 3      | —      | 76                  | 1610       | 1.00                       |                        |                     |
| TB 44-8M-20 | 44           | 8F   | GG       | 112.05              | 110.67              | 119.0               | 28                  | 32     | 32 | 4      | —      | 93     | —                   | 2012       | 1.20                       |                        |                     |
| TB 48-8M-20 | 48           | 8F   | GG       | 122.23              | 120.86              | 127.0               | 28                  | 32     | 32 | 4      | —      | 96     | —                   | 2012       | 1.60                       |                        |                     |
| TB 56-8M-20 | 56           | 8F   | GG       | 142.60              | 141.23              | 148.0               | 28                  | 32     | 32 | 4      | —      | 110    | —                   | 2012       | 2.40                       |                        |                     |
| TB 64-8M-20 | 64           | 8WF  | GG       | 162.97              | 161.60              | 168.0               | 28                  | 32     | 32 | 4      | —      | 110    | 137                 | 2012       | 2.70                       |                        |                     |
| TB 72-8M-20 | 72           | 8WF  | GG       | 183.35              | 181.97              | 192.0               | 28                  | 32     | 32 | 4      | —      | 110    | 158                 | 2012       | 3.30                       |                        |                     |
| TB 80-8M-20 | 80           | 8W   | GG       | 203.72              | 202.35              | —                   | 28                  | 32     | 32 | 4      | —      | 110    | 180                 | 2012       | 3.50                       |                        |                     |
| TB 90-8M-20 | 90           | 8A   | GG       | 229.18              | 227.81              | —                   | 28                  | 32     | 32 | 4      | —      | 110    | 204                 | 2012       | 3.65                       |                        |                     |

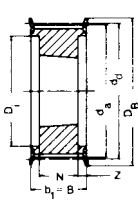
## Section 8M – Pitch 8 mm for belt width 30 mm

|              |     |     |    |        |        |       |    |    |    |   |    |     |     |      |      |  |  |
|--------------|-----|-----|----|--------|--------|-------|----|----|----|---|----|-----|-----|------|------|--|--|
| TB 22-8M-30  | 22  | 5F  | GG | 56.02  | 54.65  | 60.0  | 38 | 38 | 22 | — | 16 | —   | 41  | 1008 | 0.29 |  |  |
| TB 24-8M-30  | 24  | 5F  | GG | 61.12  | 59.75  | 66.0  | 38 | 38 | 22 | — | 16 | —   | 42  | 1108 | 0.38 |  |  |
| TB 26-8M-30  | 26  | 5F  | GG | 66.21  | 64.84  | 71.0  | 38 | 38 | 22 | — | 16 | —   | 46  | 1108 | 0.45 |  |  |
| TB 28-8M-30  | 28  | 5F  | GG | 71.30  | 70.08  | 75.0  | 38 | 38 | 22 | — | 16 | —   | 50  | 1210 | 0.50 |  |  |
| TB 30-8M-30  | 30  | 3F  | GG | 76.39  | 75.13  | 83.0  | 38 | 38 | 38 | — | —  | —   | —   | 1615 | 0.45 |  |  |
| TB 32-8M-30  | 32  | 3F  | GG | 81.49  | 80.16  | 87.0  | 38 | 38 | 38 | — | —  | —   | —   | 1615 | 0.59 |  |  |
| TB 34-8M-30  | 34  | 3F  | GG | 86.58  | 85.22  | 91.0  | 38 | 38 | 38 | — | —  | —   | —   | 1615 | 0.77 |  |  |
| TB 36-8M-30  | 36  | 3F  | GG | 91.67  | 90.30  | 98.5  | 38 | 38 | 38 | — | —  | —   | —   | 1615 | 0.96 |  |  |
| TB 38-8M-30  | 38  | 3F  | GG | 96.77  | 95.39  | 103.0 | 38 | 38 | 38 | — | —  | —   | —   | 1615 | 1.15 |  |  |
| TB 40-8M-30  | 40  | 3F  | GG | 101.86 | 100.49 | 106.0 | 38 | 38 | 38 | — | —  | —   | —   | 1615 | 1.34 |  |  |
| TB 44-8M-30  | 44  | 4F  | GG | 112.05 | 110.67 | 119.0 | 38 | 38 | 32 | — | 3  | —   | 91  | 2012 | 1.33 |  |  |
| TB 48-8M-30  | 48  | 4F  | GG | 122.23 | 120.86 | 127.0 | 38 | 38 | 32 | — | 3  | —   | 95  | 2012 | 1.78 |  |  |
| TB 56-8M-30  | 56  | 4F  | GG | 142.60 | 141.23 | 148.0 | 38 | 38 | 32 | — | 3  | —   | 117 | 2012 | 3.76 |  |  |
| TB 64-8M-30  | 64  | 8F  | GG | 162.97 | 161.60 | 168.0 | 38 | 45 | 45 | 7 | —  | 125 | —   | 2517 | 4.20 |  |  |
| TB 72-8M-30  | 72  | 8WF | GG | 183.35 | 181.97 | 192.0 | 38 | 45 | 45 | 7 | —  | 125 | 158 | 2517 | 4.30 |  |  |
| TB 80-8M-30  | 80  | 8W  | GG | 203.72 | 202.35 | —     | 38 | 45 | 45 | 7 | —  | 125 | 180 | 2517 | 4.60 |  |  |
| TB 90-8M-30  | 90  | 8A  | GG | 229.18 | 227.81 | —     | 38 | 45 | 45 | 7 | —  | 125 | 204 | 2517 | 5.00 |  |  |
| TB 112-8M-30 | 112 | 8A  | GG | 285.21 | 283.83 | —     | 38 | 45 | 45 | 7 | —  | 125 | 260 | 2517 | 6.20 |  |  |
| TB 144-8M-30 | 144 | 8A  | GG | 366.69 | 365.32 | —     | 38 | 45 | 45 | 7 | —  | 125 | 341 | 2517 | 9.00 |  |  |

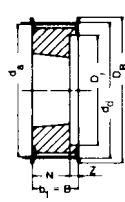
|                                          |       |       |       |       |       |       |       |
|------------------------------------------|-------|-------|-------|-------|-------|-------|-------|
| Taper bush                               | 1008  | 1108  | 1210  | 1610  | 1615  | 2012  | 2517  |
| Bore d <sub>2</sub> (mm) from ... to ... | 10-25 | 10-28 | 11-32 | 14-42 | 14-42 | 14-50 | 16-60 |
| Euro/each                                |       |       |       |       |       |       |       |
| £/each                                   |       |       |       |       |       |       |       |

GG = Cast iron  
We reserve the right to make technical changes

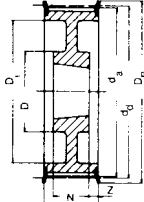
Bore diameters d<sub>2</sub> see page 3



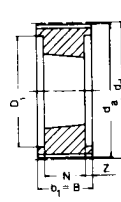
Type 4F



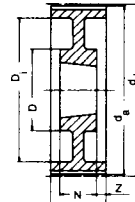
### Type 5F



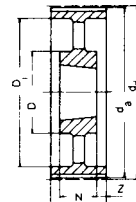
Type 9WF



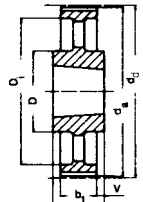
### Type 4



### Type 9W



### Type 9A



### Type 7A

### Section 8M – Pitch 8 mm for belt width 50 mm

| Part No.     | No.<br>of<br>teeth | Type | Material | d <sub>d</sub><br>(mm) | d <sub>a</sub><br>(mm) | D <sub>B</sub><br>(mm) | b <sub>1</sub><br>(mm) | B<br>(mm) | N<br>(mm) | V<br>(mm) | Z<br>(mm) | D<br>(mm) | D <sub>i</sub><br>(mm) | Taper<br>bush | Weight<br>without<br>bush<br>(≈ kg) | Euro/each<br>without<br>bush | £/each<br>without<br>bush |
|--------------|--------------------|------|----------|------------------------|------------------------|------------------------|------------------------|-----------|-----------|-----------|-----------|-----------|------------------------|---------------|-------------------------------------|------------------------------|---------------------------|
| TB 28-8M-50  | 28                 | 5F   | GG       | 71.30                  | 70.08                  | 75.0                   | 60                     | 60        | 22        | —         | 35.0      | —         | 50                     | 1210          | 0.60                                |                              |                           |
| TB 30-8M-50  | 30                 | 5F   | GG       | 76.39                  | 75.13                  | 83.0                   | 60                     | 60        | 38        | —         | 22.0      | —         | 58                     | 1615          | 0.65                                |                              |                           |
| TB 32-8M-50  | 32                 | 5F   | GG       | 81.49                  | 80.16                  | 87.0                   | 60                     | 60        | 38        | —         | 22.0      | —         | 62                     | 1615          | 0.82                                |                              |                           |
| TB 34-8M-50  | 34                 | 5F   | GG       | 86.58                  | 85.22                  | 91.0                   | 60                     | 60        | 38        | —         | 22.0      | —         | 65                     | 1615          | 1.06                                |                              |                           |
| TB 36-8M-50  | 36                 | 5F   | GG       | 91.67                  | 90.30                  | 98.5                   | 60                     | 60        | 38        | —         | 22.0      | —         | 68                     | 1615          | 1.30                                |                              |                           |
| TB 38-8M-50  | 38                 | 5F   | GG       | 96.77                  | 95.39                  | 103.0                  | 60                     | 60        | 38        | —         | 22.0      | —         | 72                     | 1615          | 1.60                                |                              |                           |
| TB 40-8M-50  | 40                 | 4F   | GG       | 101.86                 | 100.49                 | 106.0                  | 60                     | 60        | 32        | —         | 14.0      | —         | 82                     | 2012          | 1.71                                |                              |                           |
| TB 44-8M-50  | 44                 | 4F   | GG       | 112.05                 | 110.67                 | 119.0                  | 60                     | 60        | 32        | —         | 14.0      | —         | 91                     | 2012          | 1.78                                |                              |                           |
| TB 48-8M-50  | 48                 | 4F   | GG       | 122.23                 | 120.86                 | 127.0                  | 60                     | 60        | 32        | —         | 14.0      | —         | 95                     | 2012          | 2.30                                |                              |                           |
| TB 56-8M-50  | 56                 | 4F   | GG       | 142.60                 | 141.23                 | 148.0                  | 60                     | 60        | 45        | —         | 7.5       | —         | 116                    | 2517          | 3.40                                |                              |                           |
| TB 64-8M-50  | 64                 | 4F   | GG       | 162.97                 | 161.60                 | 168.0                  | 60                     | 60        | 45        | —         | 7.5       | —         | 137                    | 2517          | 5.00                                |                              |                           |
| TB 72-8M-50  | 72                 | 9WF  | GG       | 183.35                 | 181.97                 | 192.0                  | 60                     | 60        | 45        | —         | 7.5       | 125       | 158                    | 2517          | 6.70                                |                              |                           |
| TB 80-8M-50  | 80                 | 4    | GG       | 203.72                 | 202.35                 | —                      | 60                     | 60        | 51        | —         | 4.5       | —         | 180                    | 3020          | 8.80                                |                              |                           |
| TB 90-8M-50  | 90                 | 9W   | GG       | 229.18                 | 227.81                 | —                      | 60                     | 60        | 51        | —         | 4.5       | 170       | 204                    | 3020          | 10.00                               |                              |                           |
| TB 112-8M-50 | 112                | 9W   | GG       | 285.21                 | 283.83                 | —                      | 60                     | 60        | 51        | —         | 4.5       | 170       | 260                    | 3020          | 12.00                               |                              |                           |
| TB 144-8M-50 | 144                | 9A   | GG       | 366.69                 | 365.32                 | —                      | 60                     | 60        | 51        | —         | 4.5       | 170       | 341                    | 3020          | 15.20                               |                              |                           |
| TB 168-8M-50 | 168                | 7A   | GG       | 427.81                 | 426.44                 | —                      | 60                     | 65        | 65        | —         | 2.5       | 170       | 402                    | 3525          | 16.40                               |                              |                           |
| TB 192-8M-50 | 192                | 7A   | GG       | 488.92                 | 487.55                 | —                      | 60                     | 65        | 65        | —         | 2.5       | 170       | 460                    | 3525          | 21.80                               |                              |                           |

### Section 8M – Pitch 8 mm for belt width 85 mm

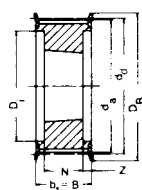
|              |     |    |    |        |        |       |    |    |    |   |      |     |     |      |       |  |  |
|--------------|-----|----|----|--------|--------|-------|----|----|----|---|------|-----|-----|------|-------|--|--|
| TB 34-8M-85  | 34  | 4F | GG | 86.58  | 85.22  | 91.0  | 95 | 95 | 38 | — | 28.5 | —   | 65  | 1615 | 1.43  |  |  |
| TB 36-8M-85  | 36  | 4F | GG | 91.67  | 90.30  | 98.5  | 95 | 95 | 38 | — | 28.5 | —   | 68  | 1615 | 1.87  |  |  |
| TB 38-8M-85  | 38  | 4F | GG | 96.77  | 95.39  | 103.0 | 95 | 95 | 38 | — | 28.5 | —   | 72  | 1615 | 2.20  |  |  |
| TB 40-8M-85  | 40  | 4F | GG | 101.86 | 100.49 | 106.0 | 95 | 95 | 32 | — | 31.5 | —   | 82  | 2012 | 1.78  |  |  |
| TB 44-8M-85  | 44  | 4F | GG | 112.05 | 110.67 | 119.0 | 95 | 95 | 32 | — | 31.5 | —   | 91  | 2012 | 2.30  |  |  |
| TB 48-8M-85  | 48  | 4F | GG | 122.23 | 120.86 | 127.0 | 95 | 95 | 45 | — | 25.0 | —   | 100 | 2517 | 2.66  |  |  |
| TB 56-8M-85  | 56  | 4F | GG | 142.60 | 141.23 | 148.0 | 95 | 95 | 45 | — | 25.0 | —   | 117 | 2517 | 4.45  |  |  |
| TB 64-8M-85  | 64  | 4F | GG | 162.97 | 161.60 | 168.0 | 95 | 95 | 45 | — | 25.0 | —   | 137 | 2517 | 6.20  |  |  |
| TB 72-8M-85  | 72  | 4F | GG | 183.35 | 181.97 | 192.0 | 95 | 95 | 51 | — | 22.0 | —   | 158 | 3020 | 8.00  |  |  |
| TB 80-8M-85  | 80  | 4  | GG | 203.72 | 202.35 | —     | 95 | 95 | 51 | — | 22.0 | —   | 180 | 3020 | 10.00 |  |  |
| TB 90-8M-85  | 90  | 9W | GG | 229.18 | 227.81 | —     | 95 | 95 | 51 | — | 22.0 | 170 | 204 | 3020 | 10.80 |  |  |
| TB 112-8M-85 | 112 | 9W | GG | 285.21 | 283.83 | —     | 95 | 95 | 51 | — | 22.0 | 170 | 260 | 3020 | 15.00 |  |  |
| TB 144-8M-85 | 144 | 9A | GG | 366.69 | 365.32 | —     | 95 | 95 | 76 | — | 15.0 | 170 | 341 | 3525 | 20.00 |  |  |
| TB 168-8M-85 | 168 | 9A | GG | 427.81 | 426.44 | —     | 95 | 95 | 76 | — | 15.0 | 170 | 402 | 3525 | 23.00 |  |  |
| TB 192-8M-85 | 192 | 9A | GG | 488.92 | 487.55 | —     | 95 | 95 | 76 | — | 15.0 | 170 | 460 | 3525 | 28.50 |  |  |

|                                          |       |       |       |       |       |       |
|------------------------------------------|-------|-------|-------|-------|-------|-------|
| Taper bush                               | 1210  | 1615  | 2012  | 2517  | 3020  | 3525  |
| Bore d <sub>2</sub> (mm) from ... to ... | 11-32 | 14-42 | 14-50 | 16-60 | 25-75 | 35-90 |
| <b>Euro/each</b>                         |       |       |       |       |       |       |
| <b>£/each</b>                            |       |       |       |       |       |       |

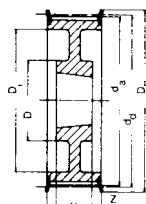
GG = Cast iron

We reserve the right to make technical changes

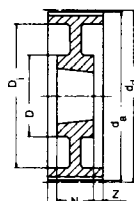
Bore diameters  $d_2$  see page 3



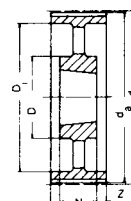
Type 4F



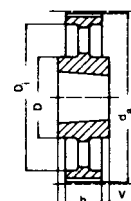
Type 9WF



Type 9W



Type 9A



Type 7A

## Section 14M – Pitch 14 mm for belt width 40 mm

| Part No.      | No. of teeth | Type | Material | $d_d$ (mm) | $d_a$ (mm) | $D_B$ (mm) | $b_1$ (mm) | $B$ (mm) | $N$ (mm) | $V$ (mm) | $Z$ (mm) | $D$ (mm) | $D_i$ (mm) | Taper bush | Weight without bush (≈ kg) | Euro/each without bush | £/each without bush |
|---------------|--------------|------|----------|------------|------------|------------|------------|----------|----------|----------|----------|----------|------------|------------|----------------------------|------------------------|---------------------|
| TB 28-14M-40  | 28           | 4F   | GG       | 124.78     | 122.12     | 127        | 54         | 54       | 32       | —        | 11.0     | —        | 98         | 2012       | 2.00                       |                        |                     |
| TB 29-14M-40  | 29           | 4F   | GG       | 129.23     | 126.57     | 138        | 54         | 54       | 32       | —        | 11.0     | —        | 100        | 2012       | 2.38                       |                        |                     |
| TB 30-14M-40  | 30           | 4F   | GG       | 133.69     | 130.99     | 138        | 54         | 54       | 32       | —        | 11.0     | —        | 100        | 2012       | 2.65                       |                        |                     |
| TB 32-14M-40  | 32           | 4F   | GG       | 142.60     | 139.88     | 154        | 54         | 54       | 32       | —        | 11.0     | —        | 104        | 2012       | 3.40                       |                        |                     |
| TB 34-14M-40  | 34           | 4F   | GG       | 151.52     | 148.79     | 160        | 54         | 54       | 45       | —        | 4.5      | —        | 110        | 2517       | 3.87                       |                        |                     |
| TB 36-14M-40  | 36           | 4F   | GG       | 160.43     | 157.68     | 168        | 54         | 54       | 45       | —        | 4.5      | —        | 120        | 2517       | 4.80                       |                        |                     |
| TB 38-14M-40  | 38           | 4F   | GG       | 169.34     | 166.60     | 183        | 54         | 54       | 45       | —        | 4.5      | —        | 130        | 2517       | 5.40                       |                        |                     |
| TB 40-14M-40  | 40           | 4F   | GG       | 178.25     | 175.49     | 188        | 54         | 54       | 45       | —        | 4.5      | —        | 138        | 2517       | 6.00                       |                        |                     |
| TB 44-14M-40  | 44           | 4F   | GG       | 196.08     | 193.28     | 211        | 54         | 54       | 51       | —        | 1.5      | —        | 155        | 3020       | 7.80                       |                        |                     |
| TB 48-14M-40  | 48           | 4F   | GG       | 213.90     | 211.11     | 226        | 54         | 54       | 51       | —        | 1.5      | —        | 170        | 3020       | 9.40                       |                        |                     |
| TB 56-14M-40  | 56           | 9WF  | GG       | 249.55     | 246.76     | 256        | 54         | 54       | 51       | —        | 1.5      | 170      | 208        | 3020       | 10.80                      |                        |                     |
| TB 64-14M-40  | 64           | 9WF  | GG       | 285.21     | 282.41     | 296        | 54         | 54       | 51       | —        | 1.5      | 170      | 242        | 3020       | 13.40                      |                        |                     |
| TB 72-14M-40  | 72           | 9W   | GG       | 320.86     | 318.06     | —          | 54         | 54       | 51       | —        | 1.5      | 170      | 280        | 3020       | 15.20                      |                        |                     |
| TB 80-14M-40  | 80           | 9A   | GG       | 356.51     | 353.71     | —          | 54         | 54       | 51       | —        | 1.5      | 170      | 315        | 3020       | 16.00                      |                        |                     |
| TB 90-14M-40  | 90           | 9A   | GG       | 401.07     | 398.28     | —          | 54         | 54       | 51       | —        | 1.5      | 170      | 360        | 3020       | 17.80                      |                        |                     |
| TB 112-14M-40 | 112          | 9A   | GG       | 499.11     | 496.32     | —          | 54         | 54       | 51       | —        | 1.5      | 170      | 457        | 3020       | 25.60                      |                        |                     |
| TB 144-14M-40 | 144          | 9A   | GG       | 641.71     | 638.92     | —          | 54         | 54       | 51       | —        | 1.5      | 170      | 600        | 3020       | 32.00                      |                        |                     |
| TB 168-14M-40 | 168          | 9A   | GG       | 748.66     | 745.87     | —          | 54         | 54       | 51       | —        | 1.5      | 170      | 706        | 3020       | 44.00                      |                        |                     |
| TB 192-14M-40 | 192          | 9A   | GG       | 855.62     | 852.82     | —          | 54         | 54       | 51       | —        | 1.5      | 170      | 813        | 3020       | 49.00                      |                        |                     |
| TB 216-14M-40 | 216          | 9A   | GG       | 962.57     | 959.77     | —          | 54         | 54       | 51       | —        | 1.5      | 170      | 920        | 3020       | 55.00                      |                        |                     |

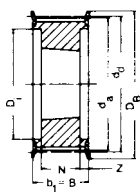
## Section 14M – Pitch 14 mm for belt width 55 mm

|               |     |     |    |        |        |     |    |    |    |     |      |     |     |      |       |  |  |
|---------------|-----|-----|----|--------|--------|-----|----|----|----|-----|------|-----|-----|------|-------|--|--|
| TB 28-14M-55  | 28  | 4F  | GG | 124.78 | 122.12 | 127 | 70 | 70 | 32 | —   | 19.0 | —   | 98  | 2012 | 2.20  |  |  |
| TB 29-14M-55  | 29  | 4F  | GG | 129.23 | 126.57 | 138 | 70 | 70 | 32 | —   | 19.0 | —   | 100 | 2012 | 2.74  |  |  |
| TB 30-14M-55  | 30  | 4F  | GG | 133.69 | 130.99 | 138 | 70 | 70 | 45 | —   | 12.5 | —   | 100 | 2517 | 2.70  |  |  |
| TB 32-14M-55  | 32  | 4F  | GG | 142.60 | 139.88 | 154 | 70 | 70 | 45 | —   | 12.5 | —   | 108 | 2517 | 3.66  |  |  |
| TB 34-14M-55  | 34  | 4F  | GG | 151.52 | 148.79 | 160 | 70 | 70 | 45 | —   | 12.5 | —   | 110 | 2517 | 4.55  |  |  |
| TB 36-14M-55  | 36  | 4F  | GG | 160.43 | 157.68 | 168 | 70 | 70 | 45 | —   | 12.5 | —   | 120 | 2517 | 5.20  |  |  |
| TB 38-14M-55  | 38  | 4F  | GG | 169.34 | 166.60 | 183 | 70 | 70 | 45 | —   | 12.5 | —   | 130 | 2517 | 6.20  |  |  |
| TB 40-14M-55  | 40  | 4F  | GG | 178.25 | 175.49 | 188 | 70 | 70 | 45 | —   | 12.5 | —   | 138 | 2517 | 7.00  |  |  |
| TB 44-14M-55  | 44  | 4F  | GG | 196.08 | 193.28 | 211 | 70 | 70 | 51 | —   | 9.5  | —   | 155 | 3020 | 8.60  |  |  |
| TB 48-14M-55  | 48  | 4F  | GG | 213.90 | 211.11 | 226 | 70 | 70 | 51 | —   | 9.5  | —   | 170 | 3020 | 10.40 |  |  |
| TB 56-14M-55  | 56  | 9WF | GG | 249.55 | 246.76 | 256 | 70 | 70 | 51 | —   | 9.5  | 170 | 208 | 3020 | 12.00 |  |  |
| TB 64-14M-55  | 64  | 9WF | GG | 285.21 | 282.41 | 296 | 70 | 70 | 51 | —   | 9.5  | 170 | 242 | 3020 | 14.50 |  |  |
| TB 72-14M-55  | 72  | 9W  | GG | 320.86 | 318.06 | —   | 70 | 70 | 51 | —   | 9.5  | 170 | 280 | 3020 | 16.20 |  |  |
| TB 80-14M-55  | 80  | 9A  | GG | 356.51 | 353.71 | —   | 70 | 70 | 51 | —   | 9.5  | 170 | 315 | 3020 | 17.50 |  |  |
| TB 90-14M-55  | 90  | 9A  | GG | 401.07 | 398.28 | —   | 70 | 70 | 51 | —   | 9.5  | 170 | 360 | 3020 | 20.10 |  |  |
| TB 112-14M-55 | 112 | 9A  | GG | 499.11 | 496.32 | —   | 70 | 70 | 51 | —   | 9.5  | 170 | 457 | 3020 | 28.40 |  |  |
| TB 144-14M-55 | 144 | 9A  | GG | 641.71 | 638.92 | —   | 70 | 70 | 51 | —   | 9.5  | 170 | 600 | 3020 | 36.20 |  |  |
| TB 168-14M-55 | 168 | 9A  | GG | 748.66 | 745.87 | —   | 70 | 70 | 51 | —   | 9.5  | 170 | 706 | 3020 | 49.00 |  |  |
| TB 192-14M-55 | 192 | 9A  | GG | 855.62 | 852.82 | —   | 70 | 70 | 51 | —   | 9.5  | 170 | 813 | 3020 | 53.00 |  |  |
| TB 216-14M-55 | 216 | 7A  | GG | 962.57 | 959.77 | —   | 70 | 89 | 89 | 9.5 | —    | 190 | 920 | 3535 | 65.80 |  |  |

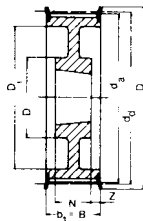
|                                 |       |       |       |       |
|---------------------------------|-------|-------|-------|-------|
| Taper bush                      | 2012  | 2517  | 3020  | 3535  |
| Bore $d_2$ (mm) from ... to ... | 14-50 | 16-60 | 25-75 | 35-90 |
| Euro/each                       |       |       |       |       |
| £/each                          |       |       |       |       |

GG = Cast iron  
We reserve the right to make technical changes

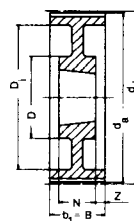
Bore diameters  $d_2$  see page 3



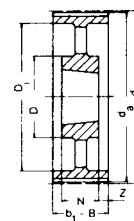
Type 4F



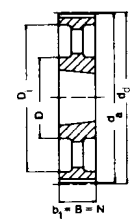
Type 9WF



Type 9W



Type 9A



Type 3A

## Section 14M – Pitch 14 mm for belt width 85 mm

| Part No.      | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | N (mm) | V (mm) | Z (mm) | D (mm) | D <sub>1</sub> (mm) | Taper bush | Weight without bush (= kg) | Euro/each without bush | £/each without bush |
|---------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|--------|--------|--------|---------------------|------------|----------------------------|------------------------|---------------------|
| TB 28-14M-85  | 28           | 4F   | GG       | 124.78              | 122.12              | 127                 | 102                 | 102    | 45     | —      | 28.5   | —      | 98                  | 2517       | 2.70                       |                        |                     |
| TB 29-14M-85  | 29           | 4F   | GG       | 129.23              | 126.57              | 138                 | 102                 | 102    | 45     | —      | 28.5   | —      | 100                 | 2517       | 3.40                       |                        |                     |
| TB 30-14M-85  | 30           | 4F   | GG       | 133.69              | 130.99              | 138                 | 102                 | 102    | 45     | —      | 28.5   | —      | 100                 | 2517       | 3.75                       |                        |                     |
| TB 32-14M-85  | 32           | 4F   | GG       | 142.60              | 139.88              | 154                 | 102                 | 102    | 45     | —      | 28.5   | —      | 108                 | 2517       | 4.80                       |                        |                     |
| TB 34-14M-85  | 34           | 4F   | GG       | 151.52              | 148.79              | 160                 | 102                 | 102    | 45     | —      | 28.5   | —      | 110                 | 2517       | 6.00                       |                        |                     |
| TB 36-14M-85  | 36           | 4F   | GG       | 160.43              | 157.68              | 168                 | 102                 | 102    | 51     | —      | 25.5   | —      | 120                 | 3020       | 5.80                       |                        |                     |
| TB 38-14M-85  | 38           | 4F   | GG       | 169.34              | 166.60              | 183                 | 102                 | 102    | 51     | —      | 25.5   | —      | 130                 | 3020       | 6.80                       |                        |                     |
| TB 40-14M-85  | 40           | 4F   | GG       | 178.25              | 175.49              | 188                 | 102                 | 102    | 51     | —      | 25.5   | —      | 138                 | 3020       | 8.00                       |                        |                     |
| TB 44-14M-85  | 44           | 4F   | GG       | 196.08              | 193.28              | 211                 | 102                 | 102    | 76     | —      | 13.0   | —      | 155                 | 3030       | 11.80                      |                        |                     |
| TB 48-14M-85  | 48           | 4F   | GG       | 213.90              | 211.11              | 226                 | 102                 | 102    | 76     | —      | 13.0   | —      | 170                 | 3030       | 15.10                      |                        |                     |
| TB 56-14M-85  | 56           | 4F   | GG       | 249.55              | 246.76              | 256                 | 102                 | 102    | 65     | —      | 18.5   | 190    | 210                 | 3525       | 19.00                      |                        |                     |
| TB 64-14M-85  | 64           | 9WF  | GG       | 285.21              | 282.41              | 296                 | 102                 | 102    | 65     | —      | 18.5   | 190    | 242                 | 3525       | 23.00                      |                        |                     |
| TB 72-14M-85  | 72           | 9W   | GG       | 320.86              | 318.06              | —                   | 102                 | 102    | 65     | —      | 18.5   | 190    | 280                 | 3525       | 25.00                      |                        |                     |
| TB 80-14M-85  | 80           | 9A   | GG       | 356.51              | 353.71              | —                   | 102                 | 102    | 65     | —      | 18.5   | 190    | 315                 | 3525       | 26.00                      |                        |                     |
| TB 90-14M-85  | 90           | 9A   | GG       | 401.07              | 398.28              | —                   | 102                 | 102    | 65     | —      | 18.5   | 190    | 360                 | 3525       | 27.80                      |                        |                     |
| TB 112-14M-85 | 112          | 9A   | GG       | 499.11              | 496.32              | —                   | 102                 | 102    | 65     | —      | 18.5   | 190    | 457                 | 3525       | 36.50                      |                        |                     |
| TB 144-14M-85 | 144          | 9A   | GG       | 641.71              | 638.92              | —                   | 102                 | 102    | 65     | —      | 18.5   | 190    | 600                 | 3525       | 48.00                      |                        |                     |
| TB 168-14M-85 | 168          | 9A   | GG       | 748.66              | 745.87              | —                   | 102                 | 102    | 65     | —      | 18.5   | 190    | 706                 | 3525       | 60.00                      |                        |                     |
| TB 192-14M-85 | 192          | 3A   | GG       | 855.62              | 852.82              | —                   | 102                 | 102    | 102    | —      | —      | 230    | 813                 | 4040       | 86.00                      |                        |                     |
| TB 216-14M-85 | 216          | 3A   | GG       | 962.57              | 959.77              | —                   | 102                 | 102    | 102    | —      | —      | 230    | 920                 | 4040       | 91.50                      |                        |                     |

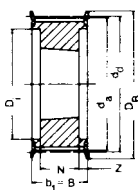
## Section 14M – Pitch 14 mm for belt width 115 mm

|                |     |     |    |        |        |     |     |     |     |   |      |     |     |      |        |  |  |
|----------------|-----|-----|----|--------|--------|-----|-----|-----|-----|---|------|-----|-----|------|--------|--|--|
| TB 28-14M-115  | 28  | 4F  | GG | 124.78 | 122.12 | 127 | 133 | 133 | 45  | — | 44.0 | —   | 98  | 2517 | 3.77   |  |  |
| TB 29-14M-115  | 29  | 4F  | GG | 129.23 | 126.57 | 138 | 133 | 133 | 45  | — | 44.0 | —   | 100 | 2517 | 4.00   |  |  |
| TB 30-14M-115  | 30  | 4F  | GG | 133.69 | 130.99 | 138 | 133 | 133 | 45  | — | 44.0 | —   | 100 | 2517 | 5.00   |  |  |
| TB 32-14M-115  | 32  | 4F  | GG | 142.60 | 139.88 | 154 | 133 | 133 | 45  | — | 44.0 | —   | 108 | 2517 | 6.80   |  |  |
| TB 34-14M-115  | 34  | 4F  | GG | 151.52 | 148.79 | 160 | 133 | 133 | 45  | — | 44.0 | —   | 110 | 2517 | 6.80   |  |  |
| TB 36-14M-115  | 36  | 4F  | GG | 160.43 | 157.68 | 168 | 133 | 133 | 51  | — | 41.0 | —   | 120 | 3020 | 7.00   |  |  |
| TB 38-14M-115  | 38  | 4F  | GG | 169.34 | 166.60 | 183 | 133 | 133 | 51  | — | 41.0 | —   | 130 | 3020 | 8.40   |  |  |
| TB 40-14M-115  | 40  | 4F  | GG | 178.25 | 175.49 | 188 | 133 | 133 | 51  | — | 41.0 | —   | 140 | 3020 | 9.20   |  |  |
| TB 44-14M-115  | 44  | 4F  | GG | 196.08 | 193.28 | 211 | 133 | 133 | 76  | — | 28.5 | —   | 155 | 3030 | 14.00  |  |  |
| TB 48-14M-115  | 48  | 4F  | GG | 213.90 | 211.11 | 226 | 133 | 133 | 76  | — | 28.5 | —   | 170 | 3030 | 17.10  |  |  |
| TB 56-14M-115  | 56  | 4F  | GG | 249.55 | 246.76 | 256 | 133 | 133 | 89  | — | 22.0 | —   | 210 | 3535 | 24.80  |  |  |
| TB 64-14M-115  | 64  | 9WF | GG | 285.21 | 282.41 | 296 | 133 | 133 | 89  | — | 22.0 | 190 | 242 | 3535 | 27.00  |  |  |
| TB 72-14M-115  | 72  | 9W  | GG | 320.86 | 318.06 | —   | 133 | 133 | 89  | — | 22.0 | 190 | 280 | 3535 | 29.00  |  |  |
| TB 80-14M-115  | 80  | 9A  | GG | 356.51 | 353.71 | —   | 133 | 133 | 89  | — | 22.0 | 190 | 315 | 3535 | 32.00  |  |  |
| TB 90-14M-115  | 90  | 9A  | GG | 401.07 | 398.28 | —   | 133 | 133 | 89  | — | 22.0 | 190 | 360 | 3535 | 36.50  |  |  |
| TB 112-14M-115 | 112 | 9A  | GG | 499.11 | 496.32 | —   | 133 | 133 | 89  | — | 22.0 | 190 | 457 | 3535 | 46.00  |  |  |
| TB 144-14M-115 | 144 | 9A  | GG | 641.71 | 638.92 | —   | 133 | 133 | 102 | — | 15.5 | 230 | 600 | 4040 | 68.00  |  |  |
| TB 168-14M-115 | 168 | 9A  | GG | 748.66 | 745.87 | —   | 133 | 133 | 102 | — | 15.5 | 230 | 706 | 4040 | 82.60  |  |  |
| TB 192-14M-115 | 192 | 9A  | GG | 855.62 | 852.82 | —   | 133 | 133 | 102 | — | 15.5 | 230 | 813 | 4040 | 96.00  |  |  |
| TB 216-14M-115 | 216 | 9A  | GG | 962.57 | 959.77 | —   | 133 | 133 | 102 | — | 15.5 | 230 | 920 | 4040 | 107.00 |  |  |

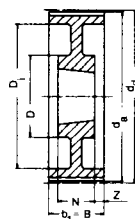
|                                          |       |       |       |       |       |        |
|------------------------------------------|-------|-------|-------|-------|-------|--------|
| Taper bush                               | 2517  | 3020  | 3030  | 3525  | 3535  | 4040   |
| Bore d <sub>2</sub> (mm) from ... to ... | 16-60 | 25-75 | 35-75 | 35-90 | 35-90 | 40-100 |
| Euro/each                                |       |       |       |       |       |        |
| £/each                                   |       |       |       |       |       |        |

GG = Cast iron  
We reserve the right to make technical changes

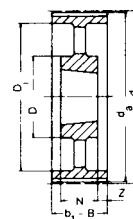
Bore diameters d<sub>2</sub> see page 3



Type 4F



Type 9W



### Type 9A

**Section 14M – Pitch/Pitch 14 mm for belt width/for belt width 170 mm**

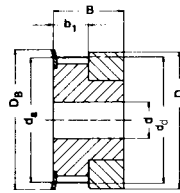
| Part No.        | No.<br>of<br>teeth | Type | Material | d <sub>d</sub><br>(mm) | d <sub>a</sub><br>(mm) | D <sub>B</sub><br>(mm) | b <sub>1</sub><br>(mm) | B<br>(mm) | N<br>(mm) | V<br>(mm) | Z<br>(mm) | D<br>(mm) | D <sub>i</sub><br>(mm) | Taper<br>bush | Weight<br>without<br>bush<br>(= kg) | Euro/each<br>without<br>bush | £/each<br>without<br>bush |
|-----------------|--------------------|------|----------|------------------------|------------------------|------------------------|------------------------|-----------|-----------|-----------|-----------|-----------|------------------------|---------------|-------------------------------------|------------------------------|---------------------------|
| TB 38-14M-170*  | 38                 | 4F   | GG       | 169.34                 | 166.60                 | 183                    | 187                    | 187       | 76        | —         | 55.5      | —         | 130                    | 3030          | 11.70                               |                              |                           |
| TB 40-14M-170*  | 40                 | 4F   | GG       | 178.25                 | 175.49                 | 188                    | 187                    | 187       | 76        | —         | 55.5      | —         | 140                    | 3030          | 13.00                               |                              |                           |
| TB 44-14M-170*  | 44                 | 4F   | GG       | 196.08                 | 193.28                 | 211                    | 187                    | 187       | 89        | —         | 49.0      | —         | 155                    | 3535          | 15.00                               |                              |                           |
| TB 48-14M-170*  | 48                 | 4F   | GG       | 213.90                 | 211.11                 | 226                    | 187                    | 187       | 89        | —         | 49.0      | —         | 175                    | 3535          | 19.00                               |                              |                           |
| TB 56-14M-170*  | 56                 | 4F   | GG       | 249.55                 | 246.76                 | 256                    | 187                    | 187       | 89        | —         | 49.0      | —         | 210                    | 3535          | 28.50                               |                              |                           |
| TB 64-14M-170*  | 64                 | 4F   | GG       | 285.21                 | 282.41                 | 296                    | 187                    | 187       | 102       | —         | 42.5      | —         | 240                    | 4040          | 41.00                               |                              |                           |
| TB 72-14M-170*  | 72                 | 9W   | GG       | 320.86                 | 318.06                 | —                      | 187                    | 187       | 102       | —         | 42.5      | 230       | 280                    | 4040          | 46.90                               |                              |                           |
| TB 80-14M-170*  | 80                 | 9W   | GG       | 356.51                 | 353.71                 | —                      | 187                    | 187       | 102       | —         | 42.5      | 230       | 315                    | 4040          | 48.00                               |                              |                           |
| TB 90-14M-170*  | 90                 | 9A   | GG       | 401.07                 | 398.28                 | —                      | 187                    | 187       | 102       | —         | 42.5      | 230       | 360                    | 4040          | 52.50                               |                              |                           |
| TB 112-14M-170* | 112                | 9A   | GG       | 499.11                 | 496.32                 | —                      | 187                    | 187       | 127       | —         | 30.0      | 265       | 457                    | 5050          | 74.50                               |                              |                           |
| TB 144-14M-170* | 144                | 9A   | GG       | 641.71                 | 638.92                 | —                      | 187                    | 187       | 127       | —         | 30.0      | 265       | 600                    | 5050          | 91.00                               |                              |                           |
| TB 168-14M-170* | 168                | 9A   | GG       | 748.66                 | 745.87                 | —                      | 187                    | 187       | 127       | —         | 30.0      | 265       | 706                    | 5050          | 116.00                              |                              |                           |
| TB 192-14M-170* | 192                | 9A   | GG       | 855.62                 | 852.82                 | —                      | 187                    | 187       | 127       | —         | 30.0      | 265       | 813                    | 5050          | 134.00                              |                              |                           |
| TB 216-14M-170* | 216                | 9A   | GG       | 962.57                 | 959.77                 | —                      | 187                    | 187       | 127       | —         | 30.0      | 265       | 920                    | 5050          | 146.50                              |                              |                           |

**HTD® Pulleys section 20M on request.**

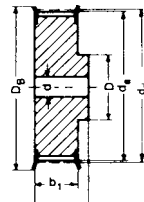
|                                          |       |       |        |        |
|------------------------------------------|-------|-------|--------|--------|
| Taper bush                               | 3030  | 3535  | 4040   | 5050   |
| Bore d <sub>2</sub> (mm) from ... to ... | 35-75 | 35-90 | 40-100 | 70-125 |
| <b>Euro/each</b>                         |       |       |        |        |
| <b>£/each</b>                            |       |       |        |        |

GG = Cast iron  
We reserve the right to make technical changes  
\* Non stock items

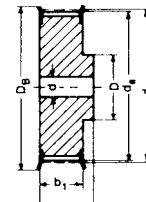
Bore diameters  $d_2$  see page 3



Type 1F



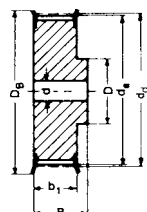
Type 6F



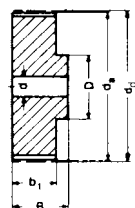
Type 6

## Section T 2,5 – Pitch 2,5 mm for belt width 4 and 6 mm

| Part No.     | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | D <sub>i</sub> (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (≈ kg) | Euro each | £ each |
|--------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|---------------------|-------------------|-------------------------------------|---------------|-----------|--------|
| 16 T2.5/12-2 | 12           | 1F   | Al       | 9.55                | 9.00                | 13.0                | 9                   | 16     | 12     | —                   | —                 | 3                                   | 0.003         |           |        |
| 16 T2.5/14-2 | 14           | 1F   | Al       | 11.14               | 10.60               | 15.0                | 9                   | 16     | 14     | —                   | —                 | 4                                   | 0.004         |           |        |
| 16 T2.5/15-2 | 15           | 1F   | Al       | 11.94               | 11.40               | 15.0                | 9                   | 16     | 15     | —                   | —                 | 4                                   | 0.005         |           |        |
| 16 T2.5/16-2 | 16           | 1F   | Al       | 12.73               | 12.20               | 16.0                | 9                   | 16     | 16     | —                   | —                 | 5                                   | 0.005         |           |        |
| 16 T2.5/18-2 | 18           | 6F   | Al       | 14.32               | 13.80               | 17.5                | 10                  | 16     | 9.5    | —                   | 4                 | 6                                   | 0.006         |           |        |
| 16 T2.5/19-2 | 19           | 6F   | Al       | 15.12               | 14.60               | 18.0                | 10                  | 16     | 9.5    | —                   | 4                 | 6                                   | 0.007         |           |        |
| 16 T2.5/20-2 | 20           | 6F   | Al       | 15.92               | 15.40               | 19.5                | 10                  | 16     | 10     | —                   | 4                 | 6                                   | 0.008         |           |        |
| 16 T2.5/22-2 | 22           | 6F   | Al       | 17.51               | 17.00               | 23.0                | 10                  | 16     | 10     | —                   | 4                 | 6                                   | 0.009         |           |        |
| 16 T2.5/24-2 | 24           | 6F   | Al       | 19.10               | 18.55               | 23.0                | 10                  | 16     | 12     | —                   | 4                 | 6                                   | 0.012         |           |        |
| 16 T2.5/25-2 | 25           | 6F   | Al       | 19.90               | 19.35               | 23.0                | 10                  | 16     | 12     | —                   | 4                 | 8                                   | 0.013         |           |        |
| 16 T2.5/26-2 | 26           | 6F   | Al       | 20.70               | 20.15               | 25.0                | 10                  | 16     | 13     | —                   | 4                 | 8                                   | 0.014         |           |        |
| 16 T2.5/28-2 | 28           | 6F   | Al       | 22.28               | 21.75               | 25.0                | 10                  | 16     | 13     | —                   | 4                 | 8                                   | 0.016         |           |        |
| 16 T2.5/30-2 | 30           | 6F   | Al       | 23.87               | 23.35               | 28.0                | 10                  | 16     | 16     | —                   | 6                 | 10                                  | 0.018         |           |        |
| 16 T2.5/32-2 | 32           | 6F   | Al       | 25.47               | 24.95               | 32.0                | 10                  | 16     | 16     | —                   | 6                 | 10                                  | 0.020         |           |        |
| 16 T2.5/36-2 | 36           | 6F   | Al       | 28.65               | 28.10               | 36.0                | 10                  | 16     | 20     | —                   | 6                 | 12                                  | 0.026         |           |        |
| 16 T2.5/40-2 | 40           | 6F   | Al       | 31.83               | 31.30               | 38.0                | 10                  | 16     | 20     | —                   | 6                 | 12                                  | 0.032         |           |        |
| 16 T2.5/44-2 | 44           | 6F   | Al       | 35.02               | 34.50               | 42.0                | 10                  | 16     | 24     | —                   | 6                 | 14                                  | 0.040         |           |        |
| 16 T2.5/48-0 | 48           | 6    | Al       | 38.20               | 37.70               | —                   | 10                  | 16     | 26     | —                   | 6                 | 15                                  | 0.048         |           |        |
| 16 T2.5/60-0 | 60           | 6    | Al       | 47.75               | 47.25               | —                   | 10                  | 16     | 34     | —                   | 8                 | 18                                  | 0.073         |           |        |



Type 6F



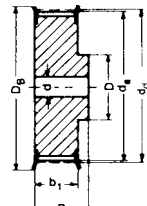
Type 6

## Section T 5 – Pitch 5 mm for belt width 10 mm

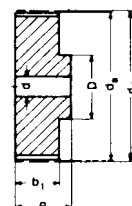
| Part No.   | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | D <sub>i</sub> (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|---------------------|-------------------|-------------------------------------|---------------|-----------|--------|
| 21 T5/10-2 | 10           | 6F   | Al       | 15.92               | 15.05               | 19.5                | 15                  | 21     | 8      | —                   | —                 | 5                                   | 0.012         |           |        |
| 21 T5/12-2 | 12           | 6F   | Al       | 19.01               | 18.25               | 23.0                | 15                  | 21     | 10     | —                   | —                 | 6                                   | 0.016         |           |        |
| 21 T5/14-2 | 14           | 6F   | Al       | 22.29               | 21.45               | 25.0                | 15                  | 21     | 13     | —                   | —                 | 8                                   | 0.019         |           |        |
| 21 T5/15-2 | 15           | 6F   | Al       | 23.88               | 23.05               | 28.0                | 15                  | 21     | 16     | —                   | 6                 | 10                                  | 0.021         |           |        |
| 21 T5/16-2 | 16           | 6F   | Al       | 25.47               | 24.60               | 32.0                | 15                  | 21     | 18     | —                   | 6                 | 11                                  | 0.025         |           |        |
| 21 T5/18-2 | 18           | 6F   | Al       | 28.65               | 27.80               | 32.0                | 15                  | 21     | 19     | —                   | 6                 | 12                                  | 0.031         |           |        |
| 21 T5/19-2 | 19           | 6F   | Al       | 30.25               | 29.40               | 36.0                | 15                  | 21     | 22     | —                   | 6                 | 12                                  | 0.036         |           |        |
| 21 T5/20-2 | 20           | 6F   | Al       | 31.83               | 31.00               | 36.0                | 15                  | 21     | 23     | —                   | 6                 | 14                                  | 0.038         |           |        |
| 21 T5/22-2 | 22           | 6F   | Al       | 35.12               | 34.25               | 38.0                | 15                  | 21     | 24     | —                   | 6                 | 15                                  | 0.046         |           |        |
| 21 T5/24-2 | 24           | 6F   | Al       | 38.21               | 37.40               | 42.0                | 15                  | 21     | 26     | —                   | 6                 | 15                                  | 0.054         |           |        |
| 21 T5/25-2 | 25           | 6F   | Al       | 39.80               | 39.00               | 44.0                | 15                  | 21     | 26     | —                   | 6                 | 15                                  | 0.058         |           |        |
| 21 T5/26-2 | 26           | 6F   | Al       | 41.47               | 40.60               | 44.0                | 15                  | 21     | 26     | —                   | 6                 | 16                                  | 0.062         |           |        |
| 21 T5/27-2 | 27           | 6F   | Al       | 42.98               | 42.20               | 48.0                | 15                  | 21     | 30     | —                   | 8                 | 18                                  | 0.064         |           |        |
| 21 T5/28-2 | 28           | 6F   | Al       | 44.62               | 43.75               | 48.0                | 15                  | 21     | 32     | —                   | 8                 | 18                                  | 0.071         |           |        |
| 21 T5/30-2 | 30           | 6F   | Al       | 47.76               | 46.95               | 51.0                | 15                  | 21     | 34     | —                   | 8                 | 18                                  | 0.075         |           |        |
| 21 T5/32-2 | 32           | 6F   | Al       | 50.94               | 50.10               | 54.0                | 15                  | 21     | 38     | —                   | 8                 | 22                                  | 0.088         |           |        |
| 21 T5/36-2 | 36           | 6F   | Al       | 57.31               | 56.45               | 63.0                | 15                  | 21     | 38     | —                   | 8                 | 22                                  | 0.114         |           |        |
| 21 T5/40-2 | 40           | 6F   | Al       | 63.66               | 62.85               | 66.0                | 15                  | 21     | 40     | —                   | 8                 | 23                                  | 0.138         |           |        |
| 21 T5/42-2 | 42           | 6F   | Al       | 66.87               | 66.00               | 71.0                | 15                  | 21     | 40     | —                   | 8                 | 24                                  | 0.180         |           |        |
| 21 T5/44-0 | 44           | 6    | Al       | 70.07               | 69.20               | —                   | 15                  | 21     | 45     | —                   | 8                 | 26                                  | 0.185         |           |        |
| 21 T5/48-0 | 48           | 6    | Al       | 76.42               | 75.55               | —                   | 15                  | 21     | 50     | —                   | 8                 | 28                                  | 0.200         |           |        |
| 21 T5/60-0 | 60           | 6    | Al       | 95.52               | 94.65               | —                   | 15                  | 21     | 65     | —                   | 8                 | 35                                  | 0.307         |           |        |

## Section T 5 – Pitch 5 mm for belt width 16 mm

|            |    |    |    |       |       |      |    |    |    |   |   |    |       |  |  |
|------------|----|----|----|-------|-------|------|----|----|----|---|---|----|-------|--|--|
| 27 T5/10-2 | 10 | 6F | Al | 15.92 | 15.05 | 19.5 | 21 | 27 | 8  | — | — | 5  | 0.016 |  |  |
| 27 T5/12-2 | 12 | 6F | Al | 19.01 | 18.25 | 23.0 | 21 | 27 | 10 | — | — | 6  | 0.022 |  |  |
| 27 T5/14-2 | 14 | 6F | Al | 22.29 | 21.45 | 25.0 | 21 | 27 | 13 | — | — | 8  | 0.026 |  |  |
| 27 T5/15-2 | 15 | 6F | Al | 23.88 | 23.05 | 28.0 | 21 | 27 | 16 | — | 6 | 10 | 0.029 |  |  |
| 27 T5/16-2 | 16 | 6F | Al | 25.47 | 24.60 | 32.0 | 21 | 27 | 18 | — | 6 | 11 | 0.035 |  |  |
| 27 T5/18-2 | 18 | 6F | Al | 28.65 | 27.80 | 32.0 | 21 | 27 | 19 | — | 6 | 12 | 0.043 |  |  |
| 27 T5/19-2 | 19 | 6F | Al | 30.25 | 29.40 | 36.0 | 21 | 27 | 22 | — | 6 | 12 | 0.049 |  |  |
| 27 T5/20-2 | 20 | 6F | Al | 31.83 | 31.00 | 36.0 | 21 | 27 | 23 | — | 6 | 14 | 0.053 |  |  |
| 27 T5/22-2 | 22 | 6F | Al | 35.12 | 34.25 | 38.0 | 21 | 27 | 24 | — | 6 | 15 | 0.054 |  |  |
| 27 T5/24-2 | 24 | 6F | Al | 38.21 | 37.40 | 42.0 | 21 | 27 | 26 | — | 6 | 15 | 0.076 |  |  |
| 27 T5/25-2 | 25 | 6F | Al | 39.80 | 39.00 | 44.0 | 21 | 27 | 26 | — | 6 | 15 | 0.081 |  |  |
| 27 T5/26-2 | 26 | 6F | Al | 41.47 | 40.60 | 44.0 | 21 | 27 | 26 | — | 6 | 16 | 0.085 |  |  |
| 27 T5/27-2 | 27 | 6F | Al | 42.98 | 42.20 | 48.0 | 21 | 27 | 30 | — | 8 | 18 | 0.090 |  |  |
| 27 T5/28-2 | 28 | 6F | Al | 44.62 | 43.75 | 48.0 | 21 | 27 | 32 | — | 8 | 18 | 0.092 |  |  |
| 27 T5/30-2 | 30 | 6F | Al | 47.76 | 46.95 | 51.0 | 21 | 27 | 34 | — | 8 | 18 | 0.105 |  |  |
| 27 T5/32-2 | 32 | 6F | Al | 50.94 | 50.10 | 54.0 | 21 | 27 | 38 | — | 8 | 22 | 0.123 |  |  |
| 27 T5/36-2 | 36 | 6F | Al | 57.31 | 56.45 | 63.0 | 21 | 27 | 38 | — | 8 | 22 | 0.160 |  |  |
| 27 T5/40-2 | 40 | 6F | Al | 63.66 | 62.85 | 66.0 | 21 | 27 | 40 | — | 8 | 23 | 0.193 |  |  |
| 27 T5/42-2 | 42 | 6F | Al | 66.87 | 66.00 | 71.0 | 21 | 27 | 40 | — | 8 | 24 | 0.205 |  |  |
| 27 T5/44-0 | 44 | 6  | Al | 70.07 | 69.20 | —    | 21 | 27 | 45 | — | 8 | 26 | 0.228 |  |  |
| 27 T5/48-0 | 48 | 6  | Al | 76.42 | 75.55 | —    | 21 | 27 | 50 | — | 8 | 28 | 0.280 |  |  |
| 27 T5/60-0 | 60 | 6  | Al | 95.52 | 94.65 | —    | 21 | 27 | 65 | — | 8 | 35 | 0.430 |  |  |



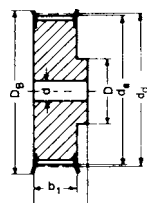
Type 6F



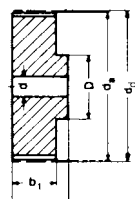
Type 6

## Section T 5 – Pitch 5 mm for belt width 25 mm

| Part No.   | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | D <sub>i</sub> (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (≈ kg) | Euro each | £ each |
|------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|---------------------|-------------------|-------------------------------------|---------------|-----------|--------|
| 36 T5/10-2 | 10           | 6F   | Al       | 15.92               | 15.05               | 19.5                | 30                  | 36     | 8      | —                   | —                 | 5                                   | 0.023         |           |        |
| 36 T5/12-2 | 12           | 6F   | Al       | 19.01               | 18.25               | 23.0                | 30                  | 36     | 10     | —                   | —                 | 6                                   | 0.031         |           |        |
| 36 T5/14-2 | 14           | 6F   | Al       | 22.29               | 21.45               | 25.0                | 30                  | 36     | 13     | —                   | —                 | 8                                   | 0.037         |           |        |
| 36 T5/15-2 | 15           | 6F   | Al       | 23.88               | 23.05               | 28.0                | 30                  | 36     | 16     | —                   | 6                 | 10                                  | 0.041         |           |        |
| 36 T5/16-2 | 16           | 6F   | Al       | 25.47               | 24.60               | 32.0                | 30                  | 36     | 18     | —                   | 6                 | 11                                  | 0.050         |           |        |
| 36 T5/18-2 | 18           | 6F   | Al       | 28.65               | 27.80               | 32.0                | 30                  | 36     | 19     | —                   | 6                 | 12                                  | 0.061         |           |        |
| 36 T5/19-2 | 19           | 6F   | Al       | 30.25               | 29.40               | 36.0                | 30                  | 36     | 22     | —                   | 6                 | 12                                  | 0.070         |           |        |
| 36 T5/20-2 | 20           | 6F   | Al       | 31.83               | 31.00               | 36.0                | 30                  | 36     | 23     | —                   | 6                 | 14                                  | 0.076         |           |        |
| 36 T5/22-2 | 22           | 6F   | Al       | 35.12               | 34.25               | 38.0                | 30                  | 36     | 24     | —                   | 6                 | 15                                  | 0.080         |           |        |
| 36 T5/24-2 | 24           | 6F   | Al       | 38.21               | 37.40               | 42.0                | 30                  | 36     | 26     | —                   | 8                 | 15                                  | 0.109         |           |        |
| 36 T5/25-2 | 25           | 6F   | Al       | 39.80               | 39.00               | 44.0                | 30                  | 36     | 26     | —                   | 8                 | 15                                  | 0.116         |           |        |
| 36 T5/26-2 | 26           | 6F   | Al       | 41.47               | 40.60               | 44.0                | 30                  | 36     | 26     | —                   | 8                 | 16                                  | 0.120         |           |        |
| 36 T5/27-2 | 27           | 6F   | Al       | 42.98               | 42.20               | 48.0                | 30                  | 36     | 30     | —                   | 8                 | 18                                  | 0.128         |           |        |
| 36 T5/28-2 | 28           | 6F   | Al       | 44.62               | 43.75               | 48.0                | 30                  | 36     | 32     | —                   | 8                 | 18                                  | 0.135         |           |        |
| 36 T5/30-2 | 30           | 6F   | Al       | 47.76               | 46.95               | 51.0                | 30                  | 36     | 34     | —                   | 8                 | 18                                  | 0.150         |           |        |
| 36 T5/32-2 | 32           | 6F   | Al       | 50.94               | 50.10               | 54.0                | 30                  | 36     | 38     | —                   | 8                 | 22                                  | 0.176         |           |        |
| 36 T5/36-2 | 36           | 6F   | Al       | 57.31               | 56.45               | 63.0                | 30                  | 36     | 38     | —                   | 8                 | 22                                  | 0.230         |           |        |
| 36 T5/40-2 | 40           | 6F   | Al       | 63.66               | 62.85               | 66.0                | 30                  | 36     | 40     | —                   | 8                 | 23                                  | 0.276         |           |        |
| 36 T5/42-2 | 42           | 6F   | Al       | 66.87               | 66.00               | 71.0                | 30                  | 36     | 40     | —                   | 8                 | 24                                  | 0.284         |           |        |
| 36 T5/44-0 | 44           | 6    | Al       | 70.07               | 69.20               | —                   | 30                  | 36     | 45     | —                   | 8                 | 26                                  | 0.315         |           |        |
| 36 T5/48-0 | 48           | 6    | Al       | 76.42               | 75.55               | —                   | 30                  | 36     | 50     | —                   | 8                 | 28                                  | 0.400         |           |        |
| 36 T5/60-0 | 60           | 6    | Al       | 95.52               | 94.65               | —                   | 30                  | 36     | 65     | —                   | 8                 | 35                                  | 0.614         |           |        |



Type 6F



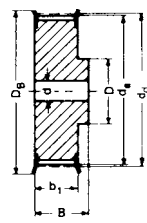
Type 6

## Section T 10 – Pitch 10 mm for belt width 16 mm

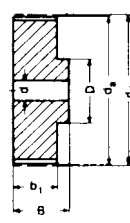
| Part No.    | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | D <sub>i</sub> (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|-------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|---------------------|-------------------|-------------------------------------|---------------|-----------|--------|
| 31 T10/12-2 | 12           | 6F   | Al       | 38.20               | 36.35               | 42                  | 21                  | 31     | 28     | —                   | 6                 | 16                                  | 0.076         |           |        |
| 31 T10/14-2 | 14           | 6F   | Al       | 44.56               | 42.70               | 48                  | 21                  | 31     | 32     | —                   | 8                 | 18                                  | 0.104         |           |        |
| 31 T10/15-2 | 15           | 6F   | Al       | 47.75               | 45.90               | 51                  | 21                  | 31     | 32     | —                   | 8                 | 18                                  | 0.116         |           |        |
| 31 T10/16-2 | 16           | 6F   | Al       | 50.93               | 49.05               | 54                  | 21                  | 31     | 35     | —                   | 8                 | 20                                  | 0.134         |           |        |
| 31 T10/18-2 | 18           | 6F   | Al       | 57.29               | 55.45               | 60                  | 21                  | 31     | 40     | —                   | 8                 | 22                                  | 0.167         |           |        |
| 31 T10/19-2 | 19           | 6F   | Al       | 60.48               | 58.60               | 66                  | 21                  | 31     | 44     | —                   | 8                 | 22                                  | 0.184         |           |        |
| 31 T10/20-2 | 20           | 6F   | Al       | 63.66               | 61.80               | 66                  | 21                  | 31     | 46     | —                   | 8                 | 24                                  | 0.208         |           |        |
| 31 T10/22-2 | 22           | 6F   | Al       | 70.03               | 68.15               | 75                  | 21                  | 31     | 52     | —                   | 8                 | 28                                  | 0.253         |           |        |
| 31 T10/24-2 | 24           | 6F   | Al       | 76.39               | 74.55               | 83                  | 21                  | 31     | 58     | —                   | 8                 | 30                                  | 0.288         |           |        |
| 31 T10/25-2 | 25           | 6F   | Al       | 79.58               | 77.70               | 83                  | 21                  | 31     | 60     | —                   | 8                 | 30                                  | 0.310         |           |        |
| 31 T10/26-2 | 26           | 6F   | Al       | 82.76               | 80.90               | 87                  | 21                  | 31     | 60     | —                   | 8                 | 30                                  | 0.357         |           |        |
| 31 T10/27-2 | 27           | 6F   | Al       | 85.95               | 84.10               | 91                  | 21                  | 31     | 60     | —                   | 8                 | 30                                  | 0.364         |           |        |
| 31 T10/28-2 | 28           | 6F   | Al       | 89.13               | 87.25               | 93                  | 21                  | 31     | 60     | —                   | 8                 | 30                                  | 0.401         |           |        |
| 31 T10/30-2 | 30           | 6F   | Al       | 95.49               | 93.65               | 97                  | 21                  | 31     | 60     | —                   | 8                 | 30                                  | 0.441         |           |        |
| 31 T10/32-2 | 32           | 6F   | Al       | 101.86              | 100.00              | 106                 | 21                  | 31     | 65     | —                   | 10                | 32                                  | 0.493         |           |        |
| 31 T10/36-2 | 36           | 6F   | Al       | 114.59              | 112.75              | 119                 | 21                  | 31     | 70     | —                   | 10                | 35                                  | 0.623         |           |        |
| 31 T10/40-2 | 40           | 6F   | Al       | 127.32              | 125.45              | 131                 | 21                  | 31     | 80     | —                   | 10                | 40                                  | 0.767         |           |        |
| 31 T10/44-0 | 44           | 6    | Al       | 140.06              | 138.20              | —                   | 21                  | 31     | 88     | —                   | 10                | 46                                  | 0.993         |           |        |
| 31 T10/48-0 | 48           | 6    | Al       | 152.78              | 150.95              | —                   | 21                  | 31     | 95     | —                   | 16                | 48                                  | 1.090         |           |        |
| 31 T10/60-0 | 60           | 6    | Al       | 190.98              | 189.10              | —                   | 21                  | 31     | 110    | —                   | 16                | 60                                  | 1.710         |           |        |

## Section T 10 – Pitch 10 mm for belt width 25 mm

| Part No.    | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | D <sub>i</sub> (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|-------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|---------------------|-------------------|-------------------------------------|---------------|-----------|--------|
| 40 T10/12-2 | 12           | 6F   | Al       | 38.20               | 36.35               | 42                  | 30                  | 40     | 28     | —                   | 6                 | 16                                  | 0.099         |           |        |
| 40 T10/14-2 | 14           | 6F   | Al       | 44.56               | 42.70               | 48                  | 30                  | 40     | 32     | —                   | 8                 | 18                                  | 0.134         |           |        |
| 40 T10/15-2 | 15           | 6F   | Al       | 47.75               | 45.90               | 51                  | 30                  | 40     | 32     | —                   | 8                 | 18                                  | 0.152         |           |        |
| 40 T10/16-2 | 16           | 6F   | Al       | 50.93               | 49.05               | 54                  | 30                  | 40     | 35     | —                   | 8                 | 20                                  | 0.176         |           |        |
| 40 T10/18-2 | 18           | 6F   | Al       | 57.29               | 55.45               | 60                  | 30                  | 40     | 40     | —                   | 8                 | 22                                  | 0.224         |           |        |
| 40 T10/19-2 | 19           | 6F   | Al       | 60.48               | 58.60               | 66                  | 30                  | 40     | 44     | —                   | 8                 | 22                                  | 0.247         |           |        |
| 40 T10/20-2 | 20           | 6F   | Al       | 63.66               | 61.80               | 66                  | 30                  | 40     | 46     | —                   | 8                 | 24                                  | 0.276         |           |        |
| 40 T10/22-2 | 22           | 6F   | Al       | 70.03               | 68.15               | 75                  | 30                  | 40     | 52     | —                   | 8                 | 28                                  | 0.337         |           |        |
| 40 T10/24-2 | 24           | 6F   | Al       | 76.39               | 74.55               | 83                  | 30                  | 40     | 58     | —                   | 8                 | 30                                  | 0.392         |           |        |
| 40 T10/25-2 | 25           | 6F   | Al       | 79.58               | 77.70               | 83                  | 30                  | 40     | 60     | —                   | 8                 | 30                                  | 0.422         |           |        |
| 40 T10/26-2 | 26           | 6F   | Al       | 82.76               | 80.90               | 87                  | 30                  | 40     | 60     | —                   | 8                 | 30                                  | 0.477         |           |        |
| 40 T10/27-2 | 27           | 6F   | Al       | 85.95               | 84.10               | 91                  | 30                  | 40     | 60     | —                   | 8                 | 30                                  | 0.536         |           |        |
| 40 T10/28-2 | 28           | 6F   | Al       | 89.13               | 87.25               | 93                  | 30                  | 40     | 60     | —                   | 8                 | 30                                  | 0.540         |           |        |
| 40 T10/30-2 | 30           | 6F   | Al       | 95.49               | 93.65               | 97                  | 30                  | 40     | 60     | —                   | 8                 | 30                                  | 0.640         |           |        |
| 40 T10/32-2 | 32           | 6F   | Al       | 101.86              | 100.00              | 106                 | 30                  | 40     | 65     | —                   | 10                | 32                                  | 0.693         |           |        |
| 40 T10/36-2 | 36           | 6F   | Al       | 114.59              | 112.75              | 119                 | 30                  | 40     | 70     | —                   | 10                | 35                                  | 0.873         |           |        |
| 40 T10/40-2 | 40           | 6F   | Al       | 127.32              | 125.45              | 131                 | 30                  | 40     | 80     | —                   | 10                | 40                                  | 1.067         |           |        |
| 40 T10/44-0 | 44           | 6    | Al       | 140.06              | 138.20              | —                   | 30                  | 40     | 88     | —                   | 10                | 46                                  | 1.350         |           |        |
| 40 T10/48-0 | 48           | 6    | Al       | 152.78              | 150.95              | —                   | 30                  | 40     | 95     | —                   | 16                | 48                                  | 1.516         |           |        |
| 40 T10/60-0 | 60           | 6    | Al       | 190.98              | 189.10              | —                   | 30                  | 40     | 110    | —                   | 16                | 60                                  | 2.339         |           |        |



Type 6F



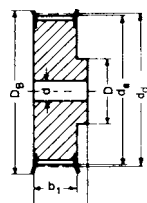
Type 6

## Section T 10 – Pitch 10 mm for belt width 32 mm

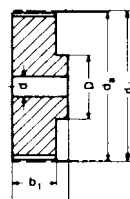
| Part No.    | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | D <sub>i</sub> (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (≈ kg) | Euro each | £ each |
|-------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|---------------------|-------------------|-------------------------------------|---------------|-----------|--------|
| 47 T10/18-2 | 18           | 6F   | Al       | 57.29               | 55.45               | 60                  | 37                  | 47     | 40     | —                   | 10                | 22                                  | 0.253         |           |        |
| 47 T10/19-2 | 19           | 6F   | Al       | 60.48               | 58.60               | 66                  | 37                  | 47     | 44     | —                   | 10                | 22                                  | 0.286         |           |        |
| 47 T10/20-2 | 20           | 6F   | Al       | 63.66               | 61.80               | 66                  | 37                  | 47     | 46     | —                   | 12                | 24                                  | 0.322         |           |        |
| 47 T10/22-2 | 22           | 6F   | Al       | 70.03               | 68.15               | 75                  | 37                  | 47     | 52     | —                   | 12                | 28                                  | 0.393         |           |        |
| 47 T10/24-2 | 24           | 6F   | Al       | 76.39               | 74.55               | 83                  | 37                  | 47     | 58     | —                   | 12                | 30                                  | 0.475         |           |        |
| 47 T10/25-2 | 25           | 6F   | Al       | 79.58               | 77.70               | 83                  | 37                  | 47     | 60     | —                   | 12                | 30                                  | 0.527         |           |        |
| 47 T10/26-2 | 26           | 6F   | Al       | 82.76               | 80.90               | 87                  | 37                  | 47     | 60     | —                   | 12                | 30                                  | 0.564         |           |        |
| 47 T10/27-2 | 27           | 6F   | Al       | 85.95               | 84.10               | 91                  | 37                  | 47     | 60     | —                   | 12                | 30                                  | 0.602         |           |        |
| 47 T10/28-2 | 28           | 6F   | Al       | 89.13               | 87.25               | 93                  | 37                  | 47     | 60     | —                   | 12                | 30                                  | 0.642         |           |        |
| 47 T10/30-2 | 30           | 6F   | Al       | 95.49               | 93.65               | 97                  | 37                  | 47     | 60     | —                   | 12                | 30                                  | 0.740         |           |        |
| 47 T10/32-2 | 32           | 6F   | Al       | 101.86              | 100.00              | 106                 | 37                  | 47     | 65     | —                   | 12                | 32                                  | 0.844         |           |        |
| 47 T10/36-2 | 36           | 6F   | Al       | 114.59              | 112.75              | 119                 | 37                  | 47     | 70     | —                   | 16                | 35                                  | 1.083         |           |        |
| 47 T10/40-2 | 40           | 6F   | Al       | 127.32              | 125.45              | 131                 | 37                  | 47     | 80     | —                   | 16                | 40                                  | 1.317         |           |        |
| 47 T10/44-0 | 44           | 6    | Al       | 140.06              | 138.20              | —                   | 37                  | 47     | 88     | —                   | 16                | 46                                  | 1.611         |           |        |
| 47 T10/48-0 | 48           | 6    | Al       | 152.78              | 150.95              | —                   | 37                  | 47     | 95     | —                   | 16                | 48                                  | 1.931         |           |        |
| 47 T10/60-0 | 60           | 6    | Al       | 190.98              | 189.10              | —                   | 37                  | 47     | 110    | —                   | 16                | 60                                  | 3.004         |           |        |

## Section T 10 – Pitch 10 mm for belt width 50 mm

|             |    |    |    |        |        |     |    |    |     |   |    |    |       |  |  |
|-------------|----|----|----|--------|--------|-----|----|----|-----|---|----|----|-------|--|--|
| 66 T10/18-2 | 18 | 6F | Al | 57.29  | 55.45  | 60  | 56 | 66 | 40  | — | 10 | 22 | 0.422 |  |  |
| 66 T10/19-2 | 19 | 6F | Al | 60.48  | 58.60  | 66  | 56 | 66 | 44  | — | 10 | 22 | 0.466 |  |  |
| 66 T10/20-2 | 20 | 6F | Al | 63.66  | 61.80  | 66  | 56 | 66 | 46  | — | 12 | 24 | 0.520 |  |  |
| 66 T10/22-2 | 22 | 6F | Al | 70.03  | 68.15  | 75  | 56 | 66 | 52  | — | 12 | 28 | 0.570 |  |  |
| 66 T10/24-2 | 24 | 6F | Al | 76.39  | 74.55  | 83  | 56 | 66 | 58  | — | 12 | 30 | 0.736 |  |  |
| 66 T10/25-2 | 25 | 6F | Al | 79.58  | 77.70  | 83  | 56 | 66 | 60  | — | 12 | 30 | 0.766 |  |  |
| 66 T10/26-2 | 26 | 6F | Al | 82.76  | 80.90  | 87  | 56 | 66 | 60  | — | 12 | 30 | 0.816 |  |  |
| 66 T10/27-2 | 27 | 6F | Al | 85.95  | 84.10  | 91  | 56 | 66 | 60  | — | 12 | 30 | 0.946 |  |  |
| 66 T10/28-2 | 28 | 6F | Al | 89.13  | 87.25  | 93  | 56 | 66 | 60  | — | 12 | 30 | 0.960 |  |  |
| 66 T10/30-2 | 30 | 6F | Al | 95.49  | 93.65  | 97  | 56 | 66 | 60  | — | 12 | 30 | 1.169 |  |  |
| 66 T10/32-2 | 32 | 6F | Al | 101.86 | 100.00 | 106 | 56 | 66 | 65  | — | 12 | 32 | 1.300 |  |  |
| 66 T10/36-2 | 36 | 6F | Al | 114.59 | 112.75 | 119 | 56 | 66 | 70  | — | 16 | 35 | 1.637 |  |  |
| 66 T10/40-2 | 40 | 6F | Al | 127.32 | 125.45 | 131 | 56 | 66 | 80  | — | 16 | 40 | 1.999 |  |  |
| 66 T10/44-0 | 44 | 6  | Al | 140.06 | 138.20 | —   | 56 | 66 | 88  | — | 16 | 46 | 2.357 |  |  |
| 66 T10/48-0 | 48 | 6  | Al | 152.78 | 150.95 | —   | 56 | 66 | 95  | — | 16 | 48 | 2.830 |  |  |
| 66 T10/60-0 | 60 | 6  | Al | 190.98 | 189.10 | —   | 56 | 66 | 110 | — | 16 | 60 | 4.366 |  |  |



Type 6F



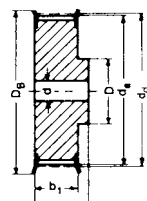
Type 6

## Section AT 5 – Pitch 5 mm for belt width 10 mm

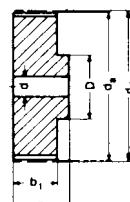
| Part No.     | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|--------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 21 AT 5/12-2 | 12           | 6F   | Al       | 19.01               | 17.85               | 23.0                | 15                  | 21     | 10     | —                 | 6                                   | 0.016         |           |        |
| 21 AT 5/14-2 | 14           | 6F   | Al       | 22.29               | 21.05               | 25.0                | 15                  | 21     | 13     | —                 | 8                                   | 0.019         |           |        |
| 21 AT 5/15-2 | 15           | 6F   | Al       | 23.88               | 22.65               | 28.0                | 15                  | 21     | 16     | 6                 | 10                                  | 0.021         |           |        |
| 21 AT 5/16-2 | 16           | 6F   | Al       | 25.47               | 24.20               | 32.0                | 15                  | 21     | 18     | 6                 | 11                                  | 0.025         |           |        |
| 21 AT 5/18-2 | 18           | 6F   | Al       | 28.65               | 27.40               | 32.0                | 15                  | 21     | 19     | 6                 | 12                                  | 0.031         |           |        |
| 21 AT 5/19-2 | 19           | 6F   | Al       | 30.25               | 29.00               | 36.0                | 15                  | 21     | 22     | 6                 | 12                                  | 0.036         |           |        |
| 21 AT 5/20-2 | 20           | 6F   | Al       | 31.83               | 30.60               | 36.0                | 15                  | 21     | 23     | 6                 | 14                                  | 0.038         |           |        |
| 21 AT 5/22-2 | 22           | 6F   | Al       | 35.12               | 33.85               | 38.0                | 15                  | 21     | 24     | 6                 | 15                                  | 0.046         |           |        |
| 21 AT 5/24-2 | 24           | 6F   | Al       | 38.21               | 37.00               | 42.0                | 15                  | 21     | 26     | 6                 | 15                                  | 0.054         |           |        |
| 21 AT 5/25-2 | 25           | 6F   | Al       | 39.80               | 38.60               | 44.0                | 15                  | 21     | 26     | 6                 | 15                                  | 0.058         |           |        |
| 21 AT 5/26-2 | 26           | 6F   | Al       | 41.47               | 40.20               | 44.0                | 15                  | 21     | 26     | 6                 | 16                                  | 0.062         |           |        |
| 21 AT 5/27-2 | 27           | 6F   | Al       | 42.98               | 41.80               | 48.0                | 15                  | 21     | 30     | 8                 | 18                                  | 0.064         |           |        |
| 21 AT 5/28-2 | 28           | 6F   | Al       | 44.62               | 43.35               | 48.0                | 15                  | 21     | 32     | 8                 | 18                                  | 0.071         |           |        |
| 21 AT 5/30-2 | 30           | 6F   | Al       | 47.76               | 46.55               | 51.0                | 15                  | 21     | 34     | 8                 | 18                                  | 0.075         |           |        |
| 21 AT 5/32-2 | 32           | 6F   | Al       | 50.94               | 49.70               | 54.0                | 15                  | 21     | 38     | 8                 | 22                                  | 0.088         |           |        |
| 21 AT 5/36-2 | 36           | 6F   | Al       | 57.31               | 56.05               | 63.0                | 15                  | 21     | 38     | 8                 | 22                                  | 0.114         |           |        |
| 21 AT 5/40-2 | 40           | 6F   | Al       | 63.66               | 62.45               | 66.0                | 15                  | 21     | 40     | 8                 | 23                                  | 0.138         |           |        |
| 21 AT 5/42-2 | 42           | 6F   | Al       | 66.87               | 65.60               | 71.0                | 15                  | 21     | 40     | 8                 | 24                                  | 0.180         |           |        |
| 21 AT 5/44-0 | 44           | 6    | Al       | 70.07               | 68.80               | —                   | 15                  | 21     | 45     | 8                 | 26                                  | 0.185         |           |        |
| 21 AT 5/48-0 | 48           | 6    | Al       | 76.42               | 75.15               | —                   | 15                  | 21     | 50     | 8                 | 28                                  | 0.200         |           |        |
| 21 AT 5/60-0 | 60           | 6    | Al       | 95.52               | 94.25               | —                   | 15                  | 21     | 65     | 8                 | 35                                  | 0.307         |           |        |

## Section AT 5 – Pitch 5 mm for belt width 16 mm

| Part No.     | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|--------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 27 AT 5/12-2 | 12           | 6F   | Al       | 19.01               | 17.85               | 23.0                | 21                  | 27     | 10     | —                 | 6                                   | 0.022         |           |        |
| 27 AT 5/14-2 | 14           | 6F   | Al       | 22.29               | 21.05               | 25.0                | 21                  | 27     | 13     | —                 | 8                                   | 0.026         |           |        |
| 27 AT 5/15-2 | 15           | 6F   | Al       | 23.88               | 22.65               | 28.0                | 21                  | 27     | 16     | 6                 | 10                                  | 0.029         |           |        |
| 27 AT 5/16-2 | 16           | 6F   | Al       | 25.47               | 24.20               | 32.0                | 21                  | 27     | 18     | 6                 | 11                                  | 0.035         |           |        |
| 27 AT 5/18-2 | 18           | 6F   | Al       | 28.65               | 27.40               | 32.0                | 21                  | 27     | 19     | 6                 | 12                                  | 0.043         |           |        |
| 27 AT 5/19-2 | 19           | 6F   | Al       | 30.25               | 29.00               | 36.0                | 21                  | 27     | 22     | 6                 | 12                                  | 0.049         |           |        |
| 27 AT 5/20-2 | 20           | 6F   | Al       | 31.83               | 30.60               | 36.0                | 21                  | 27     | 23     | 6                 | 14                                  | 0.053         |           |        |
| 27 AT 5/22-2 | 22           | 6F   | Al       | 35.12               | 33.85               | 38.0                | 21                  | 27     | 24     | 6                 | 21                                  | 0.054         |           |        |
| 27 AT 5/24-2 | 24           | 6F   | Al       | 38.21               | 37.00               | 42.0                | 21                  | 27     | 26     | 6                 | 21                                  | 0.076         |           |        |
| 27 AT 5/25-2 | 25           | 6F   | Al       | 39.80               | 38.60               | 44.0                | 21                  | 27     | 26     | 6                 | 21                                  | 0.081         |           |        |
| 27 AT 5/26-2 | 26           | 6F   | Al       | 41.47               | 40.20               | 44.0                | 21                  | 27     | 26     | 6                 | 16                                  | 0.085         |           |        |
| 27 AT 5/27-2 | 27           | 6F   | Al       | 42.98               | 41.80               | 48.0                | 21                  | 27     | 30     | 8                 | 18                                  | 0.090         |           |        |
| 27 AT 5/28-2 | 28           | 6F   | Al       | 44.62               | 43.35               | 48.0                | 21                  | 27     | 32     | 8                 | 18                                  | 0.092         |           |        |
| 27 AT 5/30-2 | 30           | 6F   | Al       | 47.76               | 46.55               | 51.0                | 21                  | 27     | 34     | 8                 | 18                                  | 0.105         |           |        |
| 27 AT 5/32-2 | 32           | 6F   | Al       | 50.94               | 49.70               | 54.0                | 21                  | 27     | 38     | 8                 | 22                                  | 0.123         |           |        |
| 27 AT 5/36-2 | 36           | 6F   | Al       | 57.31               | 56.05               | 63.0                | 21                  | 27     | 38     | 8                 | 22                                  | 0.160         |           |        |
| 27 AT 5/40-2 | 40           | 6F   | Al       | 63.66               | 62.45               | 66.0                | 21                  | 27     | 40     | 8                 | 23                                  | 0.193         |           |        |
| 27 AT 5/42-2 | 42           | 6F   | Al       | 66.87               | 65.60               | 71.0                | 21                  | 27     | 40     | 8                 | 24                                  | 0.205         |           |        |
| 27 AT 5/44-0 | 44           | 6    | Al       | 70.07               | 68.80               | —                   | 21                  | 27     | 45     | 8                 | 26                                  | 0.228         |           |        |
| 27 AT 5/48-0 | 48           | 6    | Al       | 76.42               | 75.15               | —                   | 21                  | 27     | 50     | 8                 | 28                                  | 0.280         |           |        |
| 27 AT 5/60-0 | 60           | 6    | Al       | 95.52               | 94.25               | —                   | 21                  | 27     | 65     | 8                 | 35                                  | 0.430         |           |        |



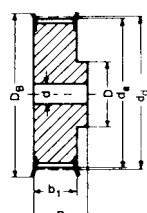
Type 6F



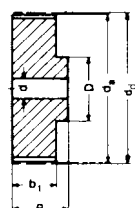
Type 6

## Section AT 5 – Pitch 5 mm for belt width 25 mm

| Part No.     | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|--------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 36 AT 5/12-2 | 12           | 6F   | Al       | 19.01               | 17.85               | 23.0                | 30                  | 36     | 10     | —                 | 6                                   | 0.031         |           |        |
| 36 AT 5/14-2 | 14           | 6F   | Al       | 22.29               | 21.05               | 25.0                | 30                  | 36     | 13     | —                 | 8                                   | 0.037         |           |        |
| 36 AT 5/15-2 | 15           | 6F   | Al       | 23.88               | 22.65               | 28.0                | 30                  | 36     | 16     | 6                 | 10                                  | 0.041         |           |        |
| 36 AT 5/16-2 | 16           | 6F   | Al       | 25.47               | 24.20               | 32.0                | 30                  | 36     | 18     | 6                 | 11                                  | 0.050         |           |        |
| 36 AT 5/18-2 | 18           | 6F   | Al       | 28.65               | 27.40               | 32.0                | 30                  | 36     | 19     | 6                 | 12                                  | 0.061         |           |        |
| 36 AT 5/19-2 | 19           | 6F   | Al       | 30.25               | 29.00               | 36.0                | 30                  | 36     | 22     | 6                 | 12                                  | 0.070         |           |        |
| 36 AT 5/20-2 | 20           | 6F   | Al       | 31.83               | 30.60               | 36.0                | 30                  | 36     | 23     | 6                 | 14                                  | 0.076         |           |        |
| 36 AT 5/22-2 | 22           | 6F   | Al       | 35.12               | 33.85               | 38.0                | 30                  | 36     | 24     | 6                 | 15                                  | 0.080         |           |        |
| 36 AT 5/24-2 | 24           | 6F   | Al       | 38.21               | 37.00               | 42.0                | 30                  | 36     | 26     | 8                 | 15                                  | 0.109         |           |        |
| 36 AT 5/25-2 | 25           | 6F   | Al       | 39.80               | 38.60               | 44.0                | 30                  | 36     | 26     | 8                 | 15                                  | 0.116         |           |        |
| 36 AT 5/26-2 | 26           | 6F   | Al       | 41.47               | 40.20               | 44.0                | 30                  | 36     | 26     | 8                 | 16                                  | 0.120         |           |        |
| 36 AT 5/27-2 | 27           | 6F   | Al       | 42.98               | 41.80               | 48.0                | 30                  | 36     | 30     | 8                 | 18                                  | 0.128         |           |        |
| 36 AT 5/28-2 | 28           | 6F   | Al       | 44.62               | 43.35               | 48.0                | 30                  | 36     | 32     | 8                 | 18                                  | 0.135         |           |        |
| 36 AT 5/30-2 | 30           | 6F   | Al       | 47.76               | 46.55               | 51.0                | 30                  | 36     | 34     | 8                 | 18                                  | 0.150         |           |        |
| 36 AT 5/32-2 | 32           | 6F   | Al       | 50.94               | 49.70               | 54.0                | 30                  | 36     | 38     | 8                 | 22                                  | 0.176         |           |        |
| 36 AT 5/36-2 | 36           | 6F   | Al       | 57.31               | 56.05               | 63.0                | 30                  | 36     | 38     | 8                 | 22                                  | 0.230         |           |        |
| 36 AT 5/40-2 | 40           | 6F   | Al       | 63.66               | 62.45               | 66.0                | 30                  | 36     | 40     | 8                 | 23                                  | 0.276         |           |        |
| 36 AT 5/42-2 | 42           | 6F   | Al       | 66.87               | 65.60               | 71.0                | 30                  | 36     | 40     | 8                 | 24                                  | 0.284         |           |        |
| 36 AT 5/44-0 | 44           | 6    | Al       | 70.07               | 68.80               | —                   | 30                  | 36     | 45     | 8                 | 26                                  | 0.315         |           |        |
| 36 AT 5/48-0 | 48           | 6    | Al       | 76.42               | 75.15               | —                   | 30                  | 36     | 50     | 8                 | 28                                  | 0.400         |           |        |
| 36 AT 5/60-0 | 60           | 6    | Al       | 95.52               | 94.25               | —                   | 30                  | 36     | 65     | 8                 | 35                                  | 0.614         |           |        |



Type 6F



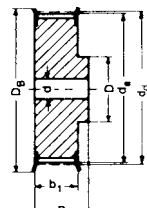
Type 6

## Section AT 10 – Pitch 10 mm for belt width 16 mm

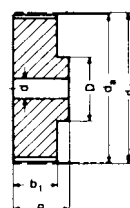
| Part No.      | No. of teeth | Type | Material | $d_d$ (mm) | $d_a$ (mm) | $D_B$ (mm) | $b_1$ (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore $d_{max}$ (mm) | Weight (= kg) | Euro each | £ each |
|---------------|--------------|------|----------|------------|------------|------------|------------|--------|--------|-------------------|------------------------------|---------------|-----------|--------|
| 31 AT 10/15-2 | 15           | 6F   | Al       | 47.75      | 45.90      | 51         | 21         | 31     | 32     | 8                 | 18                           | 0.116         |           |        |
| 31 AT 10/16-2 | 16           | 6F   | Al       | 50.93      | 49.05      | 54         | 21         | 31     | 35     | 8                 | 20                           | 0.134         |           |        |
| 31 AT 10/18-2 | 18           | 6F   | Al       | 57.29      | 55.45      | 60         | 21         | 31     | 40     | 8                 | 22                           | 0.167         |           |        |
| 31 AT 10/19-2 | 19           | 6F   | Al       | 60.48      | 58.60      | 66         | 21         | 31     | 44     | 8                 | 22                           | 0.184         |           |        |
| 31 AT 10/20-2 | 20           | 6F   | Al       | 63.66      | 61.80      | 66         | 21         | 31     | 46     | 8                 | 24                           | 0.208         |           |        |
| 31 AT 10/22-2 | 22           | 6F   | Al       | 70.03      | 68.15      | 75         | 21         | 31     | 52     | 8                 | 28                           | 0.253         |           |        |
| 31 AT 10/24-2 | 24           | 6F   | Al       | 76.39      | 74.55      | 83         | 21         | 31     | 58     | 8                 | 30                           | 0.288         |           |        |
| 31 AT 10/25-2 | 25           | 6F   | Al       | 79.58      | 77.70      | 83         | 21         | 31     | 60     | 8                 | 30                           | 0.310         |           |        |
| 31 AT 10/26-2 | 26           | 6F   | Al       | 82.76      | 80.90      | 87         | 21         | 31     | 60     | 8                 | 30                           | 0.357         |           |        |
| 31 AT 10/27-2 | 27           | 6F   | Al       | 85.95      | 84.10      | 91         | 21         | 31     | 60     | 8                 | 30                           | 0.364         |           |        |
| 31 AT 10/28-2 | 28           | 6F   | Al       | 89.13      | 87.25      | 93         | 21         | 31     | 60     | 8                 | 30                           | 0.401         |           |        |
| 31 AT 10/30-2 | 30           | 6F   | Al       | 95.49      | 93.65      | 97         | 21         | 31     | 60     | 8                 | 30                           | 0.441         |           |        |
| 31 AT 10/32-2 | 32           | 6F   | Al       | 101.86     | 100.00     | 106        | 21         | 31     | 65     | 10                | 32                           | 0.493         |           |        |
| 31 AT 10/36-2 | 36           | 6F   | Al       | 114.59     | 112.75     | 119        | 21         | 31     | 70     | 10                | 35                           | 0.623         |           |        |
| 31 AT 10/40-2 | 40           | 6F   | Al       | 127.32     | 125.45     | 131        | 21         | 31     | 80     | 10                | 40                           | 0.767         |           |        |
| 31 AT 10/44-0 | 44           | 6    | Al       | 140.06     | 138.20     | —          | 21         | 31     | 88     | 10                | 46                           | 0.993         |           |        |
| 31 AT 10/48-0 | 48           | 6    | Al       | 152.78     | 150.95     | —          | 21         | 31     | 95     | 16                | 48                           | 1.090         |           |        |
| 31 AT 10/60-0 | 60           | 6    | Al       | 190.98     | 189.10     | —          | 21         | 31     | 110    | 16                | 60                           | 1.710         |           |        |

## Section AT 10 – Pitch 10 mm for belt width 25 mm

| Part No.      | No. of teeth | Type | Material | $d_d$ (mm) | $d_a$ (mm) | $D_B$ (mm) | $b_1$ (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore $d_{max}$ (mm) | Weight (= kg) | Euro each | £ each |
|---------------|--------------|------|----------|------------|------------|------------|------------|--------|--------|-------------------|------------------------------|---------------|-----------|--------|
| 40 AT 10/15-2 | 15           | 6F   | Al       | 47.75      | 45.90      | 51         | 30         | 40     | 32     | 8                 | 18                           | 0.152         |           |        |
| 40 AT 10/16-2 | 16           | 6F   | Al       | 50.93      | 49.05      | 54         | 30         | 40     | 35     | 8                 | 20                           | 0.176         |           |        |
| 40 AT 10/18-2 | 18           | 6F   | Al       | 57.29      | 55.45      | 60         | 30         | 40     | 40     | 8                 | 22                           | 0.224         |           |        |
| 40 AT 10/19-2 | 19           | 6F   | Al       | 60.48      | 58.60      | 66         | 30         | 40     | 44     | 8                 | 22                           | 0.247         |           |        |
| 40 AT 10/20-2 | 20           | 6F   | Al       | 63.66      | 61.80      | 66         | 30         | 40     | 46     | 8                 | 24                           | 0.276         |           |        |
| 40 AT 10/22-2 | 22           | 6F   | Al       | 70.03      | 68.15      | 75         | 30         | 40     | 52     | 8                 | 28                           | 0.337         |           |        |
| 40 AT 10/24-2 | 24           | 6F   | Al       | 76.39      | 74.55      | 83         | 30         | 40     | 58     | 8                 | 30                           | 0.392         |           |        |
| 40 AT 10/25-2 | 25           | 6F   | Al       | 79.58      | 77.70      | 83         | 30         | 40     | 60     | 8                 | 30                           | 0.422         |           |        |
| 40 AT 10/26-2 | 26           | 6F   | Al       | 82.76      | 80.90      | 87         | 30         | 40     | 60     | 8                 | 30                           | 0.477         |           |        |
| 40 AT 10/27-2 | 27           | 6F   | Al       | 85.95      | 84.10      | 91         | 30         | 40     | 60     | 8                 | 30                           | 0.536         |           |        |
| 40 AT 10/28-2 | 28           | 6F   | Al       | 89.13      | 87.25      | 93         | 30         | 40     | 60     | 8                 | 30                           | 0.540         |           |        |
| 40 AT 10/30-2 | 30           | 6F   | Al       | 95.49      | 93.65      | 97         | 30         | 40     | 60     | 8                 | 30                           | 0.640         |           |        |
| 40 AT 10/32-2 | 32           | 6F   | Al       | 101.86     | 100.00     | 106        | 30         | 40     | 65     | 10                | 32                           | 0.693         |           |        |
| 40 AT 10/36-2 | 36           | 6F   | Al       | 114.59     | 112.75     | 119        | 30         | 40     | 70     | 10                | 35                           | 0.873         |           |        |
| 40 AT 10/40-2 | 40           | 6F   | Al       | 127.32     | 125.45     | 131        | 30         | 40     | 80     | 10                | 40                           | 1.067         |           |        |
| 40 AT 10/44-0 | 44           | 6    | Al       | 140.06     | 138.20     | —          | 30         | 40     | 88     | 10                | 46                           | 1.350         |           |        |
| 40 AT 10/48-0 | 48           | 6    | Al       | 152.78     | 150.95     | —          | 30         | 40     | 95     | 16                | 48                           | 1.516         |           |        |
| 40 AT 10/60-0 | 60           | 6    | Al       | 190.98     | 189.10     | —          | 30         | 40     | 110    | 16                | 60                           | 2.339         |           |        |



Type 6F



Type 6

## Section AT 10 – Pitch 10 mm for belt width 32 mm

| Part No.      | No. of teeth | Type | Material | d <sub>d</sub> (mm) | d <sub>a</sub> (mm) | D <sub>B</sub> (mm) | b <sub>1</sub> (mm) | B (mm) | D (mm) | Pilot bore d (mm) | Finished bore d <sub>max</sub> (mm) | Weight (= kg) | Euro each | £ each |
|---------------|--------------|------|----------|---------------------|---------------------|---------------------|---------------------|--------|--------|-------------------|-------------------------------------|---------------|-----------|--------|
| 47 AT 10/18-2 | 18           | 6F   | Al       | 57.29               | 55.45               | 60                  | 37                  | 47     | 40     | 10                | 22                                  | 0.253         |           |        |
| 47 AT 10/19-2 | 19           | 6F   | Al       | 60.48               | 58.60               | 66                  | 37                  | 47     | 44     | 10                | 22                                  | 0.286         |           |        |
| 47 AT 10/20-2 | 20           | 6F   | Al       | 63.66               | 61.80               | 66                  | 37                  | 47     | 46     | 12                | 24                                  | 0.322         |           |        |
| 47 AT 10/22-2 | 22           | 6F   | Al       | 70.03               | 68.15               | 75                  | 37                  | 47     | 52     | 12                | 28                                  | 0.393         |           |        |
| 47 AT 10/24-2 | 24           | 6F   | Al       | 76.39               | 74.55               | 83                  | 37                  | 47     | 58     | 12                | 30                                  | 0.475         |           |        |
| 47 AT 10/25-2 | 25           | 6F   | Al       | 79.58               | 77.70               | 83                  | 37                  | 47     | 60     | 12                | 30                                  | 0.527         |           |        |
| 47 AT 10/26-2 | 26           | 6F   | Al       | 82.76               | 80.90               | 87                  | 37                  | 47     | 60     | 12                | 30                                  | 0.564         |           |        |
| 47 AT 10/27-2 | 27           | 6F   | Al       | 85.95               | 84.10               | 91                  | 37                  | 47     | 60     | 12                | 30                                  | 0.602         |           |        |
| 47 AT 10/28-2 | 28           | 6F   | Al       | 89.13               | 87.25               | 93                  | 37                  | 47     | 60     | 12                | 30                                  | 0.642         |           |        |
| 47 AT 10/30-2 | 30           | 6F   | Al       | 95.49               | 93.65               | 97                  | 37                  | 47     | 60     | 12                | 30                                  | 0.740         |           |        |
| 47 AT 10/32-2 | 32           | 6F   | Al       | 101.86              | 100.00              | 106                 | 37                  | 47     | 65     | 12                | 32                                  | 0.844         |           |        |
| 47 AT 10/36-2 | 36           | 6F   | Al       | 114.59              | 112.75              | 119                 | 37                  | 47     | 70     | 16                | 35                                  | 1.083         |           |        |
| 47 AT 10/40-2 | 40           | 6F   | Al       | 127.32              | 125.45              | 131                 | 37                  | 47     | 80     | 16                | 40                                  | 1.317         |           |        |
| 47 AT 10/44-0 | 44           | 6    | Al       | 140.06              | 138.20              | —                   | 37                  | 47     | 88     | 16                | 46                                  | 1.611         |           |        |
| 47 AT 10/48-0 | 48           | 6    | Al       | 152.78              | 150.95              | —                   | 37                  | 47     | 95     | 16                | 48                                  | 1.931         |           |        |
| 47 AT 10/60-0 | 60           | 6    | Al       | 190.98              | 189.10              | —                   | 37                  | 47     | 110    | 16                | 60                                  | 3.004         |           |        |

## Section AT 10 – Pitch 10 mm for belt width 50 mm

|               |    |    |    |        |        |     |    |    |     |    |    |       |  |  |
|---------------|----|----|----|--------|--------|-----|----|----|-----|----|----|-------|--|--|
| 66 AT 10/18-2 | 18 | 6F | Al | 57.29  | 55.45  | 60  | 56 | 66 | 40  | 10 | 22 | 0.422 |  |  |
| 66 AT 10/19-2 | 19 | 6F | Al | 60.48  | 58.60  | 66  | 56 | 66 | 44  | 10 | 22 | 0.466 |  |  |
| 66 AT 10/20-2 | 20 | 6F | Al | 63.66  | 61.80  | 66  | 56 | 66 | 46  | 12 | 24 | 0.520 |  |  |
| 66 AT 10/22-2 | 22 | 6F | Al | 70.03  | 68.15  | 75  | 56 | 66 | 52  | 12 | 28 | 0.570 |  |  |
| 66 AT 10/24-2 | 24 | 6F | Al | 76.39  | 74.55  | 83  | 56 | 66 | 58  | 12 | 30 | 0.736 |  |  |
| 66 AT 10/25-2 | 25 | 6F | Al | 79.58  | 77.70  | 83  | 56 | 66 | 60  | 12 | 30 | 0.766 |  |  |
| 66 AT 10/26-2 | 26 | 6F | Al | 82.76  | 80.90  | 87  | 56 | 66 | 60  | 12 | 30 | 0.816 |  |  |
| 66 AT 10/27-2 | 27 | 6F | Al | 85.95  | 84.10  | 91  | 56 | 66 | 60  | 12 | 30 | 0.946 |  |  |
| 66 AT 10/28-2 | 28 | 6F | Al | 89.13  | 87.25  | 93  | 56 | 66 | 60  | 12 | 30 | 0.960 |  |  |
| 66 AT 10/30-2 | 30 | 6F | Al | 95.49  | 93.65  | 97  | 56 | 66 | 60  | 12 | 30 | 1.169 |  |  |
| 66 AT 10/32-2 | 32 | 6F | Al | 101.86 | 100.00 | 106 | 56 | 66 | 65  | 12 | 32 | 1.300 |  |  |
| 66 AT 10/36-2 | 36 | 6F | Al | 114.59 | 112.75 | 119 | 56 | 66 | 70  | 16 | 35 | 1.637 |  |  |
| 66 AT 10/40-2 | 40 | 6F | Al | 127.32 | 125.45 | 131 | 56 | 66 | 80  | 16 | 40 | 1.999 |  |  |
| 66 AT 10/44-0 | 44 | 6  | Al | 140.06 | 138.20 | —   | 56 | 66 | 88  | 16 | 46 | 2.357 |  |  |
| 66 AT 10/48-0 | 48 | 6  | Al | 152.78 | 150.95 | —   | 56 | 66 | 95  | 16 | 48 | 2.830 |  |  |
| 66 AT 10/60-0 | 60 | 6  | Al | 190.98 | 189.10 | —   | 56 | 66 | 110 | 16 | 60 | 4.366 |  |  |